



# PRO 3 BAGGER GRASS COLLECTION SYSTEM

**ENGINE DRIVEN**

**TORO Z-MASTER  
G3, 3000, 5000  
& 6000 SERIES**

**48" - 52" - 60"  
DECKS**

**22131537 (900 SERIES)**

**22131540 (6.5HP)**



## OPERATOR'S MANUAL

**ASSEMBLY ● OPERATION ● MAINTENANCE**

# PECO GRASS COLLECTION SYSTEM

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### Safety

1. Read the operator's manual carefully and familiarize yourself with the proper use of your attachment. Do not allow anyone who is not acquainted with the Safety Instructions to use your attachment.
2. Know the controls and how to stop quickly. **READ THE OPERATOR'S MANUAL!**
3. Do not allow children to operate the vehicle. Do not allow adults to operate it without proper instruction.
4. Be especially watchful of children and pets darting into the area while operating.
5. Keep your eyes and mind on your unit while mowing or operating your attachment. Don't let others distract you.
6. Do not attempt to operate your unit or mower when not in the driver's seat.
7. Always stop unit when emptying the container.
8. Stop unit, shut off deck attachment, set parking brake, shut off mower engine and remove spark plug wire before removing clogs, removing or replacing hose, boot, blower cone, or performing any maintenance.
9. Mow across the face of slopes (not steeper than 10 degrees); never up and down the face of the slope.
10. It is recommended that the container be kept only half full when negotiating any slopes. Start mowing on slopes when the container is empty.
11. Inspect your lawn and remove any foreign objects before mowing. Never deliberately run the mower across any foreign object.
12. Wear ear protection if the noise level is offensive.
13. Wear eye protection to prevent debris from damaging your eyes.

# SAFETY

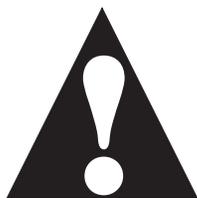
**WARNING!** **NEVER** operate the unit unless the discharge guard and either the deflector assembly or the vacuum collector adapter are fastened securely in place.

**WARNING!** Do not work around the mower deck boot or the blower area until you are certain that the mower blades and the blower impeller have stopped rotating.

**WARNING!** To avoid serious injury, perform maintenance on the vacuum collector; **ONLY AFTER STOPPING THE MOWER'S ENGINE AND WAITING FOR ALL MOVING PARTS TO COME TO A COMPLETE STOP.** Set the parking brake. Always remove the ignition key before beginning maintenance.

**WARNING!** For your own personal safety, **ALWAYS** mow **ACROSS** the face of slopes and **NEVER UP and DOWN** the face. **NEVER** attempt to mow excessively steep slopes, and use caution when turning on any slope.

## Safety Alert Symbol



This Safety Alert Symbol means: **“ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!”**

This symbol is used to call attention to safety precautions that should be followed by the operator to avoid accidents. When you see this symbol, carefully read the message that follows and heed its advice. Failure to comply with safety precautions could result in death or serious bodily injury.

## Safety Signs

The signal words **DANGER**, **WARNING**, and **CAUTION** are used on the equipment safety signs. These words are intended to alert the viewer to the existence and the degree of hazard seriousness.



White letters on **RED**

This signal word indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



Black letters on **ORANGE**

This signal word indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

It may also be used to alert against unsafe practices.



Black letters on **YELLOW**

This signal word indicates a potentially hazardous situation exist which, if not avoided, will result in minor or moderate injury.

It may also be used to alert against unsafe practices.

# PECO LIMITED WARRANTY FOR NEW PRODUCTS

## A. WHAT IS UNDER WARRANTY?

PECO extends the following warranties to the original purchaser of each new PECO consumer product subject to the following limitations.

**1. PRODUCT WARRANTY:** Any part of any consumer product, which is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, as PECO elects, without charge for parts or labor, if the defect appears within 12 months from the date of delivery of the product to the original purchaser.

**ALL DEFECTIVE PARTS MUST BE RETURNED TO PECO FOR INSPECTION TO DETERMINE VALIDITY OF WARRANTY CLAIMS.** Freight and mailing will be borne by the customer.

**2. PARTS REPLACED DURING WARRANTY:** Any new PECO part which is furnished in performance of this warranty and is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, as PECO elects, without charge if the defect appears within 90 days from the date of installation of such part or before the expiration of the original warranty period, whichever is later.

## B. SECURING WARRANTY ADJUSTMENTS.

Call PECO for Return Authorization. Damaged or broken parts other than engines or batteries, must be returned to New PECO, Inc. 100 Airport Road, Arden, NC 28704 before any warranty adjustment can be authorized. At the time of requesting warranty adjustment, the purchaser must present evidence of the date of delivery of the product. The purchaser shall pay any charge for the product to and from Arden, NC.

## C. ITEMS NOT COVERED BY PECO WARRANTY.

Engines and batteries attached to PECO products are covered under a separate warranty by the respective manufacturer.

## D. UNAPPROVED ALTERATION OR MODIFICATION.

All obligations of New PECO, Inc. under this warranty shall be terminated if products are altered or modified in ways not approved by New PECO, Inc.

## E. ACCIDENTS AND NORMAL MAINTENANCE.

The warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper use or abuse of products. The cost of normal maintenance and normal replacement of service items such as belts, cutting blades, hoses, etc., which are not defective shall be paid for by the purchaser.

## F. NO REPRESENTATIONS ADDITIONAL WARRANTIES, DISCLAIMER.

Neither New PECO, Inc. nor any company affiliated with it makes any warranties, representations or promises as to the quality of performance of its products other than those set forth herein. Except as described above, New PECO, Inc. makes no other warranties **AND SPECIFICALLY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES OF FITNESS AND MERCHANTABILITY.**

## G. ANY MACHINE USED FOR RENTAL PURPOSES ARE GUARANTEED FOR 45 DAYS FROM DATE OF ORIGINAL SALE ONLY.

## H. REMEDIED EXCLUSIVE.

The only remedies the purchaser has in connection with the breach or performance of any warranty on New PECO, Inc. consumer products are set forth above. In no event will PECO be liable for special incidental or consequential damages.

## 1. NO SERVICE CENTER WARRANTY.

The selling Service Center makes no warranty on his own on any item warranted by New PECO, Inc. unless he delivers to purchaser a separate written warranty certificate specifically warranting the item. The dealer has no authority to make any representation or promise on behalf of PECO or to modify the terms of this warranty in any way.

# SECTION I

## INTRODUCTION AND DESCRIPTION

### 1-1 Introduction

We are pleased to have you as a PECO customer. Your collection system has been designed to give you a low maintenance, simple and effective way to collect the grass clippings from your mower. This manual is provided to give you the necessary instructions to properly mount and operate the collection system on your mower. Please read this manual thoroughly. Understand what each control is for and how to use it. Observe all safety decal precautions on the machine and noted throughout the manual.

**Note:** all references made to right, left, front, rear, top or bottom are as viewed from the normal operator's position on the mower.

### 1-2 Description

The collection system is designed for turf maintenance where there is a need to collect the grass clippings as the mower cuts the turf. It is also good for picking up leaves and twigs in pre-season and post-season clean-up.

The engine/blower/blade assembly, is mounted on the right side of the unit. The blower draws grass clippings from the discharge area of the cutter deck back to the (3) 4 cubic foot collection bags P#(G0003) at the rear portion of the mower frame. The operator can engage the engine/blower/blade assembly by starting the engine. Once the bags are full, the can released for dumping.

## Section II

### INSTALLATION FOR USE

#### 2-1 Preparation Of Mower

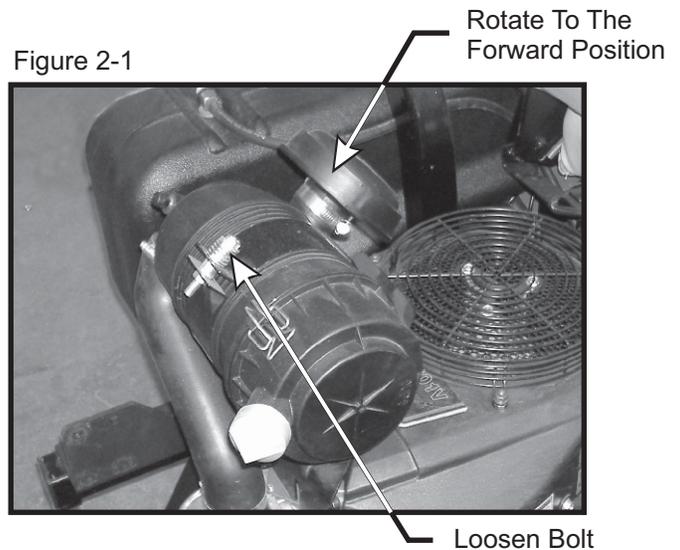
Carefully dismantle wooden shipping crate from around the components. Cut retaining straps and separate the parts. The collection system will have various parts located inside. Remove and sort all parts for easy identification.

**Note:** before each step of assembly it will help to study the exploded drawings on pages 14 thru 16.

#### Rotating The Donaldson Air Cleaner

**Note:** If equipped with a Donaldson air cleaner, unit must be rotated to make clearance for top main frame assembly. To rotate Donaldson air cleaner, loosen bolt on air cleaner bracket, rotate air cleaner forward as needed for clearance as shown and tighten bolt. Refer to Figure 2-1.

