



PTO DRIVEN - GRASS COLLECTION SYSTEM

DESIGNED TO FIT:

MODEL YEAR:
2013-2015

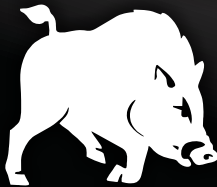
Bush Hog ZT Series

-44" & 52" DECKS

• Estate Series •

MODEL #

47131502



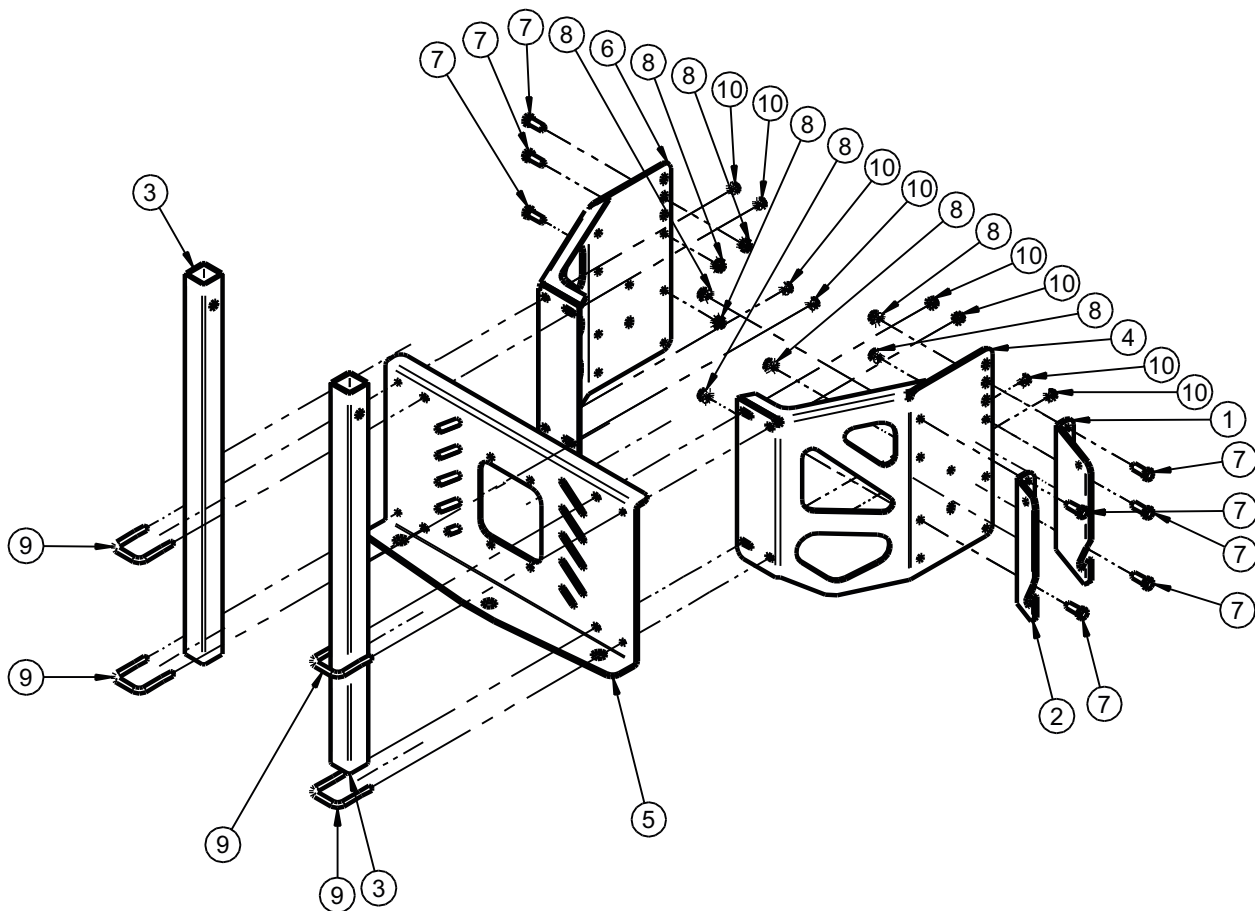
BUSH HOG®
Performance You Can Count OnSM

