

DIRECT-FLOW GRASS COLLECTION SYSTEM



DESIGNED FOR THE ZT SERIES MOWER



OPERATOR'S MANUAL

PART #: Q0377

ASSEMBLY • OPERATION • MAINTENANCE

RESIDENTIAL BAGGING SYSTEM

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SAFETY

1. Read the operator's manual carefully and familiarize yourself with the proper use of your attachment. Do not allow anyone who is not acquainted with the Safety Instructions to use your attachment.
2. Know the controls and how to stop quickly. READ THE OPERATOR'S MANUAL!
3. Do not allow children to operate the mower. Do not allow adults to operate the mower or grass collection system without proper instruction.
4. Be especially watchful of children and pets darting into the area while operating.
5. Keep your eyes and mind on your unit while mowing or operating your attachment. Don't let others distract you.
6. Do not attempt to operate your unit or mower when not in the driver's seat.
7. Always stop unit when emptying the container.
8. Stop unit, shut off deck attachment, set parking brake, shut off mower engine and remove spark plug wire before removing clogs, removing or replacing hose, boot, blower cone, or performing any maintenance.
9. If a slope must be ascended, back up the slope; drive forward when descending.
10. It is recommended that the container be kept only half full when negotiating any slopes. Start mowing on slopes when the container is empty and never mow slopes greater than 15 degrees.
11. Inspect your lawn and remove any foreign objects before mowing. Never deliberately run the mower across any foreign object.
12. Wear ear protection if the noise level is offensive.
13. Wear eye protection to prevent debris from damaging your eyes.

SAFETY

WARNING! **NEVER** operate the mower unless the discharge guard and either the deflector assembly or the vacuum collector adapter are fastened securely in place.

WARNING! Do not work around the mower deck boot or the blower area until you are certain that the mower blades and the blower impeller have stopped rotating.

WARNING! To avoid serious injury, perform maintenance on the vacuum collector; **ONLY AFTER STOPPING THE MOWER'S ENGINE AND WAITING FOR ALL MOVING PARTS TO COME TO A COMPLETE STOP.** Set the parking brake. Always remove the ignition key before beginning maintenance.

WARNING! For your own personal safety, **ALWAYS** back up the face of slopes. **NEVER** attempt to mow excessively steep slopes, and use caution when turning on any slope.

Safety Alert Symbol



This Safety Alert Symbol means: **“ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!”**

This symbol is used to call attention to safety precautions that should be followed by the operator to avoid accidents. When you see this symbol, carefully read the message that follows and heed its advice. Failure to comply with safety precautions could result in death or serious bodily injury.

Safety Signs

The signal words **DANGER**, **WARNING**, and **CAUTION** are used on the equipment safety signs. These words are intended to alert the viewer to the existence and the degree of hazard seriousness.



White letters on **RED**

This signal word indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



Black letters on **ORANGE**

This signal word indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

It may also be used to alert against unsafe practices.



Black letters on **YELLOW**

This signal word indicates a potentially hazardous situation exist which, if not avoided, will result in minor or moderate injury.

It may also be used to alert against unsafe practices.

PECO LIMITED WARRANTY FOR NEW PRODUCTS

A. WHAT IS WARRANTED?

PECO extends the following warranties to the original purchaser of each new PECO consumer product subject to the following limitations:

- 1. PRODUCT WARRANTY:** Any part of any consumer product, which is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, as PECO elects, without charge for parts or labor, if the defect appears within 12 months (90 days for commercial use) from the date of delivery of the product to the original purchaser. **ALL DEFECTIVE PARTS MUST BE RETURNED TO PECO FOR INSPECTION TO DETERMINE VALIDITY OF WARRANTY CLAIMS.** Freight and mailing will be borne by the customer.
- 2. PARTS REPLACED DURING WARRANTY:** Any new PECO part which is furnished in performance of this warranty and is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, as PECO elects, without charge if the defect appears within 90 days from the date of installation of such part or before the expiration of the original warranty period, whichever is later.

B. SECURING WARRANTY ADJUSTMENTS.

Call PECO for Return Authorization. Damaged or broken parts, other than engines, batteries, and gearboxes must be returned to PECO Inc., 100 Airport Road, Arden, NC 28704 before any warranty adjustment can be authorized. At the time of requesting warranty adjustment, the purchaser must present evidence for date of delivery of the product. The purchaser shall pay any charge for the product to and from Arden, NC.

C. ITEMS NOT COVERED BY PECO WARRANTY.

Engines, batteries and, gearboxes attached to PECO products are covered under a separate warranty by the respective manufacturer.

D. UNAPPROVED ALTERATION OR MODIFICATION.

All obligations of PECO Inc., under this warranty, shall be terminated if products are altered or modified in ways not approved by PECO Inc..

E. ACCIDENTS AND NORMAL MAINTENANCE.

The warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper use or abuse of products. The cost of normal maintenance and normal replacement of service items such as belts, cutting blades, hoses, etc., which are not defective shall be paid for by the purchaser.

F. NO REPRESENTATIONS ADDITIONAL WARRANTIES, DISCLAIMER.

Neither PECO Inc. nor any company affiliated with it makes any warranties, representations or promises as to the quality of performance of its products other than those set forth herein. Except as described above, PECO Inc. makes no other warranties **AND SPECIFICALLY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES OF FITNESS AND MERCHANTABILITY.**

G. ANY MACHINE USED FOR RENTAL PURPOSES ARE GUARANTEED FOR 45 DAYS FROM DATE OF ORIGINAL SALE ONLY.

H. REMEDIED EXCLUSIVE.

The only remedies the purchaser has in connection with the breach or performance of any warranty on PECO Inc. consumer products are set forth above. In no event will PECO be liable for special incidental or consequential damages.

1. NO SERVICE CENTER WARRANTY.

The selling Service Center makes no warranty on his own on any item warranted by PECO Inc. unless he delivers to purchaser a separate written warranty certificate specifically warranting the item. The dealer has no authority to make any representation or promise on behalf of PECO or to modify the terms of this warranty in any way.

