

Prosecutes GRASS COLLE SYSTEM ENGINE DR

GRASS COLLECTION SYSTEM

ENGINE DRIVEN

DESIGNED FOR:



FERRIS IS 1500Z MODEL: #41721205, #417212013

FERRIS IS 2000Z MODEL: #41721207, #41721214



OPERATOR'S MANUAL

ASSEMBLY • OPERATION • MAINTENANCE

PECO GRASS COLLECTION SYSTEM

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Safety

- **1.** Read the operator's manual carefully and familiarize yourself with the proper use of your attachment. Do not allow anyone who is not acquainted with the Safety Instructions to use your attachment.
- 2. Know the controls and how to stop quickly. READ THE OPERATOR'S MANUAL!
- **3.** Do not allow children to operate the vehicle. Do not allow adults to operate it without proper instruction.
- **4.** Be especially watchful of children and pets darting into the area while operating.
- **5.** Keep your eyes and mind on your unit while mowing or operating your attachment. Don't let others distract you.
- **6.** Do not attempt to operate your unit or mower when not in the driver's seat.
- **7.** Always stop unit when emptying the container.
- **8.** Stop unit, shut off deck attachment, set parking brake, shut off mower engine and remove spark plug wire before removing clogs, removing or replacing hose, boot, blower cone, or performing any maintenance.
- 9. Mow across the face of slopes (not steeper than 10 degrees); never up and down the face of the slope.
- **10.** It is recommended that the container be kept only half full when negotiating any slopes. Start mowing on slopes when the container is empty.
- **11.** Inspect your lawn and remove any foreign objects before mowing. Never deliberately run the mower across any foreign object.
- **12.** Wear ear protection if the noise level is offensive.
- **13.** Wear eye protection to prevent debris from damaging your eyes.

SAFETY

WARNING! NEVER operate the unit unless the discharge guard and either the deflector assembly or the vacuum collector adapter are fastened securely in place.

WARNING! Do not work around the mower deck boot or the blower area until you are certain that the mower blades and the blower impeller have stopped rotating.

WARNING! To avoid serious injury, perform maintenance on the vacuum collector; **ONLY AFTER STOPPING THE MOWER'S ENGINE AND WAITING FOR ALL MOVING PARTS TO COME TO A COMPLETE STOP.** Set the parking brake. Always remove the ignition key before beginning maintenance.

WARNING! For your own personal safety, **ALWAYS** mow **ACROSS** the face of slopes and **NEVER UP** and **DOWN** the face. **NEVER** attempt to mow excessively steep slopes, and use caution when turning on any slope.

Safety Alert Symbol



This Safety Alert Symbol means: "ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!"

This symbol is used to call attention to safety precautions that Should be followed by the operator to avoid accidents. When you see this symbol, carefully read the message that follows and heed its advice. Failure to comply with safety precautions could result in death or serious bodily injury.

Safety Signs

The signal words **DANGER, WARNING,** and **CAUTION** are used on the equipment safety signs. These words are intended to alert the viewer to the existence and the degree of hazard seriousness.



This signal word indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.

White letters on **RED**



This signal word indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

Black letters on **ORANGE**

It may also be used to alert against unsafe practices.



This signal word indicates a potentially hazardous situation exist which, if not avoided, will result in minor or moderate injury.

Black letters on YELLOW

It may also be used to alert against unsafe practices.

PECO LIMITED WARRANTY FOR NEW PRODUCTS

A. WHAT IS WARRANTED?

PECO extends the following warranties to the original purchaser of each new PECO consumer product subject to the following limitations:

1. PRODUCT WARRANTY: Any part of any consumer product, which is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, as PECO elects, without charge for parts or labor, if the defect appears within 12 months from the date of delivery of the product to the original purchaser. ALL

DEFECTIVE PARTS MUST BE RETURNED TO PECO FOR INSPECTION TO DETERMINE VALIDITY OF WARRANTY CLAIMS. Freight and mailing will be borne by the customer.

2. PARTS REPLACED DURING WARRANTY: Any new PECO part which is furnished in performance of this warranty and is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, as PECO elects, without charge if the defect appears within 90 days from the date of installation of such part or before the expiration of the original warranty period, whichever is later.

B. SECURING WARRANTY ADJUSTMENTS.

Call PECO for Return Authorization. Damaged or broken parts, other than engines or batteries, must be returned to PECO Inc., 100 Airport Road, Arden, NC 28704 before any warranty adjustment can be authorized. At the time of requesting warranty adjustment, the purchaser must present evidence for date of delivery of the product. The purchaser shall pay any charge for the product to and from Arden, NC.

C. ITEMS NOT COVERED BY PECO WARRANTY.

Engines and batteries attached to PECO products are covered under a separate warranty by the respective manufacturer.

D. UNAPPROVED ALTERATION OR MODIFICATION.

All obligations of PECO Inc., under this warranty, shall be terminated if products are altered or modified in ways

not approved by PECO Inc..

E. ACCIDENTS AND NORMAL MAINTENANCE.

The warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper use or abuse of products. The cost of normal maintenance and normal replacement of service items such as belts, cutting blades, hoses, etc., which are not defective shall be paid for by the purchaser.

F. NO REPRESENTATIONS ADDITIONAL WARRANTIES, DISCLAIMER.

Neither PECO Inc. nor any company affiliated with it makes any warranties, representations or promises as to the quality of performance of its products other than those set forth herein. Except as described above, PECO Inc. makes no other warranties **AND SPECIFICALLY DISCLAIMS ANY AND ALL IMPLIED**

WARRANTIES OF FITNESS AND MERCHANTABILITY.

G. ANY MACHINE USED FOR RENTAL PURPOSES ARE GUARANTEED FOR 45 DAYS FROM DATE

OF ORIGINAL SALE ONLY.

H. REMEDIED EXCLUSIVE.

The only remedies the purchaser has in connection with the breach or performance of any warranty on PECO Inc. consumer products are set forth above. In no event will PECO be liable for special incidental or consequential damages.

1. NO SERVICE CENTER WARRANTY.

The selling Service Center makes no warranty on his own on any item warranted by PECO Inc. unless he delivers to purchaser a separate written warranty certificate specifically warranting the item. The dealer has no authority to make any representation or promise on behalf of PECO or to modify the terms of this warranty in any way.