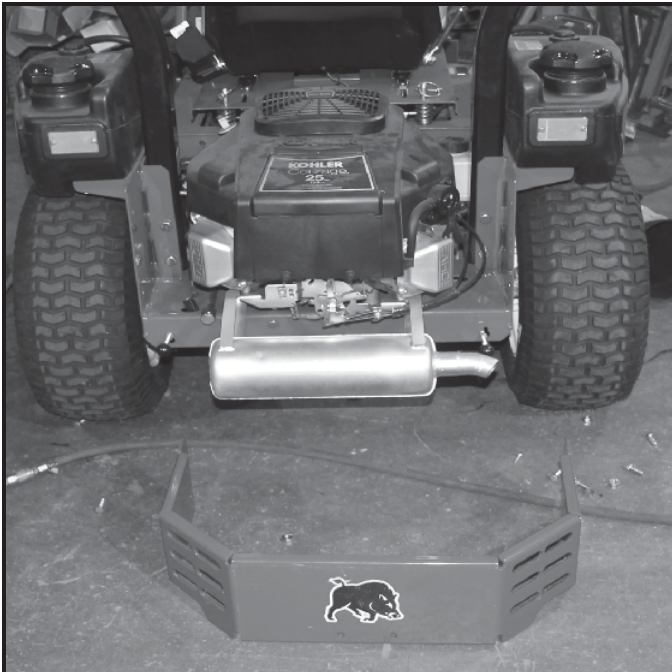
OPERATOR'S MANUAL

• ASSEMBLY •

Rear Mount Plate and PTO Mount Plate Assembly

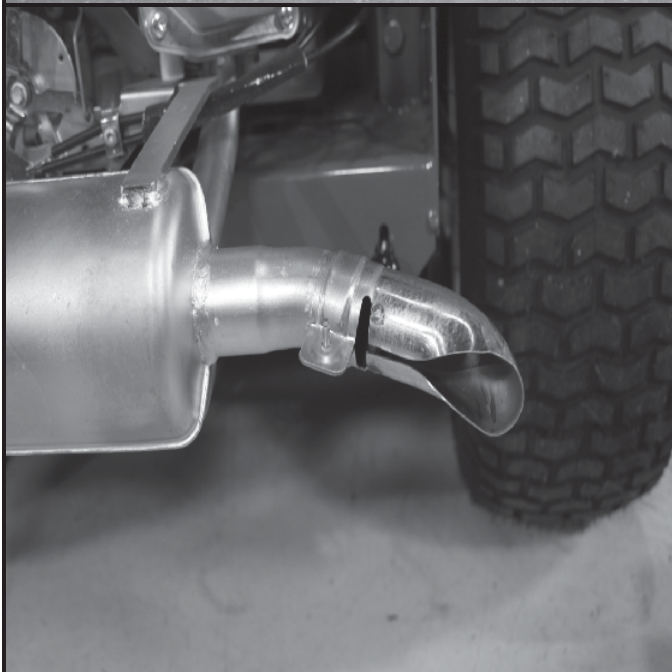
Item #	Part #	Desc.	Qty.
1	B0847	Right PTO Mnt. Pl.	1
2	B0848	Left PTO Mnt. Pl.	1
3	B0752	LWR FRAME TUBE	2
4	B0845	Right Frame Brkt.	1
5	B0844	Rear Frame Brkt.	1
6	B0846	Left Frame Brkt.	1
7	K1191	HHCS / 3/8"-16 x 1" / G5	8
8	K2038	3/8"-16 Nylon Flange Locknut	8
9	K1098	U-Bolt / 5/16"-18 x 2" x 2-1/2"	4
10	K2516	5/16"-18 Nylon Flange Locknut	8