Section I

INTRODUCTION & DESCRIPTION

1-1 Introduction

Your grass collection system has been designed to give you a low maintenance, simple, and effective way to collect the grass clippings from your mower. This manual is provided to give you the necessary instructions to properly mount and operate the collection system on your mower. Please read this manual thoroughly. Understand what each control is for and how to use it. Observe all safety decal precautions on the machine and noted throughout the manual.

NOTE: all references made to right, left, front, rear, top or bottom are as viewed from the normal operator's position on the mower.

1-2 Description

The grass collection system is designed for turf maintenance where there is a need to collect the grass clippings as the mower cuts the turf. It is also used for picking up leaves in pre-season and post-season clean-up.

The mowing deck propels grass clippings from the discharge area of the cutting deck back to the (2) - 2.9 cubic foot collection bags P#(G0004) at the rear portion of the mower frame. Once the bags are full with clippings, they can be removed to make for easy dumping.

Section II

INSTALLATION FOR USE

2-1 Preparation Of Mower

Carefully open the shipping box. The grass collection system will have various parts located inside. Remove and sort all parts for easy identification. Verify all parts against the list on page 9. If parts are missing, please contact PECO Inc. at (800) 438-5823.

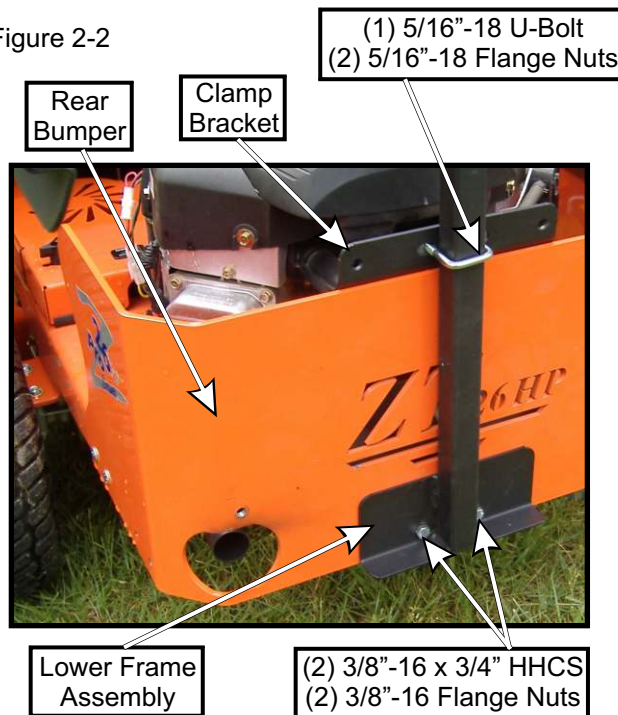
NOTE: Before each step of assembly it will help to study the exploded drawings on pages 9 - 10.

2-2 Lower Frame Installation

Place the lower frame assembly P#(A1022) to the rear bumper of the mower and align the holes. Fasten using (2) 3/8"-16 x 3/4" HHCS P#(K1190) and (2) 3/8"-16

flange nuts P#(K1215). Position the clamp bracket P#(B0302) as shown in Figure 2-2 and fasten to the lower frame assembly using (1) 5/16"-18 U-bolt P#(K1093) and (2) 5/16"-18 flange nuts P#(K1178). Make certain the bracket is clamping the lower frame assembly tight to the top portion of the mower's rear bumper.

Figure 2-2



2-3 Exhaust Deflector Installation

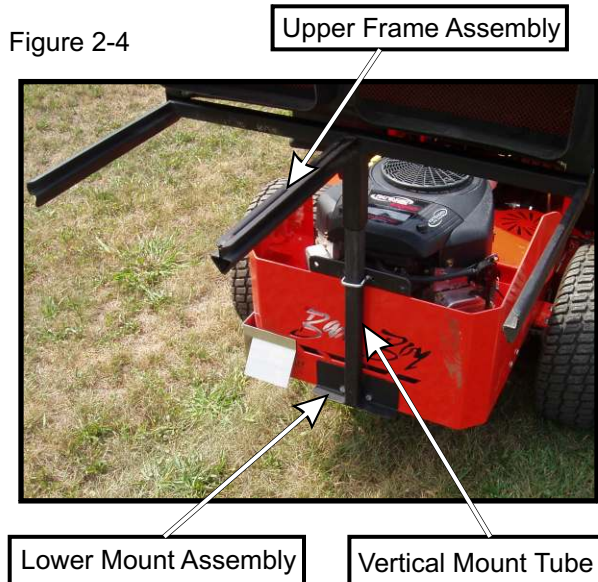
For 26HP models, an exhaust deflector is required to prevent exhaust from blowing on the collection bags. Fasten the deflector P#(C0059) to the rear right side of the mower's bumper using (2) 5/16"-18 x 3/4" carriage bolts P#(K1142) and (2) 5/16"-18 flange nuts.

Figure 2-3



2-4 Upper Frame Installation

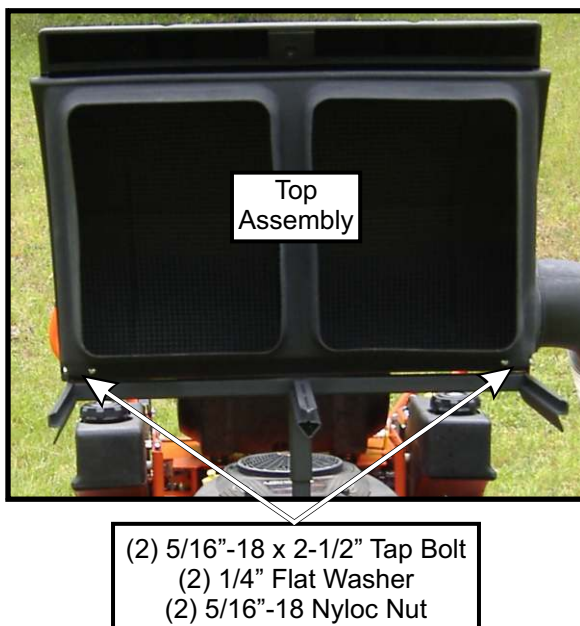
Slide the upper frame assembly P#(A0871) onto the vertical mount tube located on the lower mount assembly P#(A1022) as shown in Figure 2-4.