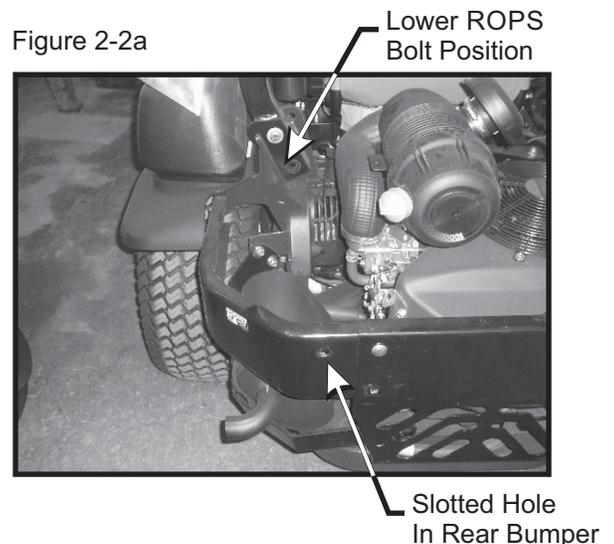
Figure 2-1



#### 2-2 Main Frame Assembly Installation

Looking from the rear of mower, locate the ROPS mounting bolts and remove the lower hex bolt and washer from each side of the ROPS. On the mowers rear bumper, locate the slot hole on each side. See Figure 2-2a.

Figure 2-2a



## 2-2 Main Frame Assembly Installation Cont...

Figure 2-2b shows the mounting position for the lower frame legs, P#(B0528 - Right) and P#(B0529 - Left). Fasten one end to the lower hole in the R.O.P.S. using the (1) hex bolt and (1) washer previously removed from the R.O.P.S. Fasten the other end to the slotted hole on the inside of the rear bumper using (1) 1/2"-13 x 1" HHCS P#(K1231), (1) 1/2" flat washers P#(K0055) and (1) 1/2"-13 nyloc nut P#(K1247) per side. Refer to Figure 2-2b and 2-2c.

Figure 2-2b

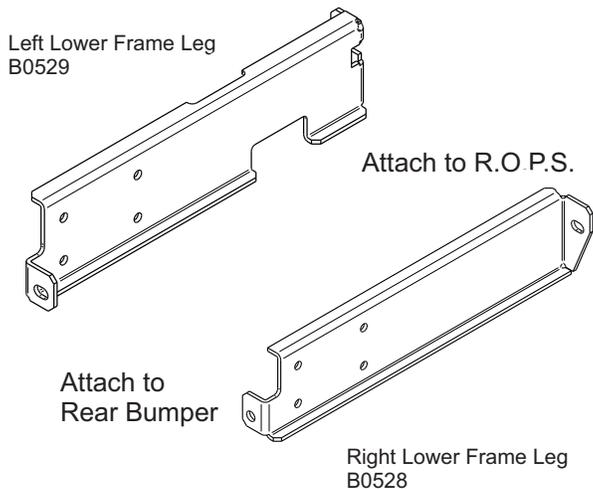
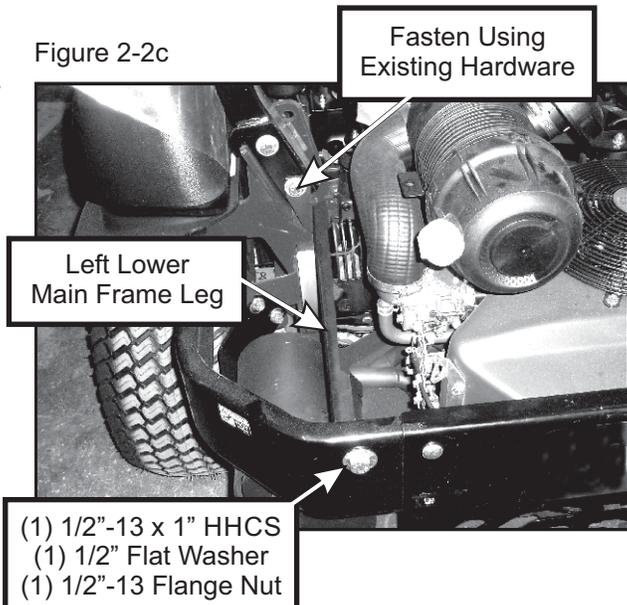


Figure 2-2c



## 2-3 Outer Engine Mount Tube Assembly Installation

Remove the lower 4 existing bolts from the rear heat guard as shown in Figure 2-3a. Align the holes of the outer engine mount tube assembly P#(A0605) to the holes on the heat guard and fasten by using (4) 3/8"-16 x 1" Carriage bolts P#(K1182) and (4) 3/8"-16 Nyloc Nuts P#(K1216). See Figure 2-3b.

Figure 2-3a

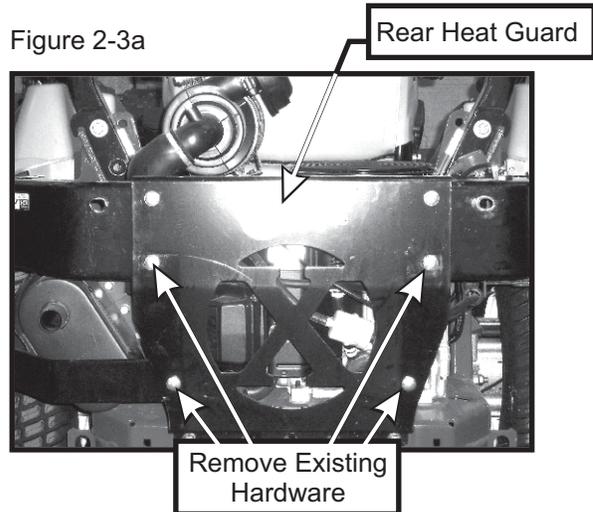
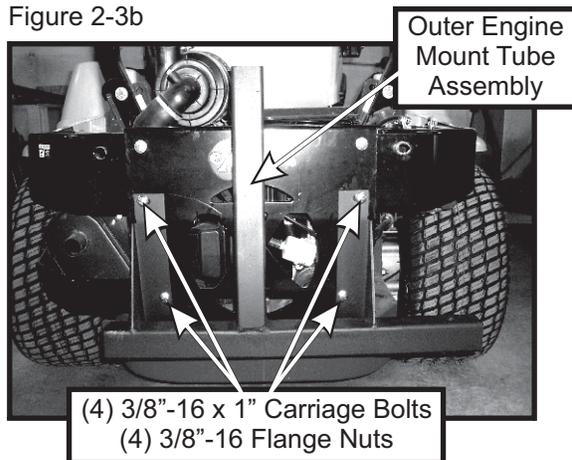


Figure 2-3b



## 2-4 Lower Mount Clamp Bracket Installation

Mount the lower mount clamp bracket P#(B0302) to the outer engine mounting tube using (1) 3/8" - 16 x 3.5" U-bolt P#(K0136) and (2) 3/8" - 16 nyloc nuts P#(K1216). Place bracket to the inside of the rear bumper of mower and place the U-bolt to the outside of the outer engine mount tube. Fasten with (2) 3/8"-16 flange nuts mounted to the inside. See Figure 2-4a and 2-4b for reference.

## 2-4 Lower Mount Clamp Bracket Installation Cont...

Figure 2-4a Inside View

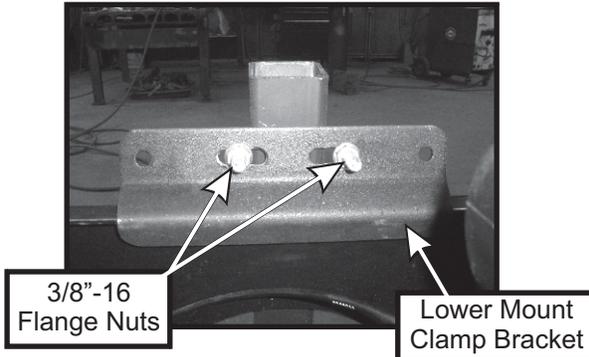
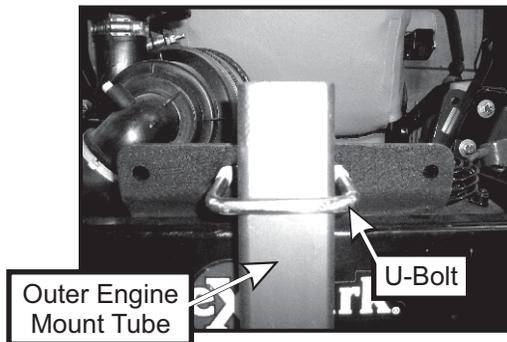


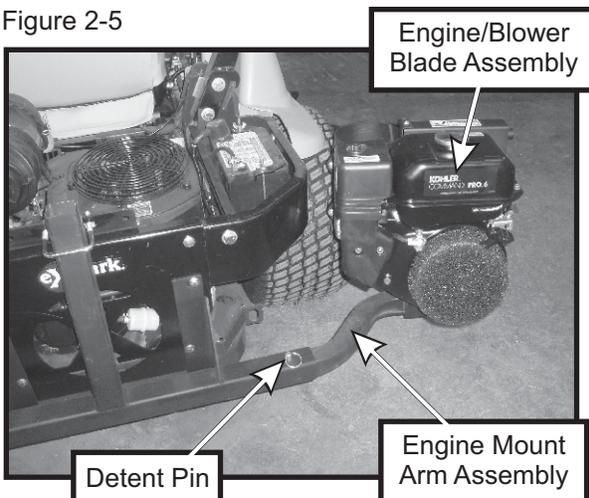
Figure 2-4b Outside View



## 2-5 Engine Mount Arm Installation

Slide the engine mount arm assembly P#(A0274) into the outer engine mount tube until the hole in the engine mount arm assembly aligns with the outer engine mount tube hole. Secure the engine mount arm assembly using (1) detent pin P#(J0248). Refer to Figure 2-5.