SECTION I INTRODUCTION AND DESCRIPTION

1-1 Introduction

We are pleased to have you as a PECO customer. Your collection system has been designed to give you a low maintenance, simple and effective way to collect the grass clippings from your mower. This manual is provided to give you the necessary instructions to properly mount and operate the collection system on your mower. Please read this manual thoroughly. Understand what each control is for and how to use it. Observe all safety decal precautions on the machine and noted throughout the manual.

Note: all references made to right, left, front, rear, top or bottom are as viewed from the normal operator's position on the mower.

1-2 Description

The collection system is designed for turf maintenance where there is a need to collect the grass clippings as the mower cuts the turf. It is also good for picking up leaves and twigs in pre-season and post-season cleanup.

The engine/blower/blade assembly, is mounted on the right side of the unit. The blower draws grass clippings from the discharge area of the cutter deck up to the aluminum container mounted over the rear portion of the frame. The operator can engage the engine/blower/blade assembly by starting the engine. Once the container is full of clippings, the operator can easily push and raise the lift handle, releasing the container's rear door and the container will pivot towards the ground.

Section II INSTALLATION FOR USE

2-1 Preparation Of Mower

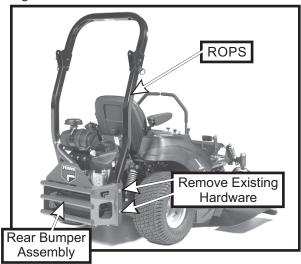
Carefully dismantle wooden shipping crate from around the components. Cut retaining straps and separate the parts. The collection system will have various parts located inside. Remove and sort all parts for easy identification.

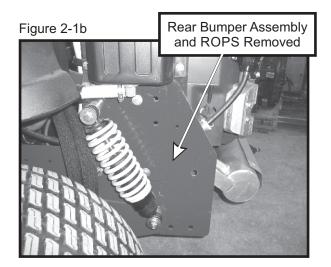
NOTE: before each step of assembly it will help to study the exploded drawings on pages 12 through 17.

Remove the existing hardware that fastens the rear bumper assembly to the ROPS. Remove the rear bumper assembly and ROPS from the rear frame of the mower. Refer to Figure 2-1a for details. Figure 2-1b shows the mower with the rear bumper assembly and ROPS removed.

Figure 2-1b shows the mower with the rear bumper assembly and ROPS removed.

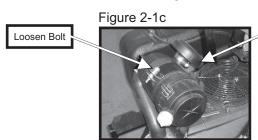
Figure 2-1a





Rotating The Donaldson Air Cleaner

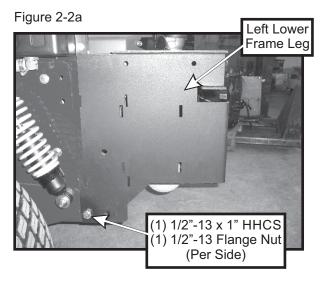
Note: If equipped with a Donaldson air cleaner, unit must be rotated to make clearance for top main frame assembly. To rotate Donaldson air cleaner, loosen bolt on air cleaner bracket, rotate air cleaner forward as needed for clearance as shown in Figure 2-1a and tighten.



Rotate To The Forward Position

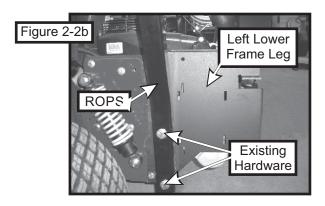
2-2 Lower Frame Leg Installation

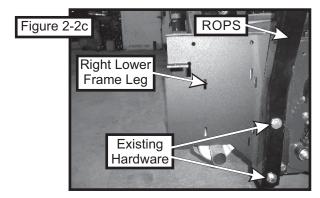
Mount the left lower frame leg P#(B0513) and right lower frame leg P#(B0512) to the outside of the rear mower frame using (1) 1/2"-13 x 1" HHCS P#(K1231) and (1) 1/2"-13 nyloc nut P#(K1247) per side as shown in Figure 2-2a.



NOTE: It is recommended that someone assist you in this step.

Fasten the ROPS to the left and right lower frame legs using the existing hardware removed in Section 2-1. Refer to Figure 2-2b and 2-2c for reference.

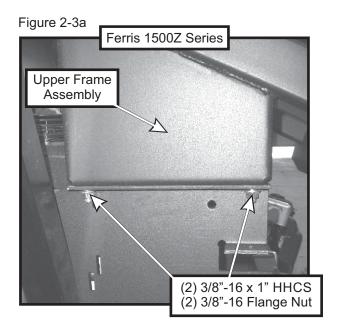




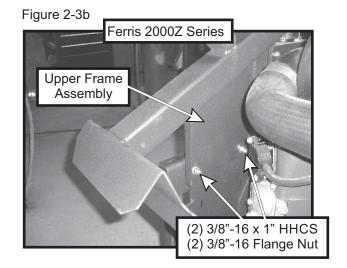
2-3 Main Frame Assembly Installation

NOTE: It is recommended that (2) people assist you when installing the main frame assembly.

Ferris 1500Z Series: Fasten the main frame assembly P#(A1072) to the rear frame legs using (2) 3/8"-16 x 1" HHCS P#(K1191) and (2) 3/8" 16 nyloc nut P#(K1216) per frame leg as shown in Figure 2-3a.



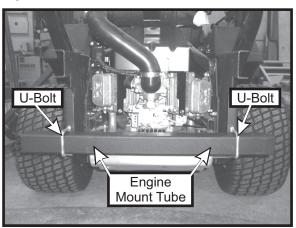
Ferris 2000Z Series: Fasten the main frame assembly P#(A1052) to the rear frame legs using (2) 3/8"-16 x 1" HHCS P#(K1191) and (2) 3/8" 16 nyloc nut P#(K1216) per frame leg as shown in Figure 2-3b.



2-4 Engine Mount Tube Installation

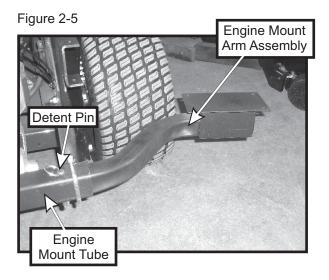
Fasten the engine mount tube P#(B1117) to the left and right lower frame legs using (2) 3/8"-16 U-Bolts P#(K1119) and (4) 3/8"-16 nyloc nut P#(K1216) as shown in Figure 2-4.