2-5 Top Assembly To Upper Frame Installation

Lift the top assembly P#(A1046) into position, as shown in Figure 2-5a. Fasten the top assembly to the upper frame assembly P#(A0871) using (2) 5/16"-18 x 2-1/2" tap bolt P#(K0125), (2) 1/4" flat washer P#(K0037), and (2) 5/16"-18 nyloc nut P#(K1180). When fastening, leave the nyloc nuts slightly loose to allow the top assembly to pivot freely.

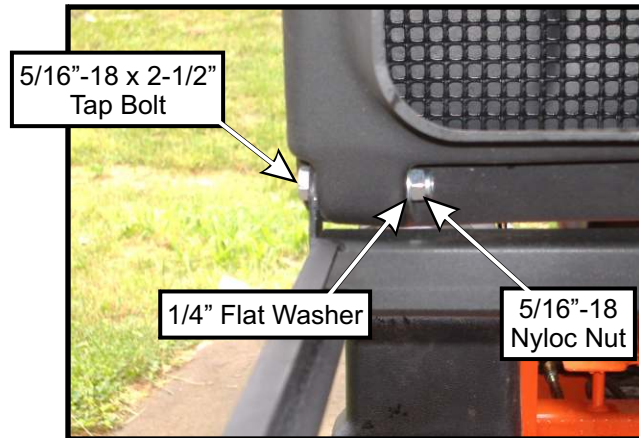
Figure 2-5a



2-5 Continued...

Figure 2-5b shows a closer detail of the hardware location for mounting the top assembly to the upper frame assembly.

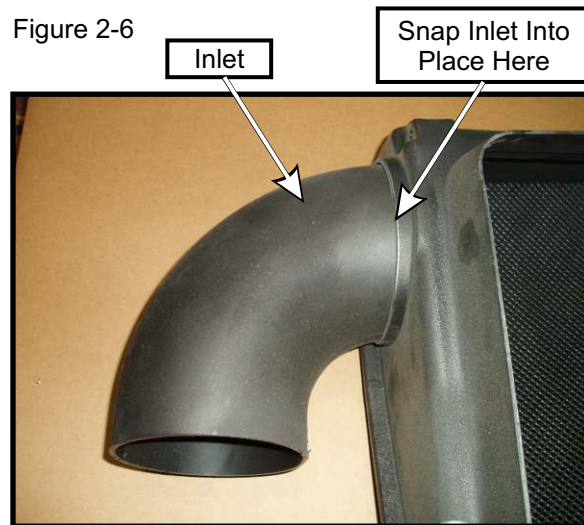
Figure 2-5b



2-6 Inlet Installation

With the top assembly P#(A1046) in the upright position, insert the inlet P#(V0019) into the right hand hole in the top assembly as shown in Figure 2-6. Continue to insert the inlet until it snap locks into place. The inlet should now pivot freely about the hole.

Figure 2-6

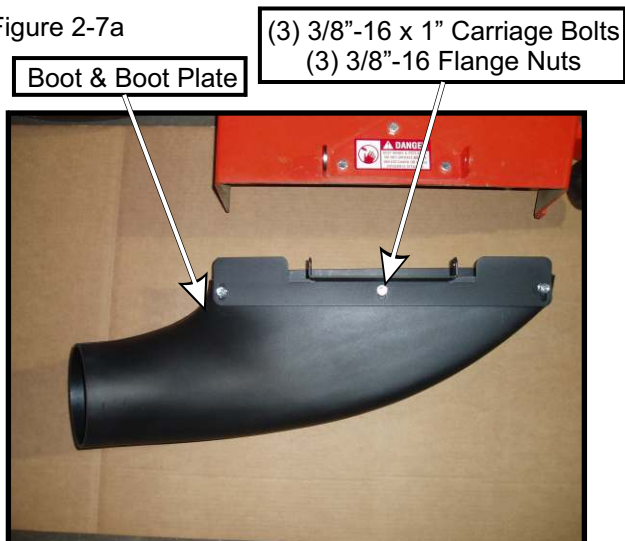


2-7 Boot To Mower Deck Installation

Remove the existing grass deflector from the mower deck. Fasten the boot plate P#(B0502) to the boot P#(V0020) using (3) 3/8"-16 x 1" carriage bolts P#(K1182) and (3) 3/8"-16 flange nuts P#(K1215) as shown in Figure 2-7a. Insert bolts from the inside of the boot so that the threads are on the top outside of the boot. This will help to prevent grass from collecting on the bolts.

2-7 Continued...

Figure 2-7a



Position the boot and boot plate assembly as shown in Figure 2-7b for 60" deck models and as shown in Figure 2-7c for 50" deck models. Insert the boot rod P#(B0244) through the boot plate hole followed by the mower's deflector shield mount holes. Fasten the boot rod with (1) 3/32" x 2" hair pin clip P#(K0099).