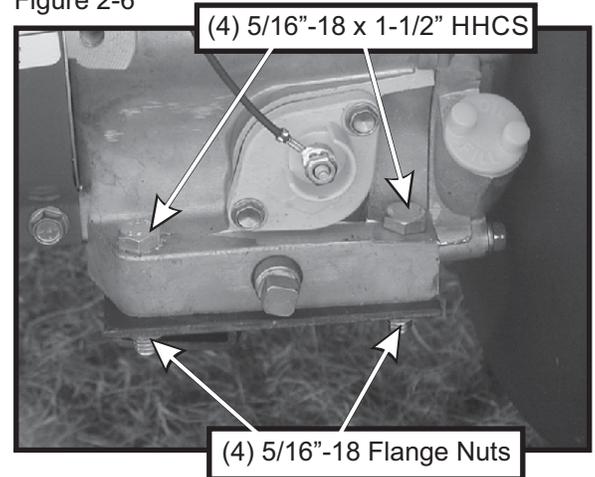
Figure 2-5



## 2-6 Engine/Blower/Blade Assembly Installation

Place the engine/blower/blade assembly onto the engine mount arm assembly (Figure 2-5 and 2-6). Secure the engine/blower/blade assembly to the engine mount arm assembly by using (4) 5/16"-18 x 1-1/2" HHCS P#(K1157) and (4) 5/16"-18 nyloc nuts P#(K1180) as shown in Figure 2-6.

Figure 2-6



## 2-7 Exhaust Diverter Installation

An exhaust diverter is required to prevent exhaust from blowing on the collection bags. Fasten the exhaust diverter P#(J0251) to the existing exhaust muffler on left rear side of the mower using (1) exhaust clamp P#(X1046). Refer to Figure 2-7a and 2-7b.

Figure 2-7a

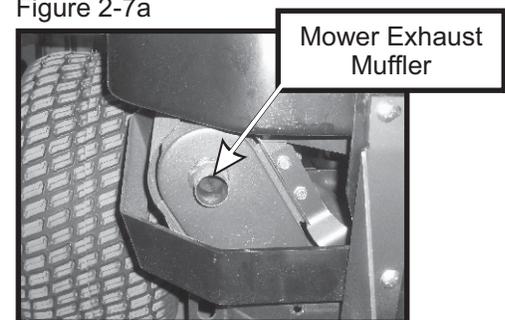
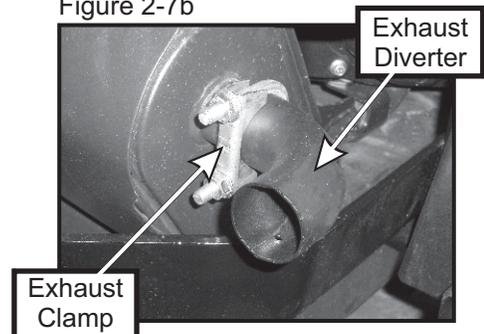


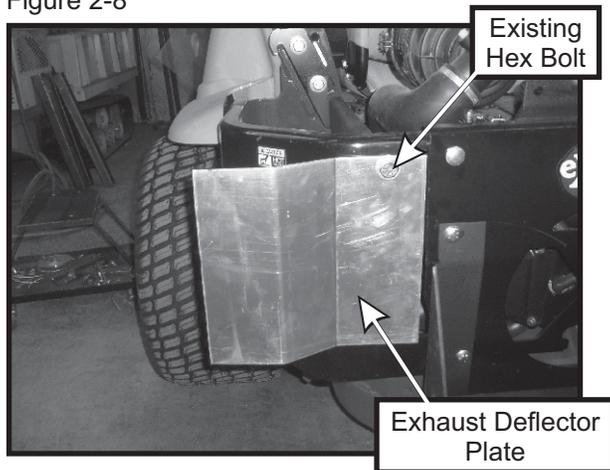
Figure 2-7b



## 2-8 Exhaust Deflector Plate Installation

An exhaust deflector plate is required to prevent exhaust diverter from touching the collection bags. Fasten the exhaust deflector plate P#(C0061) to the bumper on the left rear side of the mower using the existing hex bolt (step 2-2a, page 5) used to mount lower main frame leg. Refer to Figure 2-8.

Figure 2-8



## 2-9 Upper Frame Assembly Installation

**NOTE:** During this step, it is suggested that two people install the upper frame to the lower mount tube.

Using (2) people to lift the upper frame, lift the upper frame assembly P#(A0585) above the outer engine mount tube assembly P#(A0605) making sure the frame is pointing away from the mower. Slide the upper frame tube into the outer engine mount tube assembly aligning the mounting hole. Insert (1) 1/2" x 2-1/2" clevis pin P#(K0133) through the hole and fasten with (1) 5/32" x 2-5/8" hair pin clip P#(K0088). Refer to Figure 2-9a thru Figure 2-9c.

Figure 2-9a

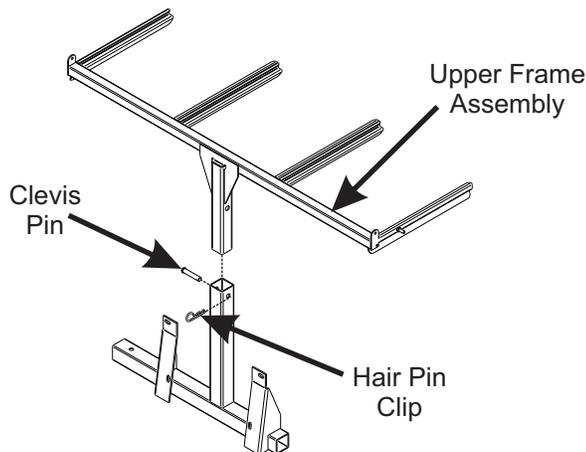


Figure 2-9b

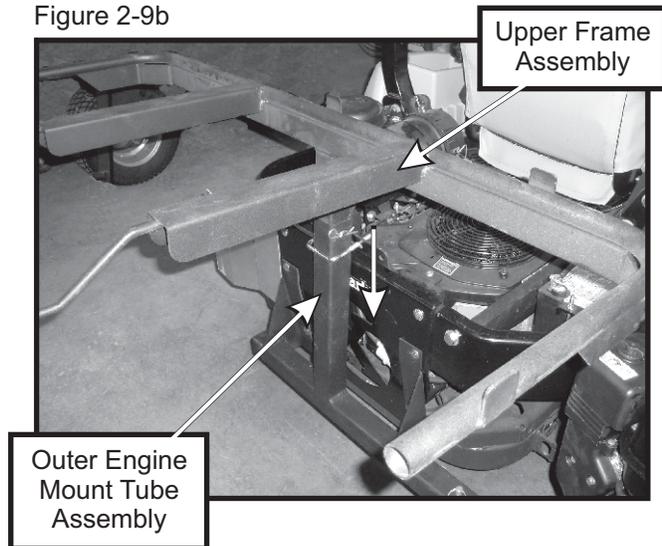
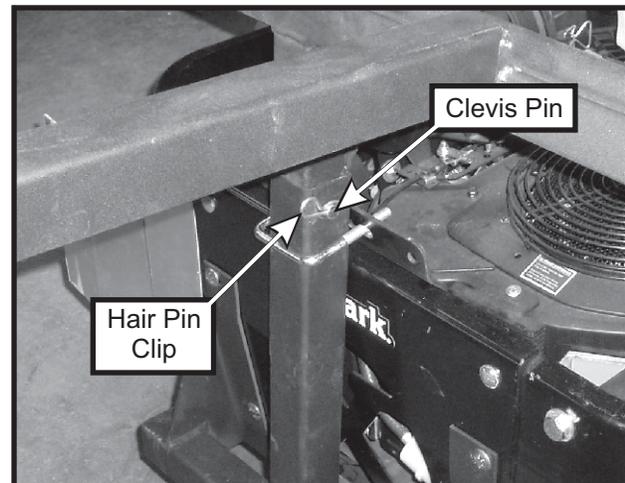
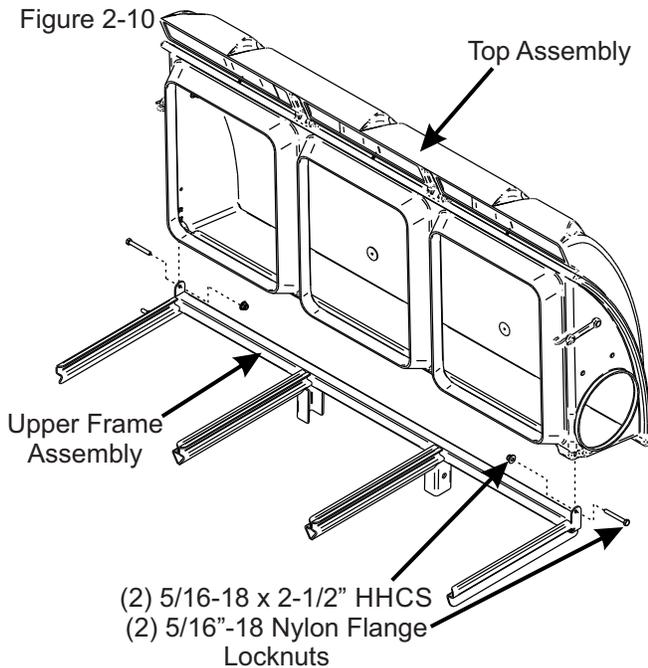


Figure 2-9c



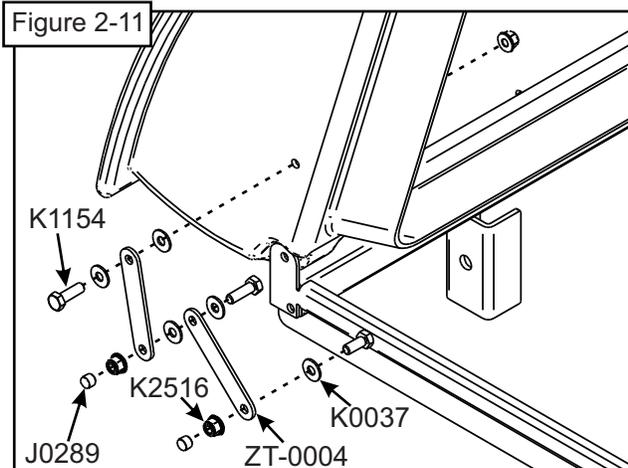
## 2-10 Top Assembly To Upper Frame Assembly Installation

Position the top assembly P#(A1157) above the upper frame assembly as shown in Figure 2-10. Fasten the top assembly to the upper frame assembly using (2) 5/16"-18 x 2-1/2" HHCS P#(K0125) and (2) 5/16"-18 nylon flange locknuts P#(K2516). Leave the locknuts slightly loose, to allow the top assembly to open and close easily. Refer to Figure 2-10 for hardware location.