Figure 2-4



2-5 Engine Mount Arm Assembly Installation

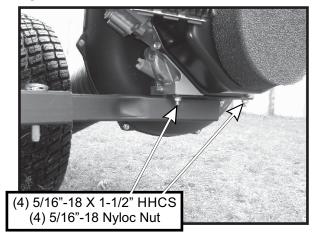
Insert the engine mount arm assembly P#(A0274) into the engine mount tube assembly P#(B1117) and fasten using (1) detent pin P#(J0248) as shown in Figure 2-5.



2-6 Engine/Blower/Blade Assembly Installation

Position the engine/blower/blade assembly on top of the engine mount arm assembly P#(A0274) and fasten using (4) 5/16"-18 x 1-1/2" HHCS P#(K1157) and (4) 5/16"-18 nyloc nut P#(K1180) as shown in Figure 2-6.

Figure 2-6



2-7 Lift Handle Installation

The various parts of the handle assembly P#(A0686) must be attached to the container frame. Page 11 shows the orientation and location of the components. Slide the lift handle into the slot in the handle mount bracket P#(B1737) on the grass container. It may be necessary to remove the handle grip P#(J0522) to allow the handle to fit through the slot.

Before attaching the handle, hook one end of the spring P#(J0176) into the hole on the underside of the handle. Hook the other end of the spring into the open hole in the handle mount bracket. Fasten the handle to the grass container frame by using (1) 3/8"-16 x 2" HHCS P#(K1208) and (2) 3/8"-16 flange nuts P#(K1215). At this point the handle can pivot back and forth in the slot of the handle mount bracket. With the handle in place, fasten the ball joint P#(K1442) to the end of the latch rod P#(A0260) (Page 11). Tighten to approximately half way down the threads of the latch rod. Slide the ball joint into the hole on the latch hook P#(B1529). Use (1) 5/16"-24 hex nut P#(K1444) and (1) 5/16" lock washer P#(K0043) to fasten the ball joint to the latch hook. Attach the opposite end of the latch rod into the handle. Fasten the rod to the handle by using (1) 3/32" x 3/4" cotter pin P#(K0094). Adjust the rod to allow the hook to close the box door completely.

Refer to pages 10 and 11 for exploded parts drawings and photographs of the complete assembly.

2-8 Aluminum Grass Container Installation

NOTE: It is recommended that (3) people assist in mounting the container.

With three people available, two can lower the container onto the frame while the third person inserts the pivot pins P#(K0172) through the holes. Insert the pins from the outside to the inside. Secure with (1) 5/8" washer P#(K0058) and (1) 5/32" x 2-5/8" hair pin clip P#(K0088) per pivot pin (Figure 2-8a & 2-8b).

Reattach the bottom ends of the door opening linkages to the main frame by using (1) Rue-Ring cotter pin P#(K1437) per side.

To test the functionality of the dump mechanism from the mowers seat, push the lift handle away from the unit, and lift upward. The door of the container should open and the box should pivot counter-clockwise towards the ground.

Figure 2-8a

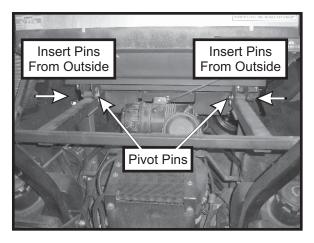
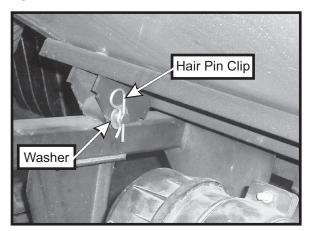


Figure 2-8b



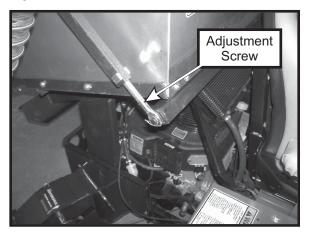
2-9 Inlet Installation

The inlet will need to be attached to the container (Page 10). Open the container, push the inlet from the inside of the container through the hole in the container to the outside. Orient the inlet opening to face the ground. Use the tabs P#(B1668) inside of the box to hold the inlet in place. It is recommended that two people Perform this step. That way, one person on the inside of the container can position the tabs, while the other person tightens the bolts. Looking at the outside of the container, the most difficult tab to tighten down will be the tab at the 4-5 o'clock position. Tighten that tab first. Then proceed to tighten the others.

2-10 Dump Mechanism Adjustment

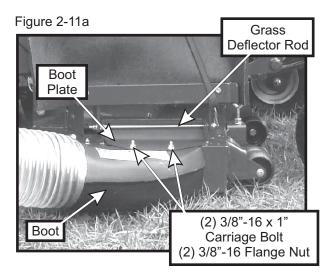
The linkage may be adjusted in two places, at the adjusting screw P#(K1435) and the latch assembly items. See page 11 for visual clarification. To change the door closure tightness, screw the adjusting screw (Figure 2-9) in or out. To adjust the latch, change the length of the latch rod by screwing the latch adjusting ball joint in or out. The latch hook pivot should be in the middle of the slot in the latch hook pivot plate. Slide the pivot back or forth and then re-tighten.

Figure 2-10

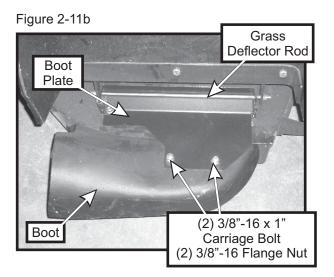


2-11 Boot Installation

Ferris 1500Z Series: Fasten the boot plate P#(B0521) to the boot P#(E1031) using (2) 3/8"-16 x 1" carriage bolts P#(K1182) and (2) 3/8"-16 nyloc nuts P#(K1216). Insert the carriage bolts from inside the boot and fasten the flange nuts on the outside of the boot ad shown in Figure 2-11a. This will prevent grass clippings from collecting on the bolts. To attach the boot plate and boot to the mower deck, slide the boot plate under the grass deflector rod. Refer to Figure 2-11a for reference.