Figure 2-7b
60" Deck Mounting

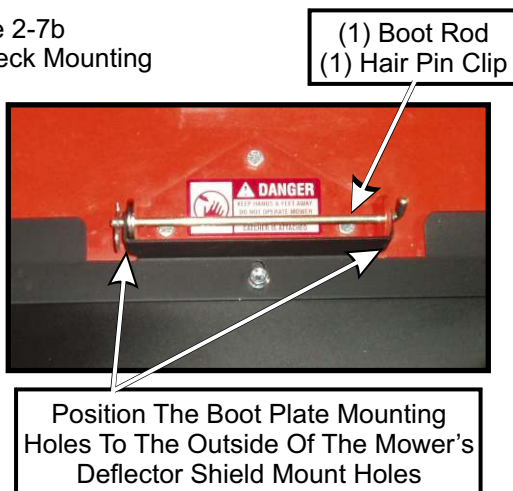
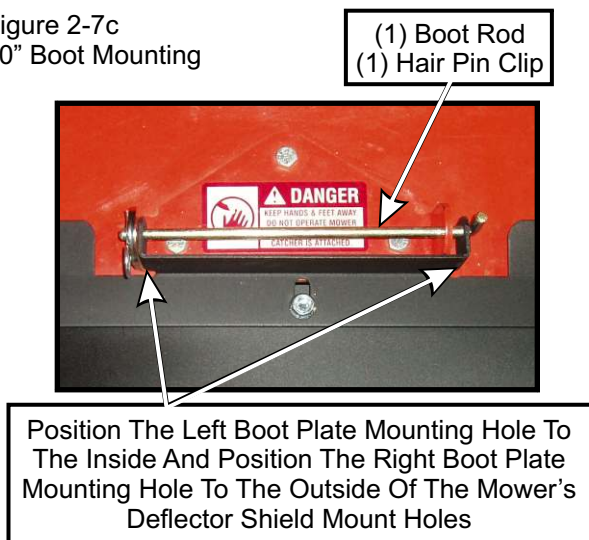


Figure 2-7c
50" Boot Mounting



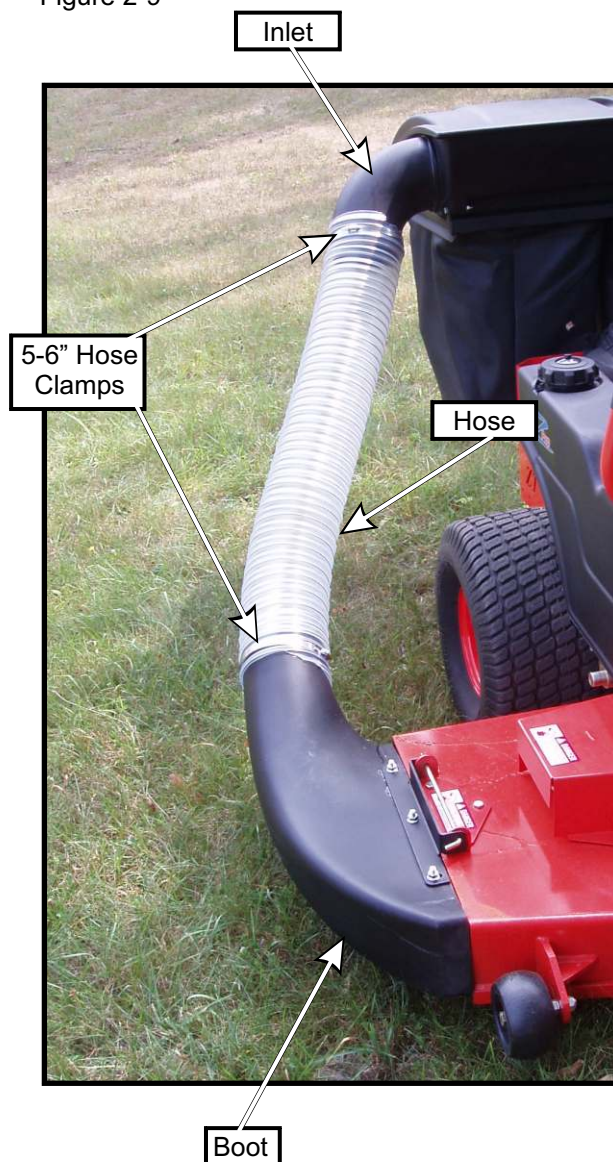
2-8 Length Of Hose Adjustment

The hose in steps 2-9 must be cut to fit your machine. Do not cut the hose until you have tried to fit them on your machine. Remember that the hose needs to be long enough to allow for enough clamping surface between the inlet and the deck boot.

2-9 Hose Installation

Examine Figure 2-9. Slide a 5"-6" hose clamp P#(J6011) onto one end of the 6" hose. Fasten that end of the 6" hose onto the inlet. Make sure there is about a two-inch overlap between the hose end and the inlet. Tighten the hose clamp. Next, slide a 5"-6" hose clamp P#(J6011) onto the unattached end of the 6" hose. Fasten that end of the 6" hose onto the boot. Make sure there is about a two-inch overlap between the hose end and the boot. Tighten the hose clamp.

Figure 2-9



2-10 Installation/Removal Of Collection Bags

To install the bag P#(G0004) onto the bag ring P#(B0227), first make sure the bag ring end caps P#(J0274) are fastened to the bag ring. Place the seam openings of the bag onto the bag ring openings and turn the bag until the slot bracket in the bag ring is protruding from the opening in the bag (Figure 2-10a). Do this for both bags.

Install the completed assemblies onto the support frame and close the plastic top. To secure the plastic top while in use, fasten the rubber strap with S hook to the right pivot side rail as shown in Figure 2-10b.

To empty the bag, remove the bag and bag ring by sliding the bag rearward. Grasp the loop on the bottom of the bag, turn it upside down and empty the collected debris (Figure 2-10c). Repeat for the other bag. Reinstall both bags, line with plastic bags if desired, close the plastic top and reattach the rubber strap with 'S' hook.

Plastic lawn and leaf bags, 33 gallon size, may be used inside the cloth bags. Be sure to leave enough plastic bag hanging over the frame so the plastic bags can be twist tied before emptying (Figure 2-10d).