## 2-11 Hinge Kit Assembly Installation

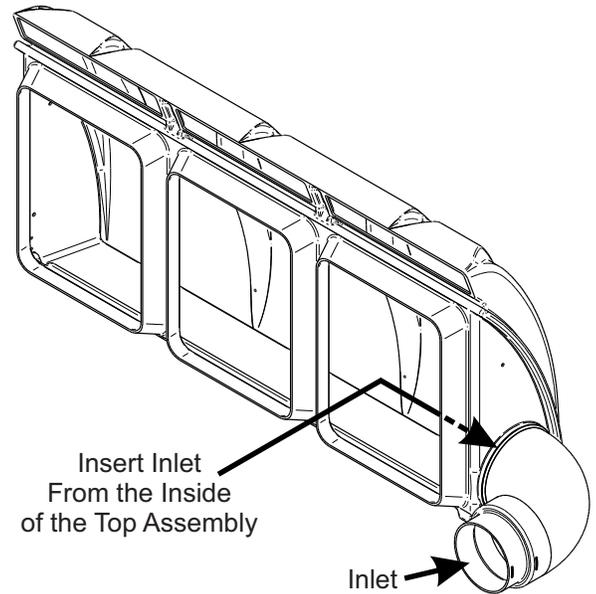
Assemble the hinge kit as shown in Figure 2-11, using (2) 5/16"-18 x 1" HHCS P#(K1154), (3) 5/16"-18 nylon flange locknuts P#(K2516), (5) 1/4" flat washers P#(K0037) and (2) swing arm brackets P#(ZT-0004). Place (1) vinyl cap P#(J0289) on the end of the hex bolts as shown in Figure 2-11. Leave the nuts loose enough to allow fluid movement of the top when opening and closing. When opened, the top should rest on the middle joint of the hinge allowing it to remain up.



## 2-12 Inlet Installation

Slide the inlet P#(V0025) into the hole on the bagger top until the inlet locks into place. The inlet should pivot 360 degrees about the hole in the bagger top. Refer to Figure 2-12.

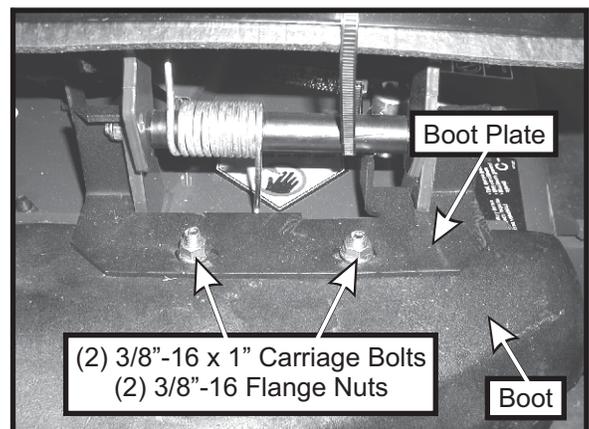
Figure 2-12



## 2-13 Boot To Mower Deck Installation

To mount the boot plate P#(B0537) to the boot P#(E1039) use (2) 3/8"-16 x 1" carriage bolts P#(K1182) and (2) 3/8"-16 nyloc nuts P#(K1216). Make certain that when bolting the boot and boot plate together, that the head of the bolt is placed from the inside of the boot. This will prevent grass from collecting on the bolts. To install the boot plate and boot to the tractor, lift boot plate assembly to a 45 degree angle and slide bent tabs under the deflector shield pin ends as shown in Figure 2-13.

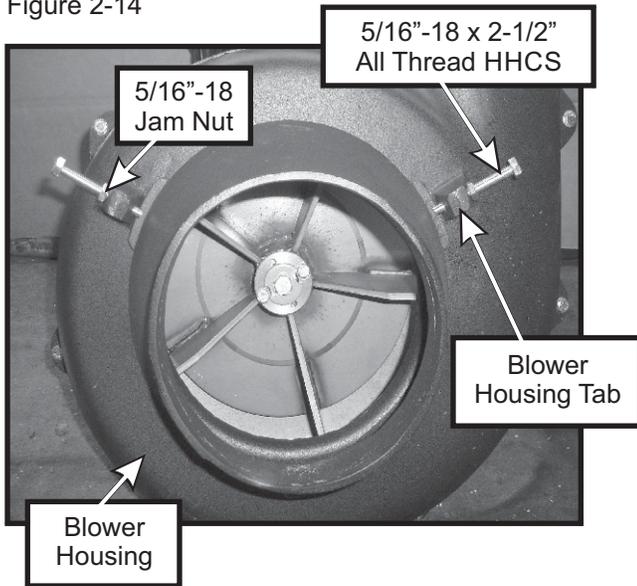
Figure 2-13



## 2-14 Blower Cone Installation

Thread (1) 5/16"-18 jam nut P#(K0120) onto each end of (2) 5/16"-18 x 2-1/2" HHCS P#(K0125). Now partially thread the bolts into each of the two tabs located on the blower housing. Place blower cone so the two tabs line up with the bolts then tighten completely. When the (2) 5/16"-18 x 2-1/2" HHCS are tightened, tighten the (2) jam nuts onto the blower housing tabs. See Figure 2-14.

Figure 2-14



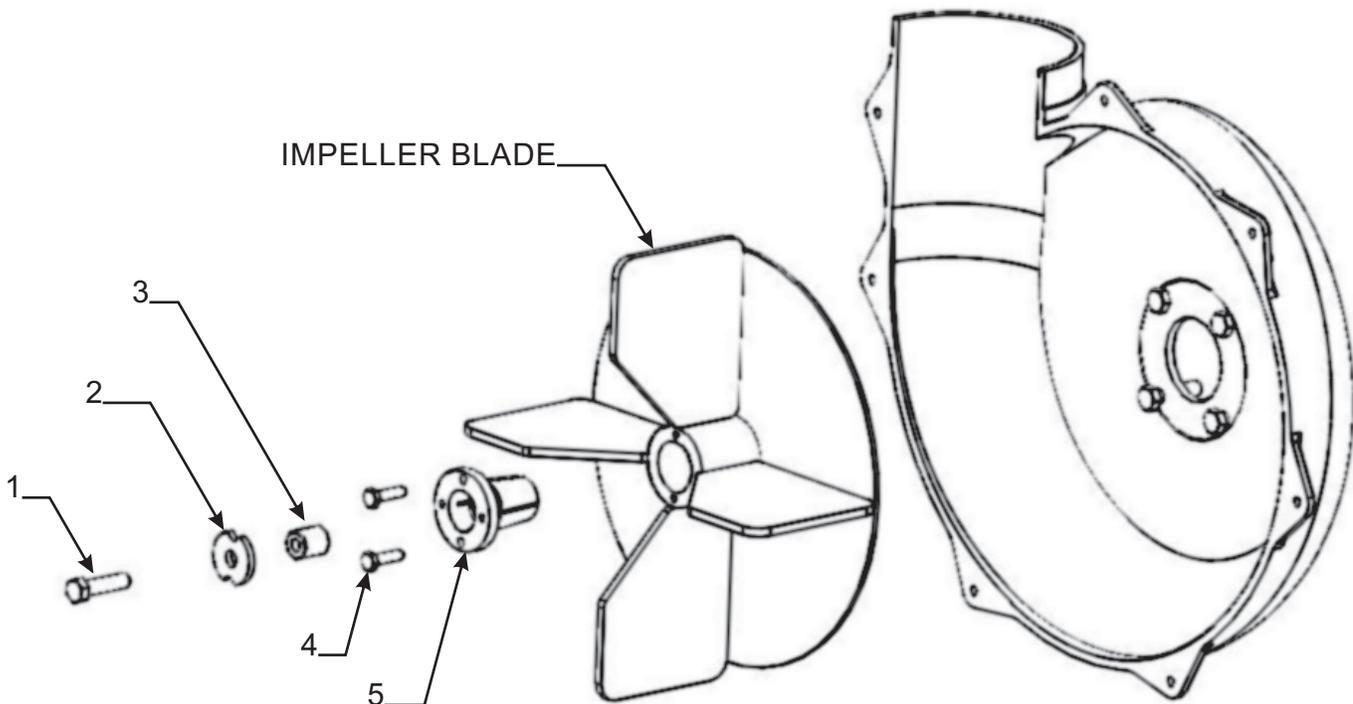
## 2-15 Impeller Blade Removal/Replacement



**To Remove:** First remove the center bolt (#1), washer (#2) and spacer (#3) from the taper-lock bushing (#5). See Figure 2-15. Next remove the (2) 1/4"-20 bolts (#4) and place them into the threaded holes of the taper-lock bushing (next to the holes they were removed from). Gradually thread each bolt evenly into the taper-lock bushing, forcing the blade to break-away from the taper-lock bushing. If the impeller will not move, hit the base of the impeller, between each vein, with a hammer, then try again.

**To Replace:** Place impeller blade over the engine shaft. Slide the taper-lock bushing on to the engine shaft and into the impeller blade, aligning the **non-threaded** holes of the taper-lock bushing to the threaded holes of the impeller blade. Fasten by using (2) 1/4"-20 HHCS grade #8 bolts, (1) spacer washer and (1) HHCS bolt w/ washer. Torque to the proper specifications in the torque chart on the back of this manual. Next, rotate the impeller blade to insure that the blade is clear of contact on all sides of the blower housing.