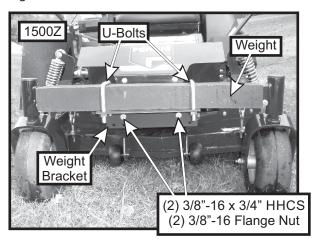
Ferris 2000Z Series: Fasten the boot plate P#(B0522) to the boot P#(E1030) using (2) 3/8"-16 x 1" carriage bolts P#(K1182) and (2) 3/8"-16 nyloc nuts P#(K1216). Insert the carriage bolts from inside the boot and fasten the flange nuts on the outside of the boot ad shown in Figure 2-11b. This will prevent grass clippings from collecting on the bolts. To attach the boot plate and boot to the mower deck, slide the boot plate under the grass deflector rod. Refer to Figure 2-11b for reference.



2-12 Weight Installation

Ferris 1500Z Series: Fasten the weight bracket P#(B0523) to the front frame of the mower using (2) 3/8"-16 x 3/4" HHCS P#(K1190) and (2) 3/8"-16 nyloc nuts. Place the weight P#(B2220) on top of the weight bracket and fasten using (2) 1/2"-13 x 4" U-bolts and (2) 1/2"-13 nyloc nuts. See Figure 2-12a for reference.

Figure 2-12a



Ferris 2000Z Series: Fasten the weight bracket P#(B0523) to the front frame of the mower using (2) 3/8"-16 x 3/4" HHCS P#(K1190) and (2) 3/8"-16 nyloc nuts P#(K1216). Place the weight P#(B0035) on top of the weight bracket and fasten using (2) 1/2"-13 x 4" Ubolts P#(K0331) and (2) 1/2"-13 nyloc nuts P#(K1247). See Figure 2-12b for reference.

(2) 3/8"-16 x 3/4" HHCS
(2) 3/8"-16 Flange Nut

U-Bolts

Weight Bracket

2-13 Blower Cone Installation

Thread (1) 5/16"-18 jam nut P#(K0120) onto each end of (2) 5/16"-18 x 2-1/2" HHCS P#(K0125). Now partially thread the bolts into each of the two tabs located on the blower housing. Place blower cone so the two tabs line up with the bolts then tighten completely. See Figure 2-13.

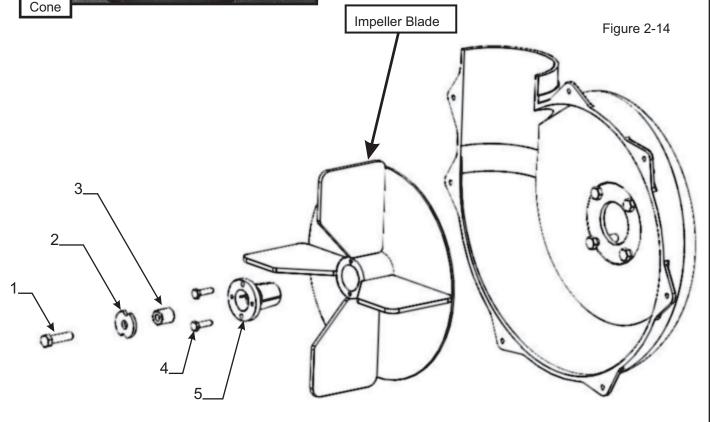
Figure 2-13 (2) 5/16"-18 x 2-1/2" HHCS (2) 5/16"-18 Jam Nuts Blower Housing Tabs

2-14 Impeller Blade Removal/Replacement



To Remove: First remove the center bolt (#1), washer (#2) and spacer (#3) from the taper-lock bushing (#5). See Figure 2-14. Next remove the (2) 1/4"-20 bolts (#4) and place them into the threaded holes of the taper-lock bushing (next to the holes they were removed from). Gradually thread each bolt evenly into the taper-lock bushing, forcing the blade to break-away from the taper-lock bushing. If the impeller will not move, hit the base of the impeller, between each vein, with a hammer, then try again.

To Replace: Place impeller blade over the engine shaft. Slide the taper-lock bushing on to the engine shaft and into the impeller blade, aligning the non-threaded holes of the taper-lock bushing to the threaded holes of the impeller blade. Fasten by using (2) 1/4"-20 HHCS grade #8 bolts, (1) spacer washer and (1) HHCS bolt w/ washer. Torque to the proper specifications in the torque chart on the back of this manual. Next, rotate the impeller blade to insure that the blade is clear of contact on all sides of the blower housing.

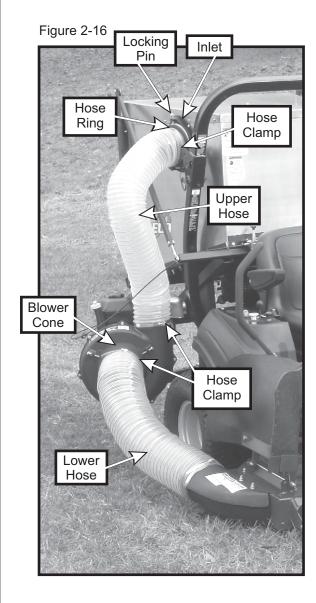


2-15 Lengths Of Hose Adjustment

The hoses in steps 2-16 and 2-17 must be cut to fit your machine. Follow steps 2-16 and 2-17. Do not cut the hoses until you have tried to fit them on your machine. Remember that the hoses have to be long enough to allow for enough clamping surface between the inlet, blower assembly, and the deck boot.

2-16 Upper Hose Installation

Slide (1) 6" hose clamp P#(J0060) onto both ends of the 6" upper hose. Place (1) hose ring P#(E0007) into one end of the 6" hose making sure the hose is on at least 2", then tighten the hose clamp. Proceed to slide the opposite end of the 6" hose onto the blower assembly outlet and tighten hose clamp. Place the hose ring into the inlet ring and tighten the locking pin. See Figure 2-16 for details. Make sure both ends of the hose are clearly attached to the inlet and the blower assembly outlet.



2-17 Lower Hose To Blower Cone Installation

Slide a hose clamp P#(J0070 or J0080) over both ends of the lower hose. Then proceed to slide the lower hose onto the blower cone. Tighten the hose clamp. The assembly should look like Figure 2-18b.