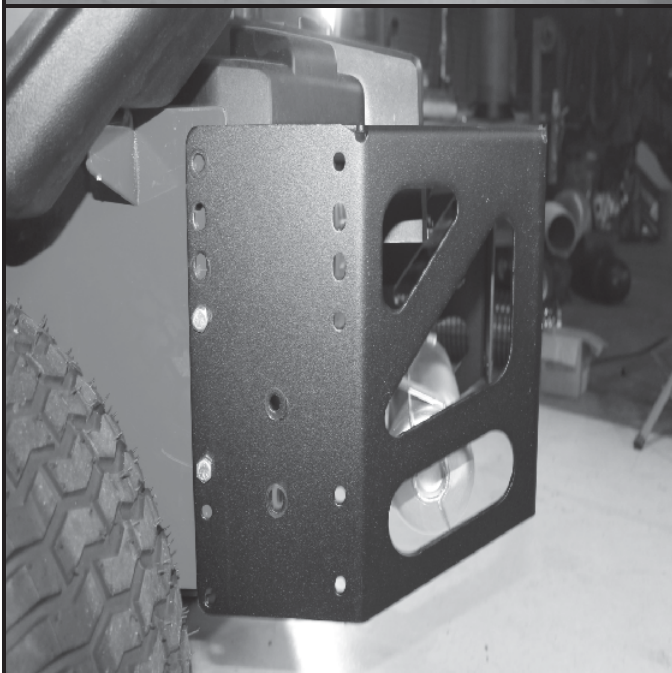
Mower Preparation

Remove rear bumper from mower as shown.



Installation of Exhaust Diverter

Place 1-1/2" Exhaust Diverter P#(J0150) on end of muffler with opening facing away and down from mower. Tighten Diverter fastener.



Left Frame Bracket Installation

Place Left Frame Bracket P#(B0846) as shown on left mower frame and attach using (2) 3/8"-16 x 1" Grade 5 HHCS P#(K1191) and (2) 3/8"-16 Nylon Flange Locknuts P#(K2038) .

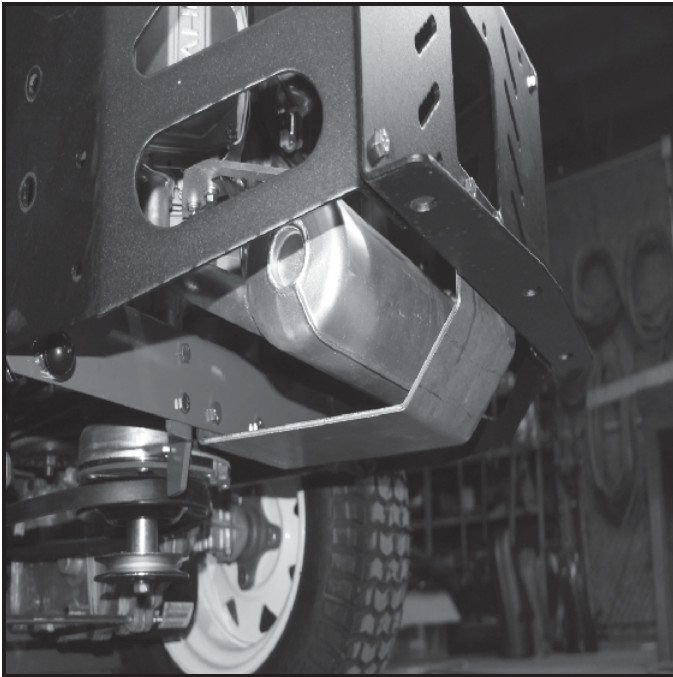
1010 0A 1A700 10700A 001
K 00 00 00

1010 0A 1A700 10700A 001
K 00 00 00

BUSH HOG
ES2552KH4
1: 12073

Lower Frame Tube Installation

On each side, slide (1) Lower Frame Tube down through U-Bolts. Position the each Tube as shown on Page 2 with the thru-hole up and facing left-to-right. Once positioned, tighten U-Bolts.



Frame Stiffener Installation

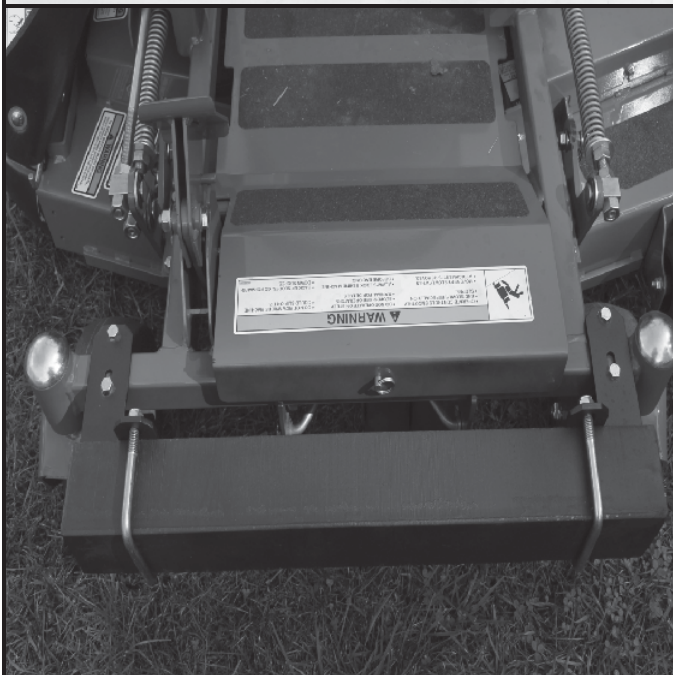
Attach Frame Stiffener P#(B0891) to the underside of mower & to Rear Frame Bracket P#(B0844) using (4) 3/8"-16 x 1 Grade 5 HHCS P#(K1191) and (4) 3/8"-16 Nylon Flange Locknuts P#(K2038).