Figure 2-15



## 2-16 Throttle Cable Installation

To install the throttle cable kit to the ROPS (roll over protection system), place the 3/8" U-Bolt P#(K0136) onto the ROPS with the threads facing the front of the mower. Next slide on the throttle mount plate assembly P#(A0666) with the rivets also facing toward the front of the mower. Tighten the throttle mount plate assembly securely to the ROPS using (2) 3/8"-16 nyloc nuts P#(K1216) (Figure 2-16a). With the throttle cable facing toward the engine/blower/blade assembly, place the throttle base plate over the rivets. Slide the throttle cable kit to the right, moving the smaller end of the slot over the rivets. When positioned correctly, the throttle spring plate will snap into place (Figure 2-16b).

**NOTE:** If mower is not equipped with a ROPS Intall the throttle cable kit to the top frame assembly P#(A0585) using the same steps as above. Make sure to locate the throttle cable kit were it can be easily accessed from the operator's seat.

To remove the throttle cable kit, lift the throttle spring plate and slide the throttle kit to the left.

Route cable over upper hose as shown in Figure 2-16c.

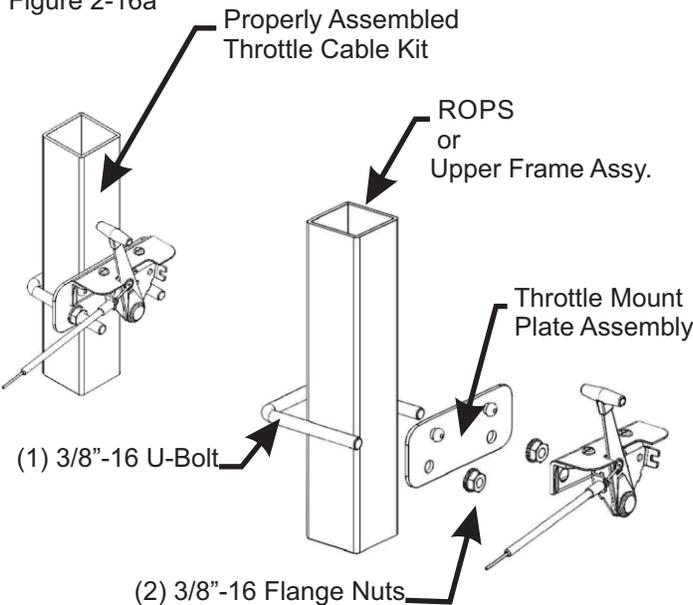


Figure 2-14b

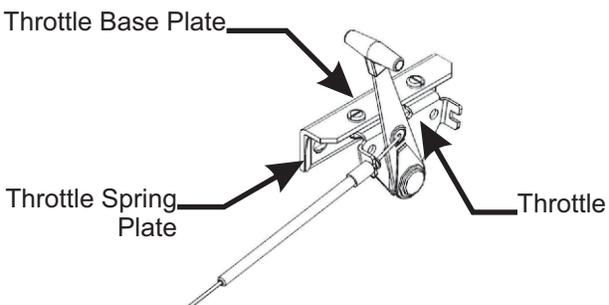
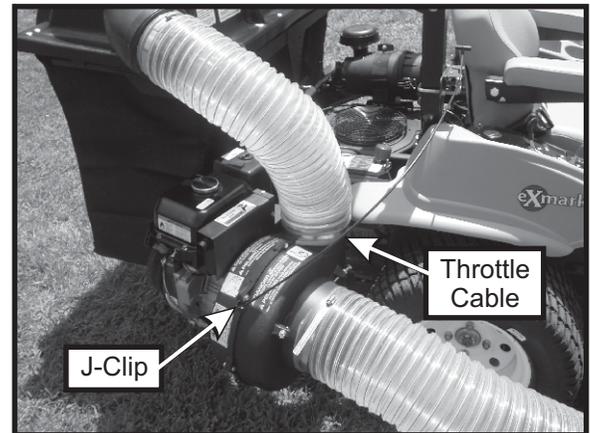


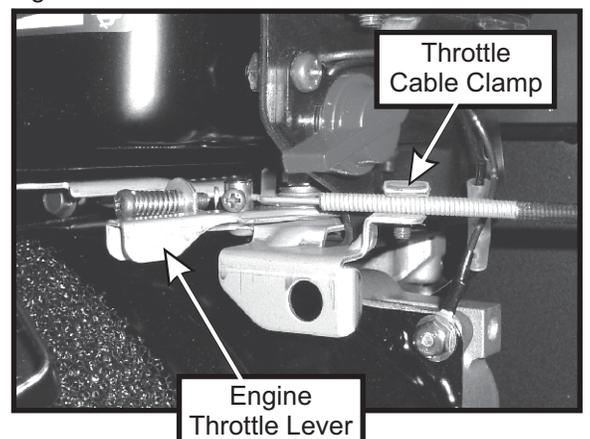
Figure 2-16c



Attach J-Clip P#(K1455) onto blower housing using the existing bolt located on blower housing. To fasten the throttle cable end to the engine, place the throttle control lever into the "stop" position. Rotate the engine throttle lever to the "stop" position. Thread the wire end of the throttle cable into the engine throttle lever eyelet and tighten the screw. Thread the cable through the j-clip and then fasten the throttle cable sleeve to the clamp on the engine throttle (Figure 2-16d). Rotate the throttle control lever into the "fast" position to check for proper installation.

**NOTE:** Cable sleeve may need to be cut, depending on the engine type. Once throttle cable is attached, pull the box handle to dump the box and be sure the cable does not alter the movement of the box.

Figure 2-16d

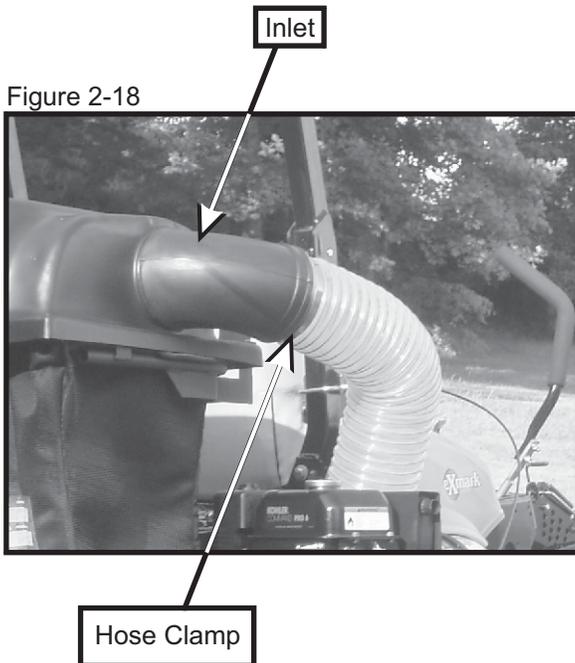


## 2-17 Length Of Hose Adjustment

The hoses in steps 2-18 and 2-19 must be cut to fit your mower. Follow steps 2-18 and 2-19, however, do not cut the hoses until you have tried to fit them on your mower. Remember that the hoses have to be long enough to adjust for the blower assembly's movement as well as allow for enough clamping surface between the inlet, blower assembly, and boot.

## 2-18 Upper Hose Installation

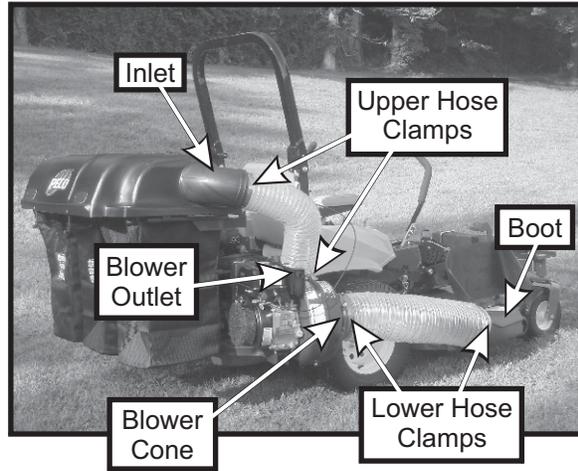
Slide (1) upper hose clamp P#(J0060) onto both ends of the 6" upper hose. Then slide one end of the 6" hose onto the inlet. Make sure there is about a two-inch overlap between the hose end and the container inlet. Proceed to slide the opposite end of the 6" hose onto the outlet of the blower assembly and tighten hose clamp. See Figure 2-18 for details. Make sure both ends of the hose are clearly attached to the inlet and the blower assembly outlet. Tighten the hose clamps.



## 2-19 Lower Hose Installation

Slide a lower hose clamp P#(J0080) onto both ends of the 8" lower hose. Slide one end of the lower hose onto the blower cone, with 2" of the hose overlapping the cone, and tighten the clamp. Slide the other end of the lower hose over the boot, with 2" of the hose overlapping the boot, and tighten the clamp. Refer to Figure 2-19 for reference.