2-18 Lower Hose To Boot Installation

Take the unattached end of the lower hose and slide it over the circular end of the boot. Use the lower hose clamp to secure the hose to the boot. Tip: Before securing clamp rotate hose counter-clockwise (away from yourself) approximately 1" to add in retaining boot to mower deck.

Figure 2-18a

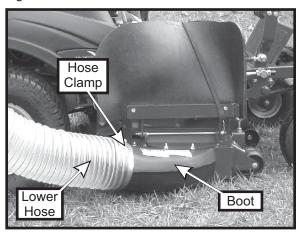
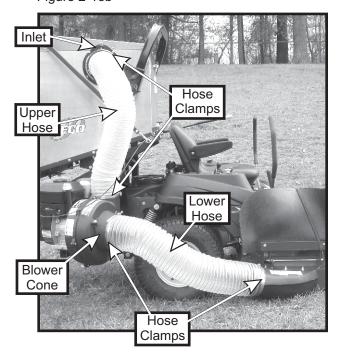
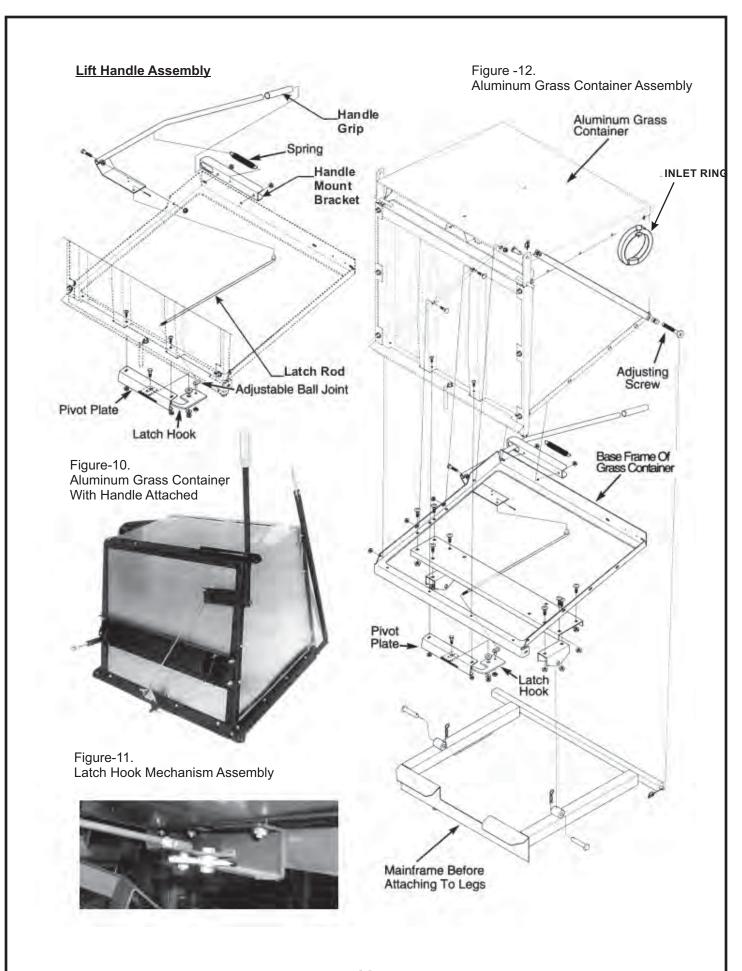
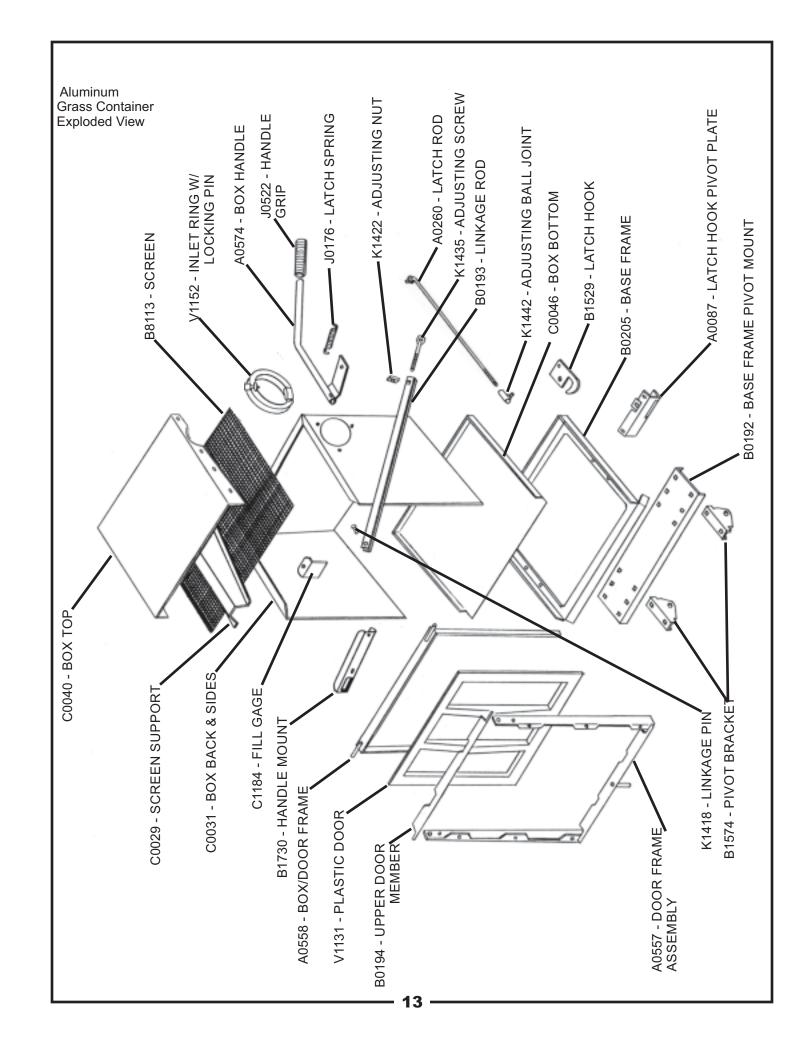


Figure 2-18b







MOWER NAME: FERRIS

MOWER MODEL: IS 2000Z

MOWER DECK SIZE: 61"

VAC NAME: 12 CUBIC FOOT BOX

☐ ENG: 900 SER. BR (9.00 GROSS TORQUE / 205 cc)

MANUAL: Q0379

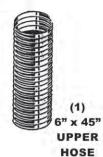


FOR YEAR: 2008 - 2009

REVISED: 5/8/2012







(1)

E0007

6" HOSE

RING



8" x 41" LOWER HOSE

A0060 THROTTLE KIT 900 SERIES BRIGGS & STRATTON





J0060 6" HOSE CLAMPS



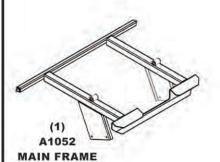
(1) **HB0358** HARDWARE BAG







(1) A0274 ENGINE MNT.