PTO Assembly Installation

Insert the PTO Assembly P#(A1950) into the slots on the PTO Mount Plate Assembly. Secure the PTO Assembly with (1) Mount Pin P#(B0274) and (1) Hair Pin Clip P#(K0086).

In preparation for the belt installation, remove the belt guard from P#(A1950). Refer to maintenance manual for belt installation and adjustments.



Weight Kit Installation

Install Weight Brackets P#(B0383) as shown on each side of the mower's front caster frame. Secure using (2) 3/8"-16 x 3" HHCS P#(K1198) and (2) 3/8"-16 Nylon Flange Locknuts P#(K2038) per bracket.

Place (1) 30" Weight Bar P#(B0382) across the mower's front, centered on the brackets and secure using (2) 1/2"-13 x 4.312 x 4.25 U-Bolts P#(K0331) and (4) 1/2-13 Nylon Flange Locknuts P#(K2012) .



Installation of Boot

Remove cotter pins and existing rod from top of the grass chute. Bolt Boot Plate P#(B0850) onto top of Boot P#(E0020M) using (2) 3/8"-16 x 1" Carriage Bolts P#(K1182) and (2) 3/8"-16 Nylon Flange Locknuts P#(K2038). Place Boot on mower deck as shown and insert Boot Rod P#(B0348) provided and Hair Pin Clip P#(K0099) to secure in place.