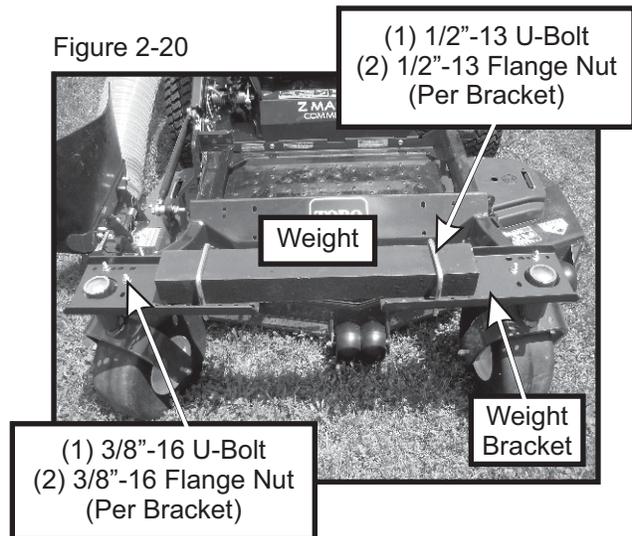
Figure 2-19



## 2-20 Front Weight Assembly

Place (1) weight bracket P#(B0026) over each front caster. Fasten each weight bracket to the front caster loosely, by using (1) 3/8"-16 x 4" U-bolt P#(K1419) and (2) 3/8"-16 nyloc nuts P#(K1216) per bracket. When installing the weight you should have another person help position the weight. Lift the weight and place on top of the weight brackets. Fasten the weight to the weight brackets by using (1) 1/2"-13 U-bolt X 4 - 1/4" P#(K0331) and (2) 1/2"-13 nyloc nuts P#(K1247) per bracket. Once the weight is secure tighten all nuts. See Figure 2-20 for detail.

Figure 2-20

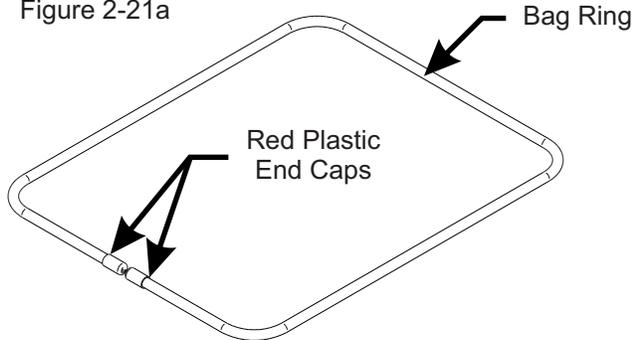


## 2-21 Installation/Removal Of Collection Bags

### IMPORTANT!

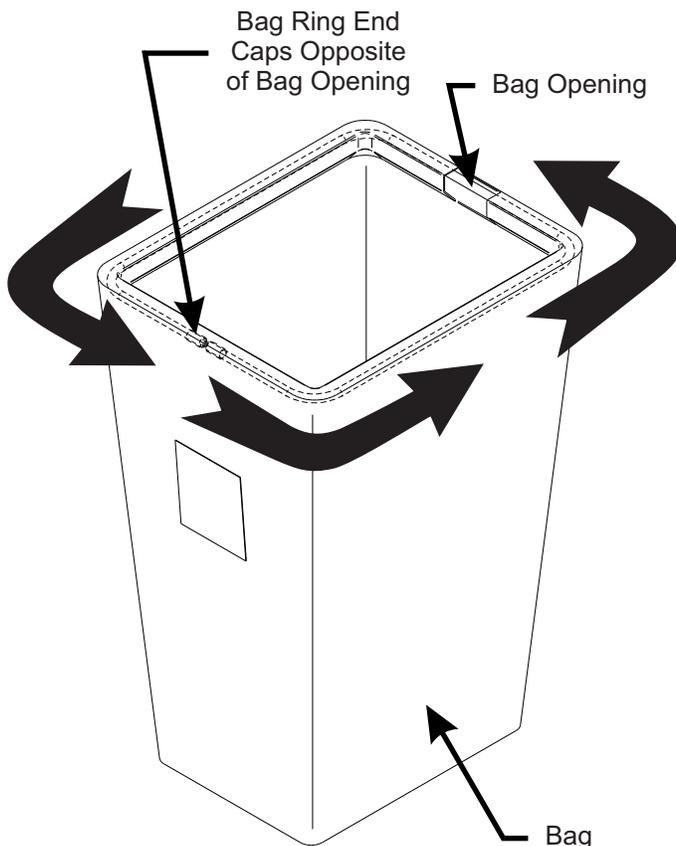
To prevent bag wear, install (2) red plastic end caps P#(J0274), as shown in Figure 2-21a, on each bag ring before installing bags.

Figure 2-21a



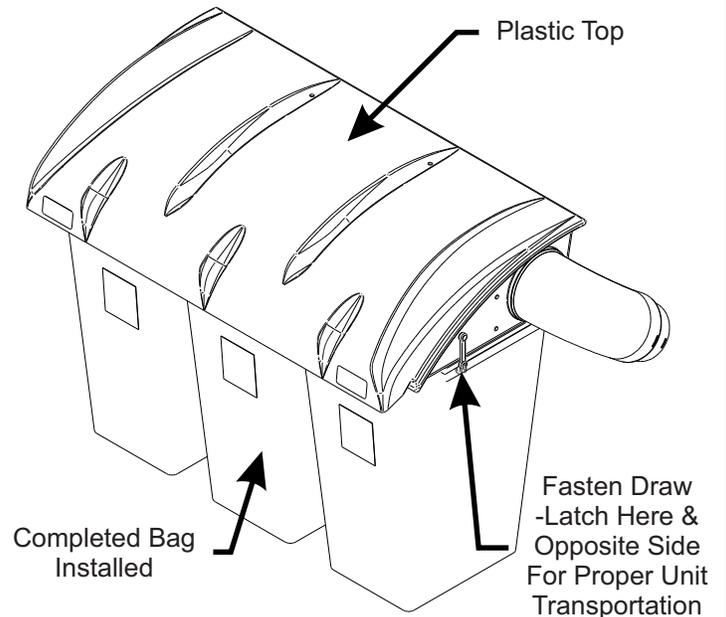
To install the bag onto the bag ring, place the seam openings of the bag onto the bag ring openings and turn the bag one full turn (360°) so the plastic end caps are located opposite to the opening in the bag (Figure 2-21b). Do this for each of three bags.

Figure 2-21b



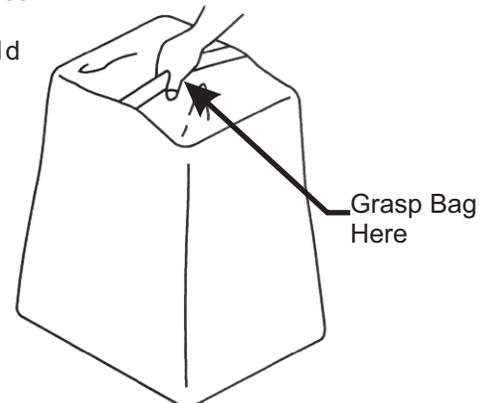
Install the completed assemblies onto the support frame and close the plastic top. Fasten both draw-latches to hold the plastic top closed (Figure 2-21c).

Figure 2-21c



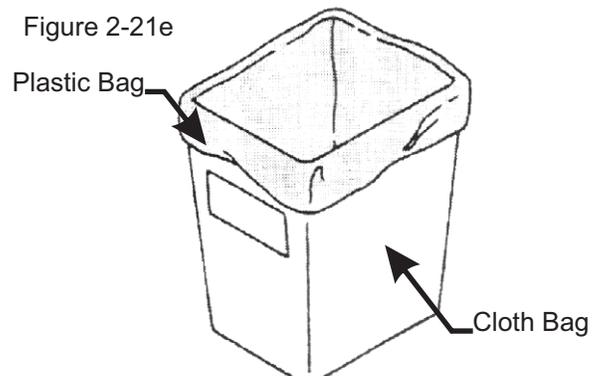
To empty the bag, first unlatch and lift top, next remove the bag and bag ring by sliding rearward, then grasp the loop on the bottom of the bag, and last turn it upside down to empty the collected debris (Figure 2-21d). Repeat for the other bags. Reinstall all bags, line with plastic bags if desired, close the plastic top and reattach the draw latches.

Figure 2-21d



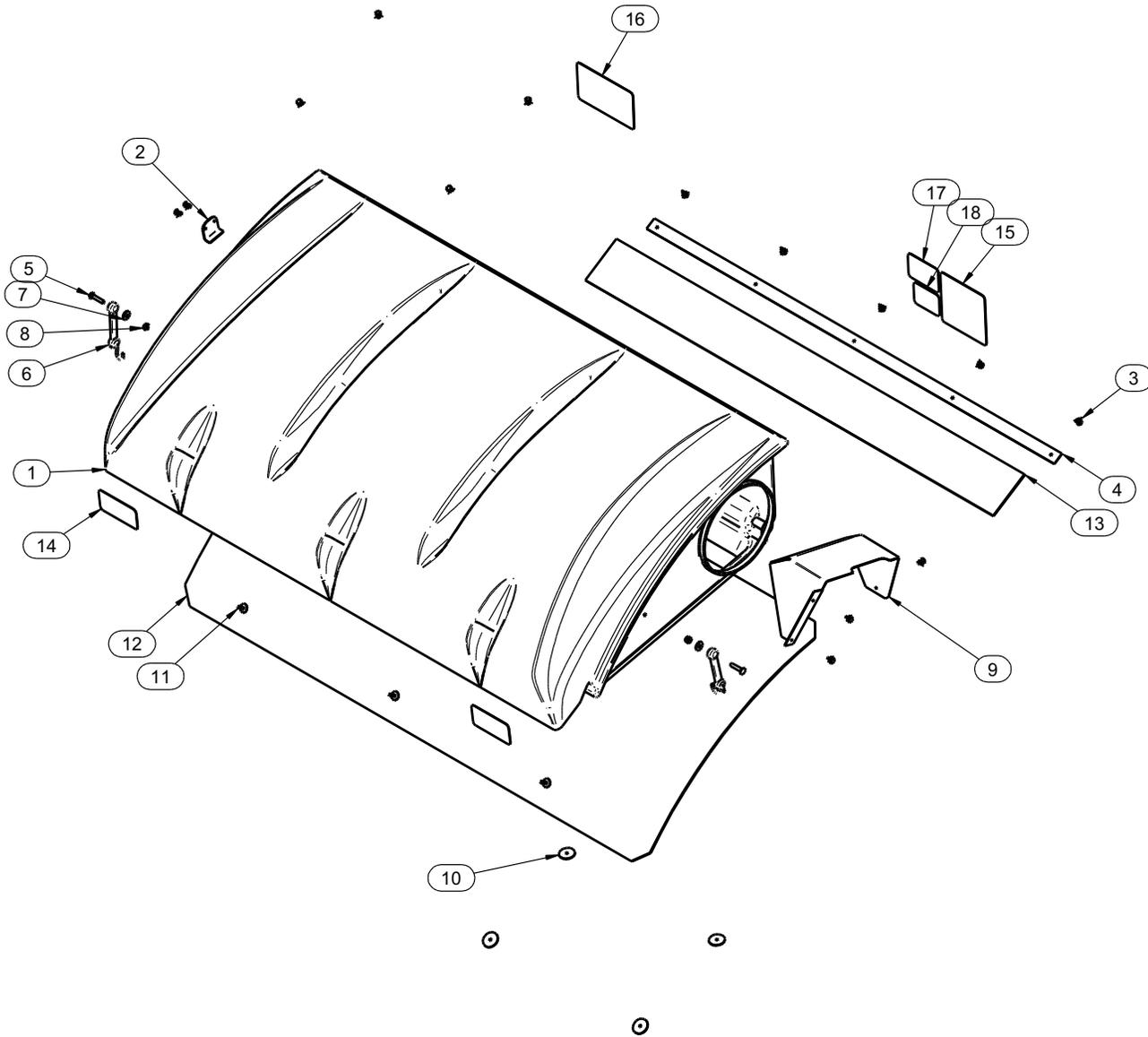
Plastic lawn and leaf bags, 33 gallon size, may be used inside the cloth bags. Be sure to leave enough plastic bag hanging over the frame so the plastic bags can be twist tied before emptying (Figure 2-21e).