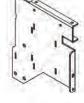
CONE



B0513

LT. LWR.

FRAME LEG



B0512

RT. LWR.

FRAME LEG

(1) (1)

B1117 ENGINE MNT. TUBE

ARM ASSY.

ENGINE/ BLOWER/ BLADE ASSY.

□ A1076 BOOT KIT



ASSY.

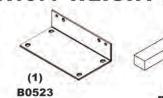
(1)**HB0359** HARDWARE BAG

(1) B0522 **BOOT PLATE**



E1030 BOOT

☐ A1077 WEIGHT KIT



WEIGHT

BRACKET

(1) B0035 WEIGHT BAR



(1) **HB0360** HARDWARE BAG

MOWER NAME: FERRIS

MOWER MODEL: IS 2000Z

MOWER DECK SIZE: 61"

VAC NAME: 12 CUBIC FOOT BOX

□ 6.5HP BRIGGS AND STRATTON VANGUARD

MANUAL: Q0379



FOR YEAR: 2008 - 2009

REVISED: 12/19/11

A0060 70" THROTTLE





(1) 6" x 45"

UPPER



(5.5 & 6.5HP)

KIT FOR



8" x 41" LOWER HOSE

(1) A0686

BOX HANDLE

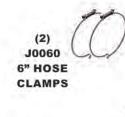
ASSY.

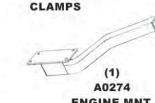


HB0358 HARDWARE BAG









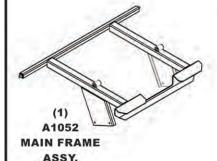
(2)

J0080

8" HOSE

ENGINE MNT.

ARM ASSY.



CONE



B0513

LT. LWR.

FRAME LEG

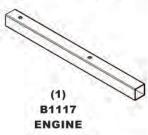
DOOR LINKAGE

(1)

B0512

RT. LWR.

FRAME LEG



MNT. TUBE

(1)

A639 ENGINE/ BLOWER/ BLADE ASSY.

□ A1076 BOOT KIT



(1)**HB0359** HARDWARE BAG

(1) B0522 BOOT PLATE



E1030 BOOT

□ A1077 WEIGHT KIT







(1) B0035 WEIGHT BAR



(1) **HB0360** HARDWARE BAG

MOWER NAME: FERRIS

MOWER MODEL: IS 1500Z

MOWER DECK SIZE: 48"

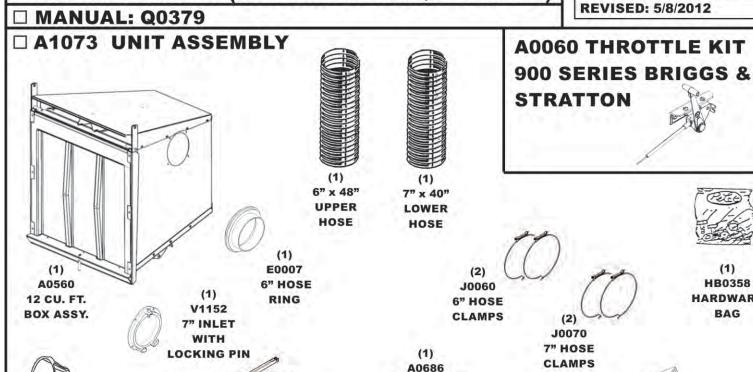
VAC NAME: 12 CUBIC FOOT BOX

☐ ENG: 900 SER. BR (9.00 GROSS TORQUE / 205 cc)

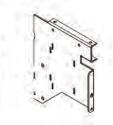


FOR YEAR: 2008 - 2009

REVISED: 5/8/2012



(1) (2) E6004 B0193 7" BLOWER DOOR LINKAGE CONE



(1) B0512 RT. LWR. FRAME LEG

ENGINE MNT. ASSY. (1) B1117 ENGINE

MNT. TUBE

(1)

A0274

ENGINE/

HB0358

HARDWARE

BAG

BLOWER/ BLADE ASSY.

☐ A1075 BOOT KIT



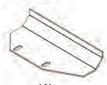
(1)

A1072

MAIN FRAME

ASSY.

HB0359 HARDWARE BAG



B0513

LT. LWR.

FRAME LEG

(1) B0521 **BOOT PLATE**



(1) E1031 BOOT

☐ A1078 WEIGHT KIT



WEIGHT BRACKET

BOX HANDLE ASSY.



B2220 WEIGHT BAR



(1) HB0360 HARDWARE BAG

MOWER NAME: FERRIS

MOWER MODEL: IS 1500Z

MOWER DECK SIZE: 48"