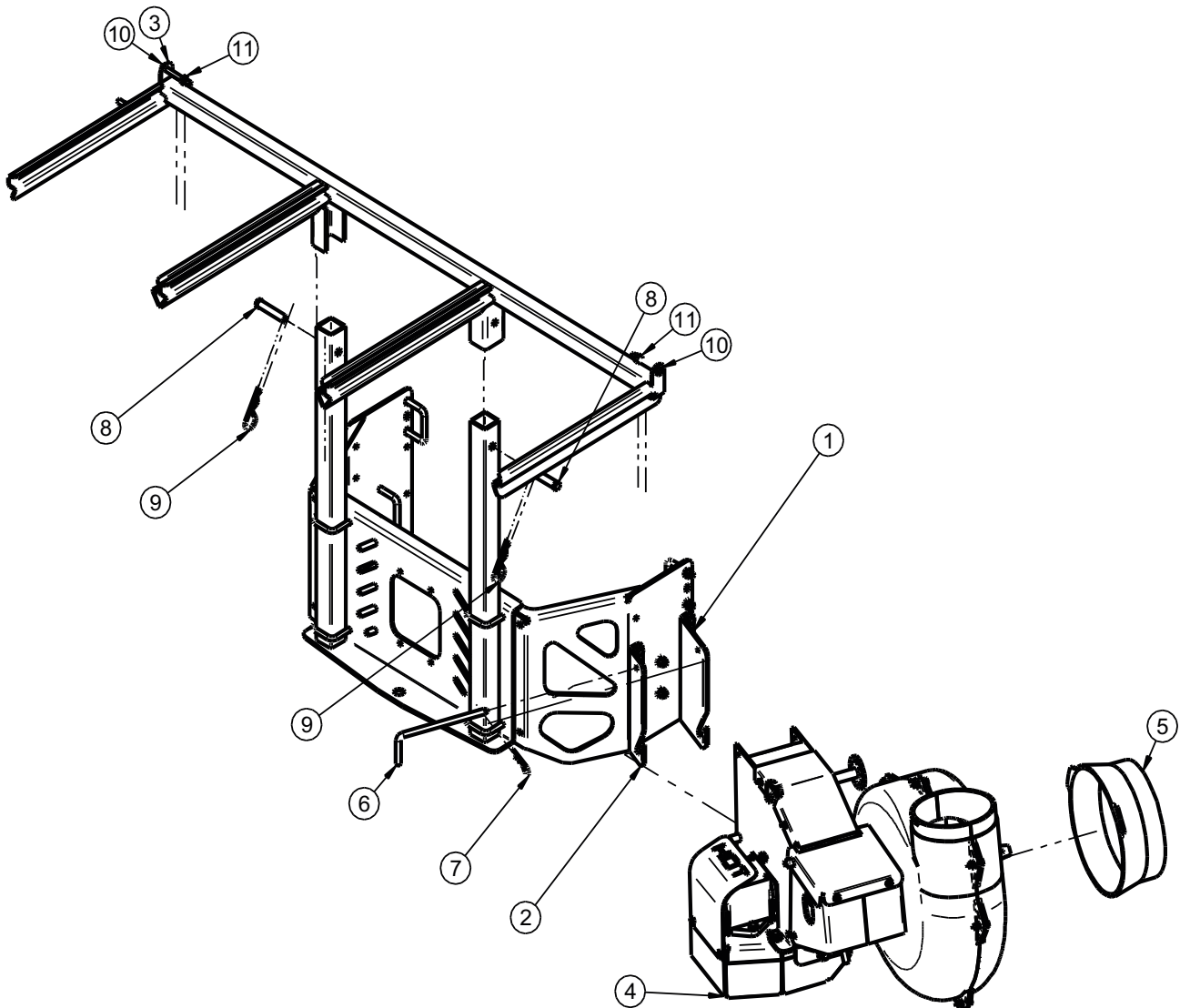
Attach Hoses

Refer to the operation and maintenance manual for hose sizing and attachments.