Figure 2-10a

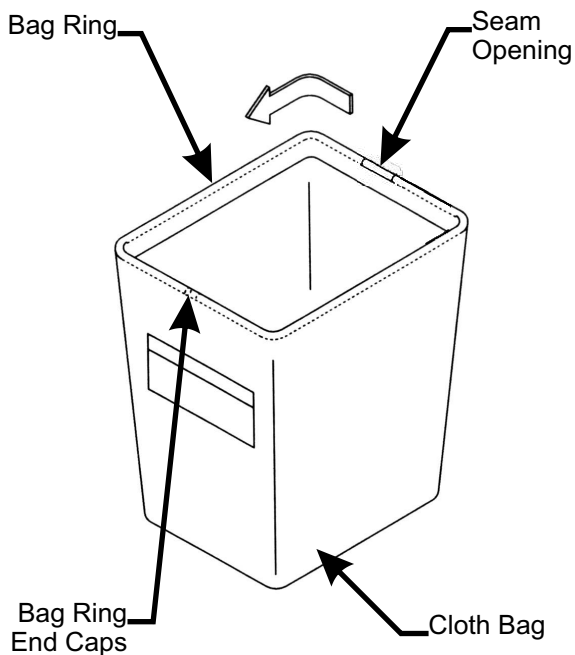


Figure 2-10b

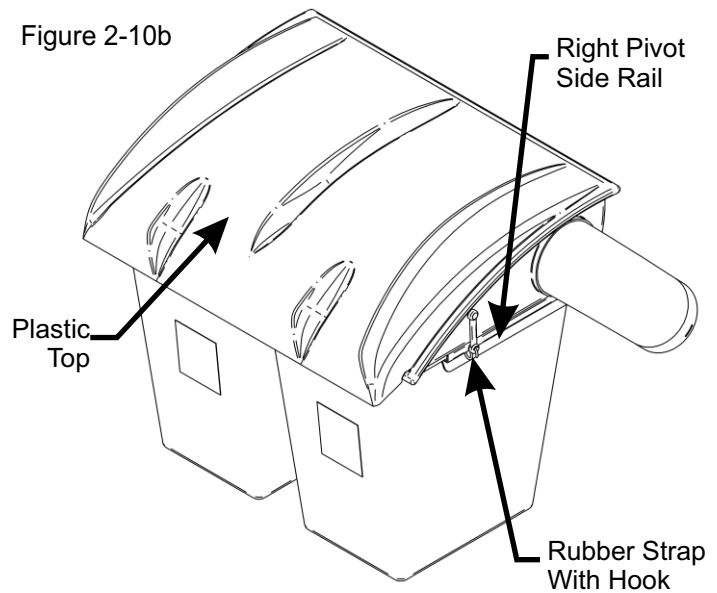


Figure 2-10c

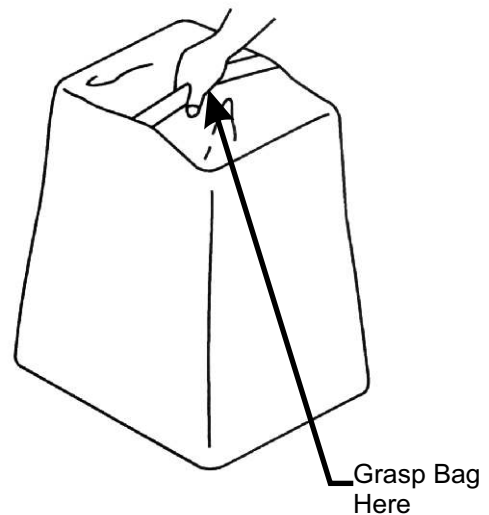
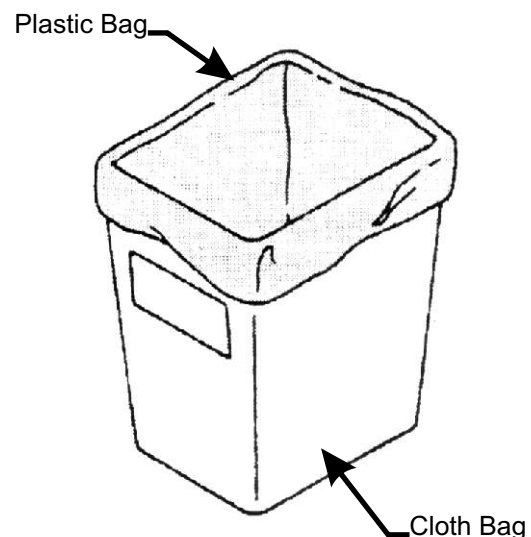


Figure 2-10d



MODEL#: 48020902

MOWER NAME: BAD BOY

MOWER MODEL: ZT SERIES

MOWER DECK SIZE: 50" & 60"