VAC NAME: 12 CUBIC FOOT BOX

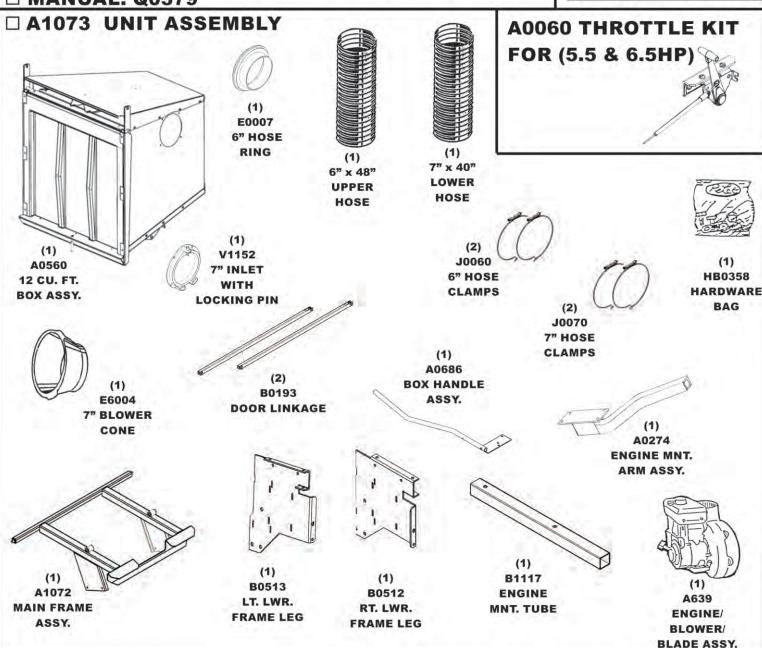
☐ 6.5HP BRIGGS AND STRATTON VANGUARD

☐ MANUAL: Q0379



FOR YEAR: 2008 - 2009

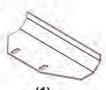
REVISED:12/19/11







(1) HB0359 HARDWARE BAG

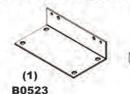


(1) B0521 BOOT PLATE



(1) E1031 BOOT

☐ A1078 WEIGHT KIT



B0523 WEIGHT BRACKET



(1) B2220 WEIGHT BAR



(1) HB0360 HARDWARE BAG

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SECTION III OPERATING INSTRUCTIONS

3-1 General Safety

Only qualified people familiar with this operator's manual and the mower's operator's manual should operate this machine.

3-2 Operation & Tips On Mowing

- A. Perform BEFORE EACH USE maintenance list in paragraph 4-1.
- B. Start the engine/blower/blade assembly.
- B. Start mower.
- C. W th the mower at high idle speed, engage the mower d€ck.
- D. Proceed to operate the control levers of the mower.

NOTE: If the collection system does not appear to be collecting the grass clippings; disengage the deck, and blower, engage the parking brake and turn the mower off. Check the upper hose, lower hose, top screen and boot for clogs.

To obtain the maximum effectiveness from your collection system the tips listed below should be followed:

- * Watch your speed- Normal conditions will allow a sp∈ed of up to approximately 5 mph, but thick, heavy darnp conditions will require reduced ground speed.
- * Mov with sharp blades- A sharp blade cuts cleaner.
- * Wel grass and leaves will decrease effectiveness and will increase horsepower requirements.
- * Mov at higher cutting heights- Remove and mulch no more than 2" of grass length with each mowing.

 (Experts recommend not cutting off more than 1/3 of the grass blade length at any given time.)
- * Mov twice, at different height settings, (high, then low), if grass is extra tall.
- * Rernember that horsepower requirements will vary with the mowing conditions such as type and height of turf grass, moisture content, amount of leaves, whether the terrain is flat or hilly, etc.

3-3 Unloading The Collection System

NOTE: Press the tab, located behind the operator's left side, downward to feel if the collection system is full. If মে.estaptaieকisvalldtherewile heoresistance when প্রচারের্বিধারি hower deck.

- C. Using the throttle cable slow the engine down to idle.
- D. Push the dump handle, on the left of the operator, away from the unit. While holding the handle pushed away, move the handle upward. The container door will swing upward and the container will rotate downward. The container will release its contents.

E. Once the contents of the container have fallen out, the container is ready to move back into its normal operating position. With the handle in the 'away' position, pull the handle downward until it stops. Move the handle towards the center of the mower. This motion will allow the latch to lock back into collection position.

NOTE: If you do not hold the handle away from the mower as you pull the handle downward, the latch will not lock and the container can unexpectedly release the contents collected.

SECTION IV MAINTENANCE

4-1 Maintenance Checklist

Before each use:

- 1. Check blades and spindles to be sure that no foreign objects, such as wire or steel strapping bands, are wrapped around them.
- Inspect blades for wear. Replace if necessary. If it is necessary to sharpen the blades, remove the blades from the spindles before sharpening. DO NOT sharpen blades while still attached to the mower.
- Make sure all shields are in place and in good condition. Repair or replace any missing or damaged shields.
- 4. Listen for abnormal sounds, which might indicate loose parts, damaged bearings, or other damage. Correct any deficiency before continuing operation.
- Check for wear or deterioration of the upper or lower hoses. If there are any portions of the hose that have been torn or worn through, replace with genuine PECO parts.

After Each Use:

- 1. Clean all debris from machine especially from the container, and off of safety decals. Replace any missing or illegible decals
- Inspect unit for worn or damaged components. Repair or replace before the next use. Any replacement component installed during repair shall include the components current safety decal specified by the manufacturers to be affixed to the component.

4-2 Lubrication

NOTE: Use only white lithium based grease for lubrication of the shaft on the blower assembly.

- 1. On initial use: Grease the fitting on the blower shaft.
- 2. Every 25 hours of use: Re-grease the grease fitting.
- Every 200 hours of use: Check oil levels in gear box.
 Oil in gear box should cover the gears. If not, fill using an EP90 weight oil. 6oz. will fill the gear box from empty.

SECTION V PARTS AND SERVICE

5-1 Parts And Service Information

PECO collection system owners should record the name and telephone number of their Service Center. Your Service Center will be happy to supply replacement parts, accessories, and do any service or repairs to your collection system. If for any reason your Service Center is unable to service your collection system or supply replacement parts, contact PECO and include the following information on the chart below.

THE SERIAL NUMBER PLATE IS LOCATED ON THE ALUMINUM BOX NEAR THE DUMP HANDLE

PECO OUTDOOR POWER EQUIPMENT			
Model Number			
Serial Number			
Arden, North Carolina 28704			

WRITE THE MODEL AND SERIAL NUMBER IN THE BOX ABOVE FOR FUTURE REFERENCE.

Turn any PECO Lawn Vac into a total lawn grooming tool with the PECO Wand Kit!

With your PECO Wand Attachment you will double the ability of your PECO Lawn Vac. Using the same powerful vacuum/blower that makes your Lawn Vac work so well, you will be able to get to all those hard-to-reach places where you needed a rake or broom before.

Contact PECO Today!



Unit Model Number:		
Unit Engine Size:		
Unit Serial Number:		
Date of purchase:/		
Dealer/Distributor Name:		
Dealer's/Distributor's:	State:	Zip:
Phone Number:		
Address: PEC	O Inc.	