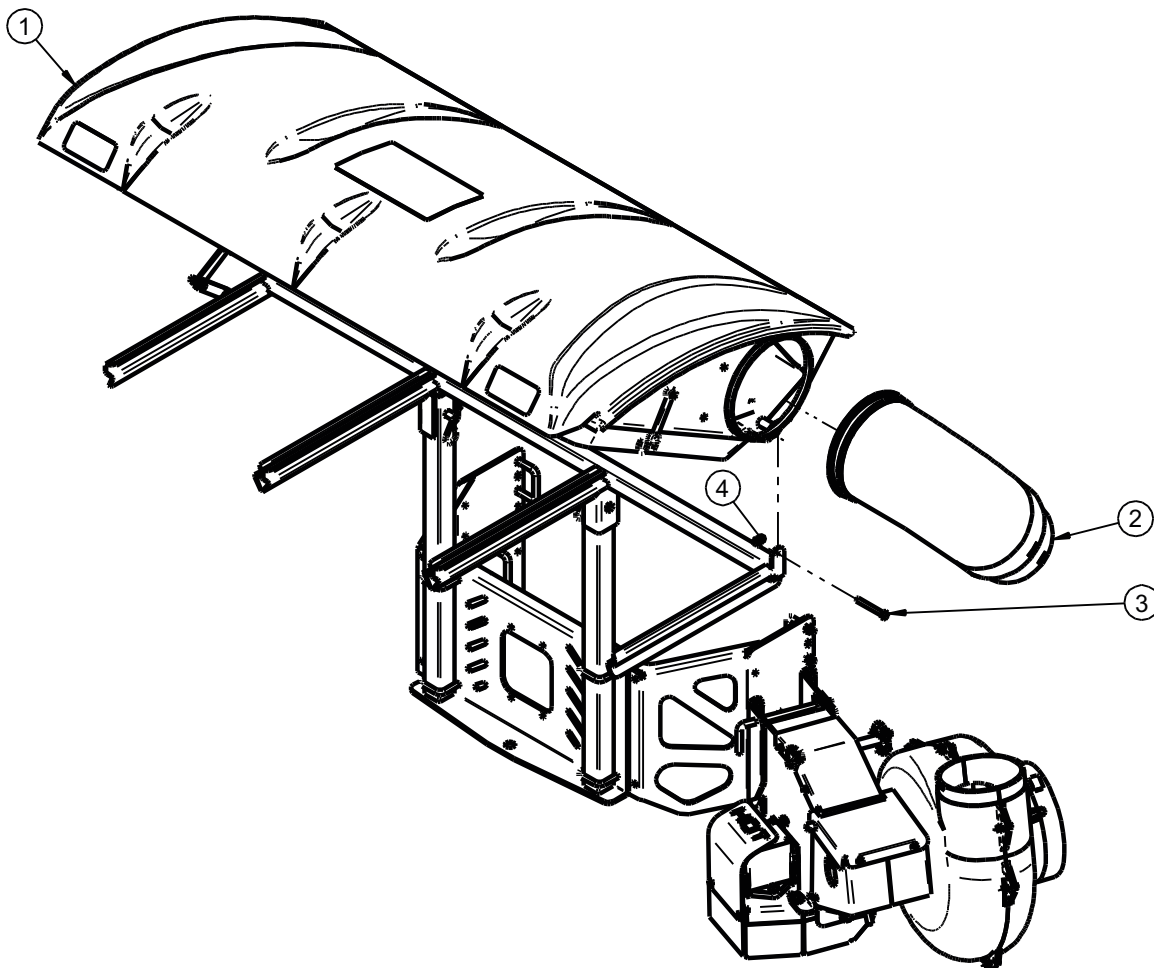
Upper Frame Assembly and PTO Assembly

Item #	Part #	Desc.	Qty.
1	B0847	Right PTO Mnt. Pl.	1
2	B0848	Left PTO Mnt. Pl.	1
3	A1058	UPPER FRAME ASSY	1
4	A1950	PTO Assy / Heat Guard	1
5	E6009	8" BLOWER CONE	1
6	B0274	PTO Assy. Mnt. Pin	1
7	k0086	Hair Pin Clip .125 OD x 2.50	1
8	K0133	Clevis Pin 1/2" x 2-1/2"	2
9	K0088	Hair Pin Clip 5/32" x 2-5/8" L	2
10	K0125	5/16"-18 x 2-1/2" ALL THREAD HHCS	2
11	K2516	5/16"-18 Nylon Flange Locknut	2



Top Cover and Inlet Installation

Item #	Part #	Desc.	Qty.
1	A1158	Pro 3 Top Assembly w/ Dual Latch	1
2	V0025	INLET	1
3	K0125	5/16"-18 x 2-1/2" ALL THREAD HHCS	2
4	K2516	5/16"-18 Nylon Flange Locknut	2





Bush Hog - ZT Professional Series, ZT Estate Commercial Series & ZT Estate Series

Owner's Manual: Q0489(PZ & EC) & Q0499(ES)

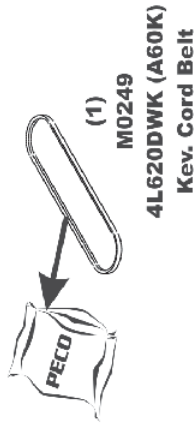
Vac/Drive Type: P3B (15 Cu. Ft.) PTO Driven

Revision #: Initial Release (8/18/2014)

Fits Year(s): 2013-2015

47131504 (PZ Series)

HB0636 Engine Pulley Kit

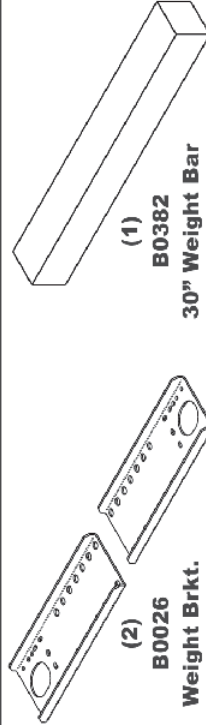
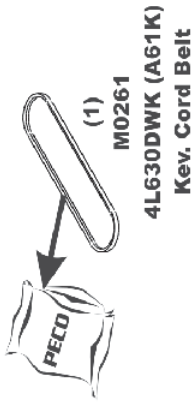


A2006 Weight Kit



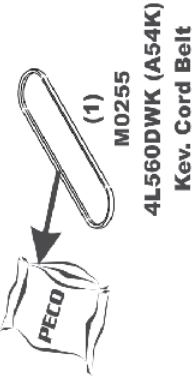
47131503 (EC Series)

HB0637 Engine Pulley Kit



47131502 (ES Series)