VAC NAME: PRO 2 BAGGER

☐ DIRECT FLOW / NO PECO LABELS

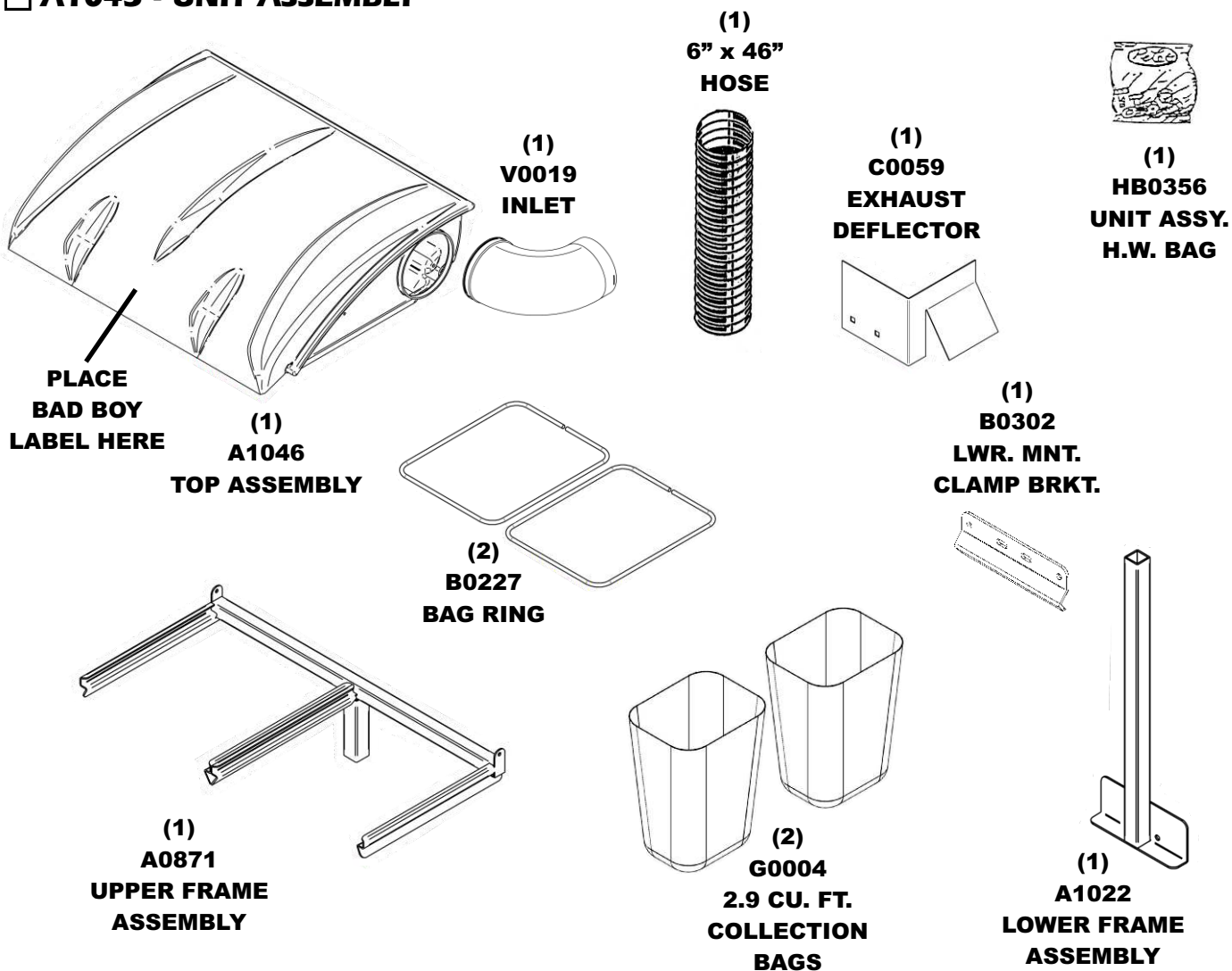
BILL OF MATERIALS: BOM0333



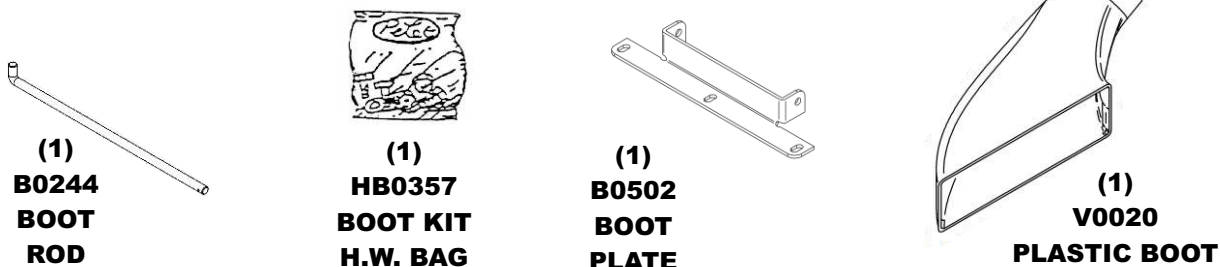
FOR YEAR: 2008

REVISED:

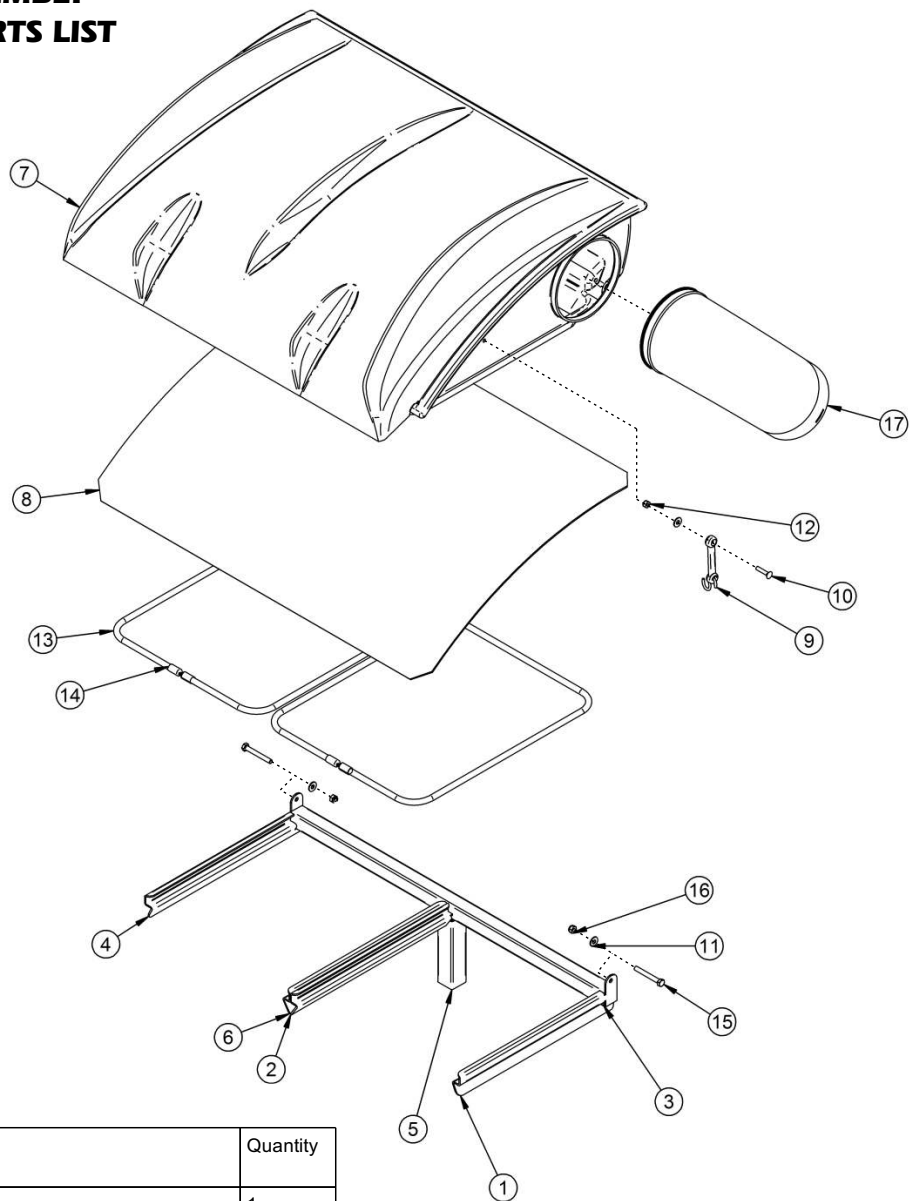
☐ A1045 - UNIT ASSEMBLY



☐ A1044 - BOOT KIT



TOP/UPPER FRAME ASSEMBLY EXPLODED VIEW AND PARTS LIST



Item Number	Document Number	Title	Quantity
1	B0451	RT. PIVOT SIDE RAIL	1
2	B0448	RT. CENTER RAIL	1
3	B0459	RAIL MNT. TUBE	1
4	B0450	LT. PIVOT SIDE RAIL	1
5	B0449	VERT. MNT. TUBE	1
6	B0470	LT. CENTER RAIL	1
7	V0017	BAGGER TOP	1
8	V0018	SCREEN	1
9	J4009	SHORT RUBBER STRAP W/ S HOOK	1
10	K1030	1/4"-20 x 1-1/4" CARRIAGE BOLT	1
11	K0037	1/4" FLAT WASHER .75 OD x .314 ID x .060 T	3
12	K1128	1/4"-20 NYLOC NUT	1
13	B0227	BAG RING	2
14	J0274	BAG RING END CAP	4
15	K0125	5/16"-18 x 2-1/2" ALL THREAD HHCS	2
16	K1180	5/16"-18 NYLOC NUT	2
17	V0019	INLET	1

SECTION III

OPERATING INSTRUCTIONS

3-1 General Safety

Only qualified people familiar with this operator's manual and the mower's operator's manual should operate this machine.

3-2 Operation And Tips On Mowing

- A. Perform BEFORE EACH USE the maintenance list in paragraph 4-1.
- B. Start mower.
- C. With the mower at high idle speed, engage the mower deck.
- D. While seated in the operator's seat, proceed to operate the control levers of the mower.

NOTE: If the collection system does not appear to be collecting the grass clippings, disengage the deck, then, engage the parking brake and turn the mower off. Check hose and boot for any clogs.

To obtain the maximum effectiveness from your collection system, the tips listed below should be followed:

- * Watch your speed- Normal conditions will allow a speed of up to approximately 4 mph, but thick, heavy damp conditions will require reduced ground speed.
- * Mow with sharp blades- A sharp blade cuts cleaner.
- * Wet grass and leaves will decrease effectiveness and will increase horsepower requirements.
- * Mow at higher cutting heights- Remove and mulch no more than 2" of grass length with each mowing. (Experts recommend not cutting off more than 1/3 of the grass blade length at any given time.)
- * Mow twice, at different height settings, (high, then low), if grass is extra tall.
- * Remember that horsepower requirements will vary with the mowing conditions such as type and height of turf grass, moisture content, amount of leaves, whether the terrain is flat or hilly, etc.

3-3 Unloading The Collection System

NOTE: To determine when the collection bags are full, follow the following steps:

- A. Stop the forward movement of the mower.
- B. Disengage the mower deck.
- C. Engage the parking brake.
- D. Once the parking brake has been engaged, then and only then, walk behind the mower and check the collection bags by first unhooking the rubber strap with S hook that secures the plastic top, then lift the top assembly. Load in bags should not exceed the height of the installed bag.
- E. To remove the bags from the frame, slide bags out and turn bags over to deposit clippings.
- F. Slide empty bags back onto the frame and secure plastic top with the rubber strap with S hook.

NOTE: Do not allow collection bags to become over-filled as potential damage may occur to your equipment. Also, be sure to clean the hood screen as needed.

SECTION IV

MAINTENANCE

4-1 Maintenance Checklist

Before each use:

1. Check blades and spindles to be sure that no foreign objects, such as wire or steel strapping bands, are wrapped around them.
2. Inspect blades for wear. Replace if necessary. If it is necessary to sharpen the blades, remove the blades from the spindles before sharpening. DO NOT sharpen blades while still attached to the mower.

3. Make sure all shields are in place and in good condition. Repair or replace any missing or damaged shields.

4. Listen for abnormal sounds, which might indicate loose parts, damaged bearings, or other damage. Correct any deficiency before continuing operation.

5. Check for wear or deterioration of the hose. If there are any portions of the hose that have been torn or worn through, replace immediately.

After Each Use:


1. Clean all debris from machine especially from the container and safety decals. Replace any missing or illegible decals.
2. Inspect the unit for worn or damaged components. Repair or replace before the next use. Any replacement component installed during repair shall include the component's current safety decal specified by the manufacturers to be affixed to the component.

SECTION V PARTS AND SERVICE

5-1 Parts And Service Information

Collection system owners should record the name and telephone number of their Service Center. Your Service Center will be happy to supply replacement parts, accessories, and do any service or repairs to your collection system. If for any reason your Service Center is unable to service your collection system or supply replacement parts, contact PECO Inc. and include the following information on the chart below.

THE SERIAL NUMBER PLATE
IS LOCATED ON THE TOP
ASSEMBLY P#(A1046)



WRITE THE MODEL AND
SERIAL NUMBER IN THE
BOX TO THE LEFT
FOR FUTURE REFERENCE.