Email: peco@lawnvac.com

10 Walden Drive
Arden, NC 28704
Phone #: (828) 684-1234 or Toll Free: (800) 438-5823

SAFETY DECALS

To promote safe operation, PECO supplies safety decals on all products manufactured. Damage can occur to safety decals either through shipment, use or reconditioning. Contact your local Service Center for replacement decals.



Part #: R4027



USE CAUTION IN TURNING AND BACKING MOWER

Part #: R1069



Part #: R1053

OPERATION

Disengage PTO (blower) when dumping debris.

To dump grass: push handle out and lift.

Keep hands and body clear of moving parts when dumping container.

Return handle to locked position.

Use care when tilting unit back to access tractor engine. Be sure to return handle to locked position.

Use care when turning or backing. Unit protrudes behind tractor.

Part #: R1049



TO DUMP GRASS: PUSH HANDLE OUT AND LIFT

Part #: R1055

Part #: R4028



Part #: R1057

IMPORTANT

Hoses are subject to normal wear and deterioration. Check hoses frequently and if they become defective, install new hoses.

For best collection results, trim hoses so there are no more than 2 inches excess hose with mower deck lowered.

5003130

Part #: R1054



Part #:R4015



Part #:R4008

hands and feet clear!

A CAUTION

TO AVOID ENGINE
DAMAGE, KEEP MUFFLER
LOCK RING AND
IMPELLER BOLT TIGHT.
CHECK BEFORE EACH USE.

Part #:R4054



Part #:R1051



Part #: R1065



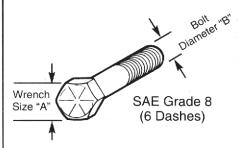
TORQUE SPECIFICATIONS

AMERICAN

Bolt Head Markings

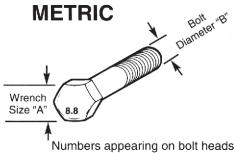






Proper toque for American fasteners used on Peco equipment. Recommended Torque in Foot Pounds (Newton Meters).*

	•			
WRENCH SIZE (IN.) "A"	BOLT DIAMETER (IN.) "B" AND THREAD SIZE	SAE GRADE 2	SAE GRADE 5	SAE GRADE 8
7/16	1/4 - 20 UNC	6 (7)	8 (11)	12 (16)
7/16	1/4 - 28 UNF	6 (8)	10 (13)	14 (18)
1/2	5/16 - 18 UNC	11 (15)	17 (23)	25 (33)
1/2	5/16 - 24 UNF	13 (17)	19 (26)	27 (37)
9/16	3/8 - 16 UNC	20 (27)	31 (42)	44 (60)
9/16	3/8 - 24 UNF	23 (31)	35 (47)	49 (66)
5/8	7/16 - 14 UNC	32 (43)	49 (66)	70 (95)
5/8	. 7/16 - 20 UNF	36 (49)	55 (75)	78 (106)
3/4	1/2 - 13 UNC	49 (66)	76 (103)	106 (144)
3/4	1/2 - 20 UNF	55 (75)	85 (115)	120 (163)
7/8	9/16 - 12 UNC	70 (95)	109 (148)	153 (207)
7/8	9/16 - 18 UNF	79 (107)	122 (165)	172 (233)
15/16	5/8 - 11 UNC	97 (131)	150 (203)	212 (287)
15/16	5/8 - 18 UNF	110 (149)	170 (230)	240 (325)
1-1/8	3/4 - 10 UNC	144 (195)	266 (360)	376 (509)
1-1/8	3/4 - 16 UNF	192 (260)	297 (402)	420 (569)
1-5/16	7/8 - 9 UNC	166 (225)	430 (583)	606 (821)
1-5/16	7/8 - 14 UNF	184 (249)	474 (642)	668 (905)
1-1/2	1 - 8 ŲNC	250 (339)	644 (873)	909 (1232)
1-1/2	1 - 12 UNF	274 (371)	705 (955)	995 (1348)
1-1/2	1 - 14 UNF	280 (379)	721 (977)	1019 (1381)
1-11/16	1-1/8 - 7 UNC	354 (480)	795 (1077)	1288(1745)
1-11/16	1-1/8 - 12 UNF	397 (53 <u>8</u>)	890 (1206)	1444 (1957)
1-7/8	1-1/4 - 7 UNC	500 (678)	1120 (1518)	1817 (2462)
1-7/8	1-1/4 - 12 UNF	553 (749)	1241 (1682)	2013 (2728)
2-1/16	1-3/8 - 6 UNC	655 (887)	1470 (1992)	2382 (3228)
2-1/16	1-3/8 - 12 UNF	746 (1011)	1672 (2266)	2712 (3675)
2-1/4	1-1/2 - 6 UNC	870 (1179)	1950 (2642)	3161 (4283)
2-1/4	1-1/2 - 12 UNF	979 (1327)	2194 (2973)	3557 (4820)



Numbers appearing on bolt heads indicate ASTM class.

*Use 75% of the specified torque value for plated fasteners. Use 85% of the specified torque values for lubricated fasteners.

Proper torque for metric fasteners used on Peco equipment. Recommended torque in foot pounds (newton Meters).*

WRENCH SIZE (mm) "A"	BOLT DIA. (mm) "B"	ASTM 4.6	ASTM 8.8	ASTM 9.8	ASTM 10.9
8	5	1.8 (2.4)		5.1 (6.9)	6.5 (8.8)
10	6	3 (4)		8.7 (12)	11.1 (15)
13	8	7.3 (10)		21.1 (29)	27 (37)
16	10	14.5 (20)		42 (57)	53 (72)
18	12	25 (34)	74 (100)	73 (99)	93 (126)
21	14	40 (54)	118 (160)	116 (157)	148 (201)
24	16	62 (84)	167 (226)	181 (245)	230 (312)
30	20	122 (165)	325 (440)		449 (608)
33	22		443 (600)		611 (828)
36	24	211 (286)	563 (763)		778 (1054)
41	27		821 (1112)		1138 (1542)
46	30	418 (566)	1119 (1516)		1547 (2096)



10 WALDEN DRIVE ARDEN, NORTH CAROLINA 28704

(800) 438-5823 OR (828) 684-1234 FAX: (828) 684-0858

EMAIL: peco@lawnvac.com
WEBSITE: www.lawnvac.com