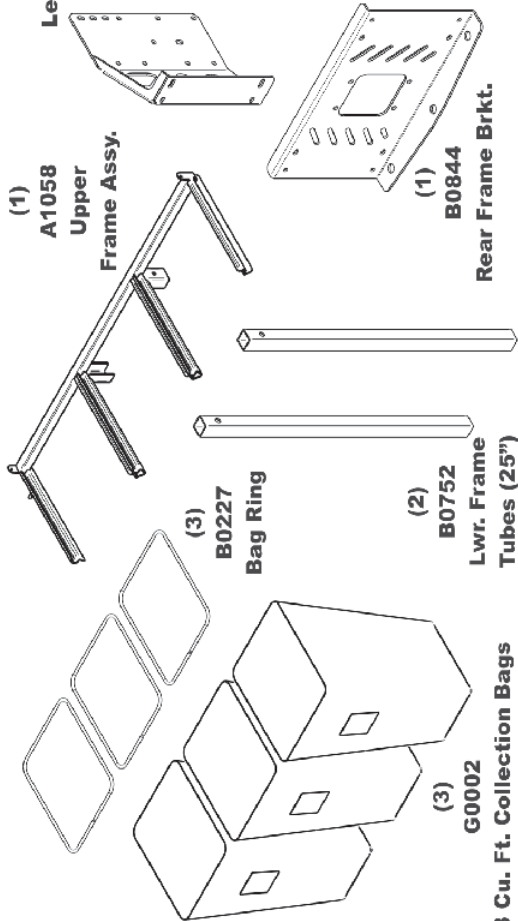
HB0638 Engine Pulley Kit



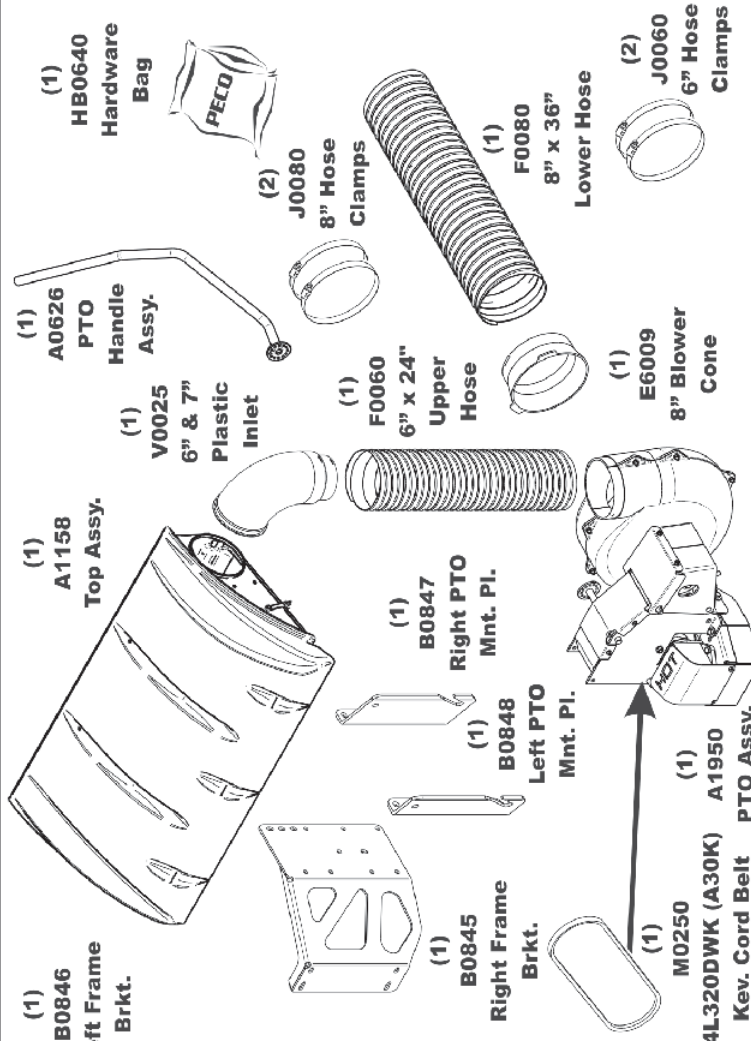
A2007 Weight Kit



A2008 P3B PTO Universal Kit



A2009 Boot Kit





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