Unit Model Number: _____

Unit Engine Size: _____

Unit Serial Number: _____

Date of purchase: ____/____/____

Dealer/Distributor Name: _____

Address: _____ **State:** _____ **Zip:** _____

Phone Number: _____

PECO Inc.
100 Airport Road | Arden, NC | 28704
Phone: 1-800-438-5823
Fax: (828)684-0858
E-Mail: peco@lawnvac.com

SAFETY DECALS

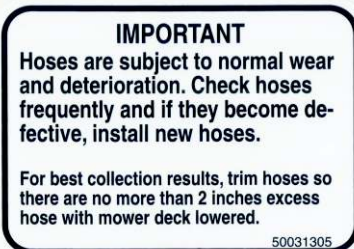
To promote safe operation, PECO Inc. supplies safety decals on all products manufactured. Damage can occur to safety decals either through shipment, use or reconditioning. Contact your local Service Center for replacement decals.



Part #: R1102
Bad Boy Logo



Part #: R1065
Made In America Label



Part #: R1054
Important Label



Part #: R1051
Warning: Hearing Protection Label



Part #: R4015
Danger: Rotating Blades Label



Part #: R1069
Warning: Turn Off Blower Label



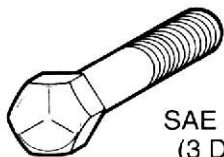
Part #: R4008
Caution: Rotating Blades Label

TORQUE SPECIFICATIONS

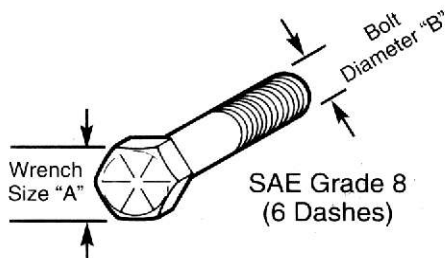
AMERICAN Bolt Head Markings



SAE Grade 2
(No Dashes)



SAE Grade 5
(3 Dashes)

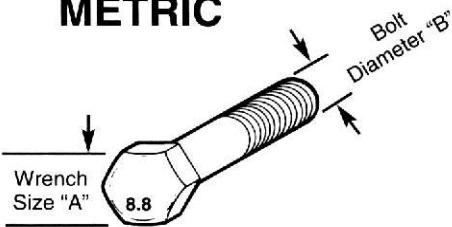


SAE Grade 8
(6 Dashes)

Recommended Torque in Foot Pounds (Newton Meters).*

WRENCH SIZE (IN.) "A"	BOLT DIAMETER (IN.) "B" AND THREAD SIZE	SAE GRADE 2	SAE GRADE 5	SAE GRADE 8
7/16	1/4 - 20 UNC	6 (7)	8 (11)	12 (16)
7/16	1/4 - 28 UNF	6 (8)	10 (13)	14 (18)
1/2	5/16 - 18 UNC	11 (15)	17 (23)	25 (33)
1/2	5/16 - 24 UNF	13 (17)	19 (26)	27 (37)
9/16	3/8 - 16 UNC	20 (27)	31 (42)	44 (60)
9/16	3/8 - 24 UNF	23 (31)	35 (47)	49 (66)
5/8	7/16 - 14 UNC	32 (43)	49 (66)	70 (95)
5/8	7/16 - 20 UNF	36 (49)	55 (75)	78 (106)
3/4	1/2 - 13 UNC	49 (66)	76 (103)	106 (144)
3/4	1/2 - 20 UNF	55 (75)	85 (115)	120 (163)
7/8	9/16 - 12 UNC	70 (95)	109 (148)	153 (207)
7/8	9/16 - 18 UNF	79 (107)	122 (165)	172 (233)
15/16	5/8 - 11 UNC	97 (131)	150 (203)	212 (287)
15/16	5/8 - 18 UNF	110 (149)	170 (230)	240 (325)
1-1/8	3/4 - 10 UNC	144 (195)	266 (360)	376 (509)
1-1/8	3/4 - 16 UNF	192 (260)	297 (402)	420 (569)
1-5/16	7/8 - 9 UNC	166 (225)	430 (583)	606 (821)
1-5/16	7/8 - 14 UNF	184 (249)	474 (642)	668 (905)
1-1/2	1 - 8 UNC	250 (339)	644 (873)	909 (1232)
1-1/2	1 - 12 UNF	274 (371)	705 (955)	995 (1348)
1-1/2	1 - 14 UNF	280 (379)	721 (977)	1019 (1381)
1-11/16	1-1/8 - 7 UNC	354 (480)	795 (1077)	1288 (1745)
1-11/16	1-1/8 - 12 UNF	397 (538)	890 (1206)	1444 (1957)
1-7/8	1-1/4 - 7 UNC	500 (678)	1120 (1518)	1817 (2462)
1-7/8	1-1/4 - 12 UNF	553 (749)	1241 (1682)	2013 (2728)
2-1/16	1-3/8 - 6 UNC	655 (887)	1470 (1992)	2382 (3228)
2-1/16	1-3/8 - 12 UNF	746 (1011)	1672 (2266)	2712 (3675)
2-1/4	1-1/2 - 6 UNC	870 (1179)	1950 (2642)	3161 (4283)
2-1/4	1-1/2 - 12 UNF	979 (1327)	2194 (2973)	3557 (4820)

METRIC



Numbers appearing on bolt heads
indicate ASTM class.

Recommended torque in foot pounds (newton Meters).*

WRENCH SIZE (mm) "A"	BOLT DIA. (mm) "B"	ASTM 4.6	ASTM 8.8	ASTM 9.8	ASTM 10.9
8	5	1.8 (2.4)		5.1 (6.9)	6.5 (8.8)
10	6	3 (4)		8.7 (12)	11.1 (15)
13	8	7.3 (10)		21.1 (29)	27 (37)
16	10	14.5 (20)		42 (57)	53 (72)
18	12	25 (34)	74 (100)	73 (99)	93 (126)
21	14	40 (54)	118 (160)	116 (157)	148 (201)
24	16	62 (84)	167 (226)	181 (245)	230 (312)
30	20	122 (165)	325 (440)		449 (608)
33	22		443 (600)		611 (828)
36	24	211 (286)	563 (763)		778 (1054)
41	27		821 (1112)		1138 (1542)
46	30	418 (566)	1119 (1516)		1547 (2096)

*Use 75% of the specified torque value for plated fasteners. Use 85% of the specified torque values for lubricated fasteners.

NOTES



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