Figure 2-21e



# Exploded Parts View

## A1157 Top Assembly



Item #	Doc #	Title	Qty
1	V0022	PRO 3 BAGGER TOP	1
2	B0676	Hinge Stop Pl.	1
3	K0114	BLACK PLASTIC RIVET	14
4	C0069	DUST GUARD BRACE	1
5	K1030	1/4"-20 x 1-1/4" CARRIAGE BOLT	2
6	J4009	SHORT RUBBER STRAP W/ S HOOK	2
7	K0037	1/4" FLAT WASHER .75 OD x .314 ID x .060 T	2
8	K1128	1/4"-20 NYLOC NUT	2
9	C0026	GRASS DEFLECTOR	1
10	K0062	3/16" x 1-1/2" FENDER WASHER, Z	4
11	K1265	BLACK PANEL RETAINER	3
12	V1120	Black Plastic Screen	1
13	V1118	DUST GUARD	1
14	R1057	2" x 4" Red Reflector Label	2
15	R1069	Warning - Turn Off Blower Label	1
16	R1065	Made In USA Label	1
17	R1054	Important Check Hoses	1
18	R1051	Warning - Use Hearing Protection	1

# MODEL#: 22131537

**MOWER NAME: TORO G3, 3000, 5000 & 6000 SERIES**

**MODELS: 74952, 53, 54, 01, 03, 15, 30, 22, 23, 25, 26, 36**

**DECK: 48", 52" & 60"**

**VAC NAME: 15 CUBIC FOOT PRO BAGGER**

**ENG: 900 SER. BR (9.00 GROSS TORQUE / 205 cc)**

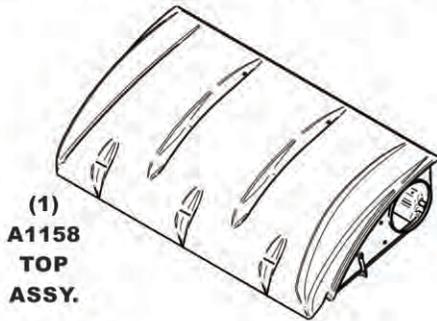
**MANUAL: Q0385**



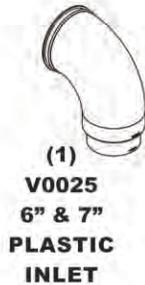
**FOR YEAR: 2008-2013**

**REVISED: 7/15/13**

## A1705 UNIT ASSEMBLY



(1)  
**A1158  
TOP  
ASSY.**



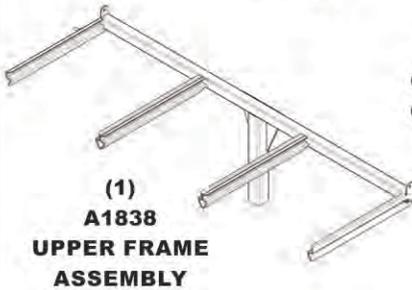
(1)  
**V0025  
6" & 7"  
PLASTIC  
INLET**



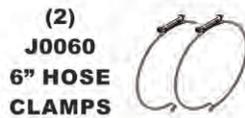
(1)  
**8" x 35"  
LOWER  
HOSE**



(1)  
**6" x 30"  
UPPER  
HOSE**



(1)  
**A1838  
UPPER FRAME  
ASSEMBLY**



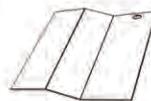
(2)  
**J0060  
6" HOSE  
CLAMPS**



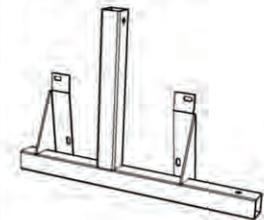
(2)  
**J0080  
8" HOSE  
CLAMPS**



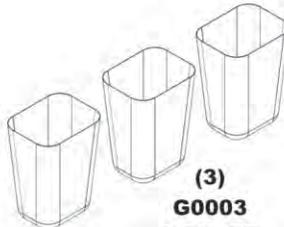
(1)  
**E6009  
8" BLOWER  
CONE**



(1)  
**C0061  
EXHAUST  
DEFLECTOR**



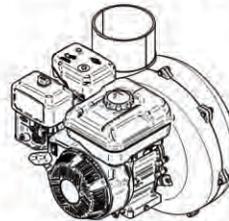
(1)  
**A0605  
OUTER ENGINE  
MNT. TUBE ASSY.**



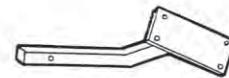
(3)  
**G0003  
4 CU. FT.  
COLLECTION  
BAGS**



(1)  
**B0302  
LWR. MNT.  
CLAMP BRKT.**



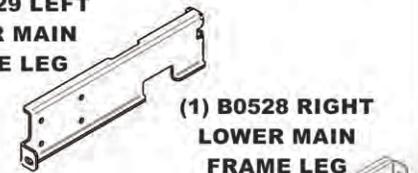
(1)  
**A602  
ENGINE/  
BLOWER/  
BLADE ASSY.**



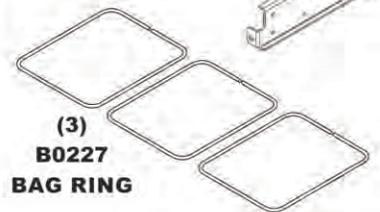
(1)  
**A0274  
ENGINE MOUNT  
ARM ASSY.**



(1) **B0529 LEFT  
LOWER MAIN  
FRAME LEG**



(1) **B0528 RIGHT  
LOWER MAIN  
FRAME LEG**

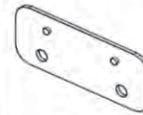


(3)  
**B0227  
BAG RING**

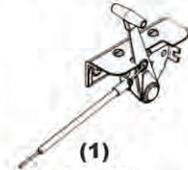


(1)  
**HB0374  
HARDWARE  
BAG**

## A0619 THROTTLE KIT



(1)  
**A0666  
THROTTLE  
MNT. PL.  
ASSY.**



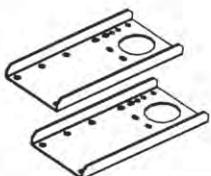
(1)  
**A0060  
70" THROTTLE  
KIT  
(5.5 & 6.5HP)**



(1)  
**HB0249  
HARDWARE  
BAG**

## A0665 - WEIGHT KIT

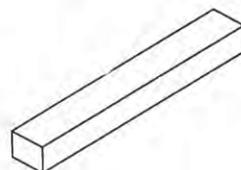
(2)  
**B0026  
WEIGHT  
BRACKETS**



(1)  
**HB0370  
HARDWARE  
BAG**



(1)  
**B2220  
WEIGHT**



## A0640 - 60" BOOT KIT

(1)  
**HB0207  
HARDWARE  
BAG**



(1)  
**B0537  
BOOT PLATE**



(1)  
**E1039  
BOOT**



# MODEL#: 22131540

MOWER NAME: TORO G3, 3000, 5000 & 6000 SERIES

MODELS: 74952, 53, 54, 01, 03, 15, 30, 22, 23, 25, 26, 36

DECK: 48", 52" & 60"

VAC NAME: 15 CUBIC FOOT PRO BAGGER

ENG: BRIGGS & STRATTON 6.5 VANGUARD

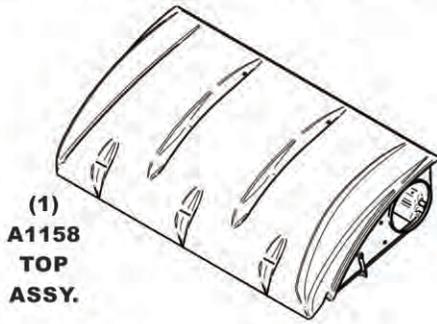
MANUAL: Q0385



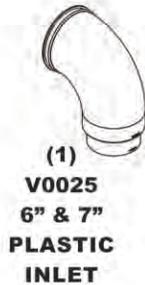
FOR YEAR: 2008-2013

REVISED: 7/15/13

## A1706 UNIT ASSEMBLY



(1)  
A1158  
TOP  
ASSY.



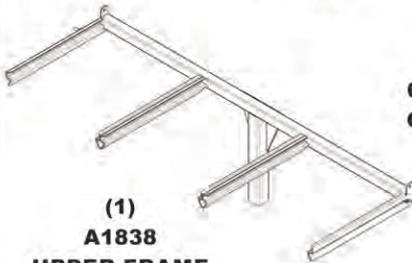
(1)  
V0025  
6" & 7"  
PLASTIC  
INLET



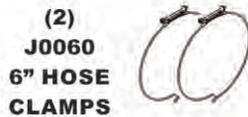
(1)  
8" x 35"  
LOWER  
HOSE



(1)  
6" x 30"  
UPPER  
HOSE



(1)  
A1838  
UPPER FRAME  
ASSEMBLY



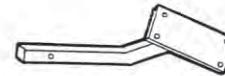
(2)  
J0060  
6" HOSE  
CLAMPS



(2)  
J0080  
8" HOSE  
CLAMPS



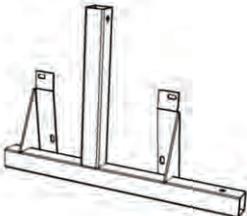
(1)  
E6009  
8" BLOWER  
CONE



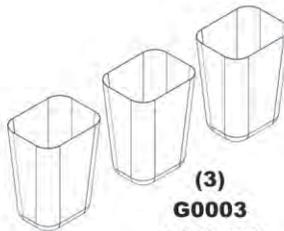
(1)  
A0274  
ENGINE MOUNT  
ARM ASSY.



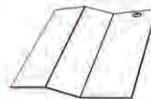
(1)  
HB0374  
HARDWARE  
BAG



(1)  
A0605  
OUTER ENGINE  
MNT. TUBE ASSY.



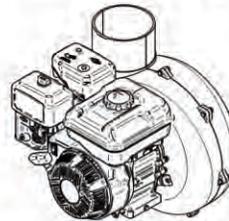
(3)  
G0003  
4 CU. FT.  
COLLECTION  
BAGS



(1)  
C0061  
EXHAUST  
DEFLECTOR



(1)  
B0302  
LWR. MNT.  
CLAMP BRKT.



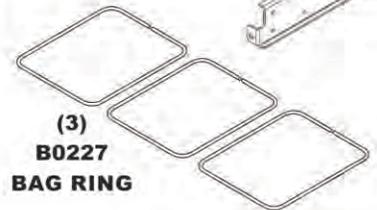
(1)  
A639  
ENGINE/  
BLOWER/  
BLADE ASSY.



(1) B0529 LEFT  
LOWER MAIN  
FRAME LEG



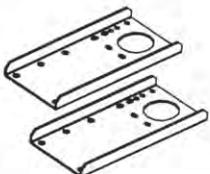
(1) B0528 RIGHT  
LOWER MAIN  
FRAME LEG



(3)  
B0227  
BAG RING

## A0665 - WEIGHT KIT

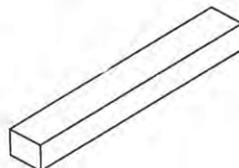
(2)  
B0026  
WEIGHT  
BRACKETS



(1)  
HB0370  
HARDWARE  
BAG



(1)  
B2220  
WEIGHT

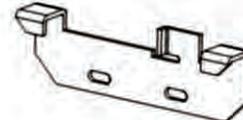


## A0640 - 60" BOOT KIT

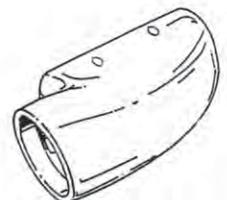
(1)  
HB0207  
HARDWARE  
BAG



(1)  
B0537  
BOOT PLATE



(1)  
E1039  
BOOT



## SECTION III

# OPERATING INSTRUCTIONS

### 3-1 General Safety

Only qualified people familiar with this operator's manual and the mower's operator's manual should operate this machine.

### 3-2 Operation & Tips On Mowing

- A. Perform BEFORE EACH USE maintenance list in paragraph 4-1.
- B. Start the engine/blower/blade assembly.
- B. Start mower.
- C. With the mower at high idle speed, engage the mower deck.
- D. Proceed to operate the control levers of the mower.

**NOTE:** If the collection system does not appear to be collecting the grass clippings; disengage the deck, and blower, engage the parking brake and turn the mower off. Check the upper hose, lower hose, top screen and boot for clogs.

To obtain the maximum effectiveness from your collection system the tips listed below should be followed:

- \* Watch your speed- Normal conditions will allow a speed of up to approximately 5 mph, but thick, heavy damp conditions will require reduced ground speed.
- \* Mow with sharp blades- A sharp blade cuts cleaner.
- \* Wet grass and leaves will decrease effectiveness and will increase horsepower requirements.
- \* Mow at higher cutting heights- Remove and mulch no more than 2" of grass length with each mowing. (Experts recommend not cutting off more than 1/3 of the grass blade length at any given time.)
- \* Mow twice, at different height settings, (high, then low), if grass is extra tall.
- \* Remember that horsepower requirements will vary with the mowing conditions such as type and height of turf grass, moisture content, amount of leaves, whether the terrain is flat or sloped, etc.

### 3-3 Unloading The Collection System

- A. Stop the forward movement of the mower.
- B. Disengage the mower deck.
- C. Using the throttle cable slow the engine down to idle.
- D. Engage the parking brake.

- E. Once the parking brake has been engaged, then and only then, walk behind the mower and check the collection bags by lifting the plastic hood. Load in bags should not exceed the height of the installed bag.
- F. To release bags from frame, lift bag ring from tab on bagger frame, slide bag out and turn bags over to deposit clippings.
- G. Follow steps on page 14 to re-attach bags back to the bagger.

**NOTE:** Do not allow collection bags to become over-filled as potential damage may occur to your equipment. Also, be sure to clean the hood screen as needed.

## SECTION IV

# MAINTENANCE

### 4-1 Maintenance Checklist

Before each use:

1. Check blades and spindles to be sure that no foreign objects, such as wire or steel strapping bands, are wrapped around them.
2. Inspect blades for wear. Replace if necessary. If it is necessary to sharpen the blades, remove the blades from the spindles before sharpening. **DO NOT** sharpen blades while still attached to the mower.
3. Make sure all shields are in place and in good condition. Repair or replace any missing or damaged shields.
4. Listen for abnormal sounds, which might indicate loose parts, damaged bearings, or other damage. Correct any deficiency before continuing operation.
5. Check for wear or deterioration of the upper or lower hoses. If there are any portions of the hose that have been torn or worn through, replace with genuine PECO parts.

After Each Use:

1. Clean all debris from machine especially from the container, and off of safety decals. Replace any missing or illegible decals.
2. Clean all debris from the box screen.
3. Inspect unit for worn or damaged components. Repair or replace before the next use. Any replacement component installed during repair shall include the components current safety decal specified by the manufacturers to be affixed to the component.

## SECTION V PARTS AND SERVICE

### 5-1 Parts And Service Information

PeCo collection system owners should record the name and telephone number of their Service Center. Your Service Center will be happy to supply replacement parts, accessories, and do any service or repairs to your collection system. If for any reason your Service Center is unable to service your collection system or supply replacement parts, contact PeCo and include the following information on the chart below.

THE SERIAL NUMBER PLATE IS LOCATED ON THE PLASTIC TOP ASSEMBLY (P#A1157)

<b>PECO</b>	
<b>OUTDOOR POWER EQUIPMENT</b>	
<b>Model Number</b>	<input type="text"/>
<b>Serial Number</b>	<input type="text"/>
<b>Arden, North Carolina 28704</b>	

WRITE THE MODEL AND SERIAL NUMBER IN THE BOX ABOVE FOR FUTURE REFERENCE.

**Unit Model Number:** \_\_\_\_\_  
**Unit Engine Size:** \_\_\_\_\_  
**Unit Serial Number:** \_\_\_\_\_  
**Date of purchase:** \_\_\_\_/\_\_\_\_/\_\_\_\_  
**Dealer/Distributor Name:** \_\_\_\_\_  
**Dealer's/Distributor's:** \_\_\_\_\_ **State:** \_\_\_\_\_ **Zip:** \_\_\_\_\_  
**Phone Number:** \_\_\_\_\_

**Address: PECO Inc.**  
**10 Walden Drive**  
**Arden, NC 28704**

**Phone #: (828) 684-1234 or Toll Free: (800) 438-5823**

**Email: [peco@lawnvac.com](mailto:peco@lawnvac.com)**

# SAFETY DECALS

To promote safe operation, PECO supplies safety decals on all products manufactured. Damage can occur to safety decals either through shipment, use or reconditioning. Contact your local Service Center for replacement decals.



Part #: R1090  
Peco Pro Bagger Label



Part #: R1051  
Warning: Hearing Protection Label



Part #: R1054  
Important: Check Hoses Label



Part #: R4015  
Danger: Rotating Blades Label



Part #: R1069  
Warning: Turn Off Blower Label



Part #: R4008  
Caution: Rotating Blades Label



Part #: R1057  
Red Reflector Label



Part #: R1065  
Made In America Label



Part #: R1052  
Small Warning: Turn Off Blower Label



Part #: R1083  
Engage/Disengage Label



Part #: R4037  
Warning: Hot Surface Label



Part #: R2007  
Danger: Never Use Hands Label

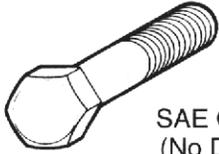


Part #: R2008  
Danger: Rotating Blades Label

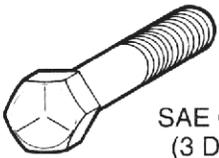
# TORQUE SPECIFICATIONS

Proper torque for American fasteners used on Peco equipment.  
Recommended Torque in Foot Pounds (Newton Meters).\*

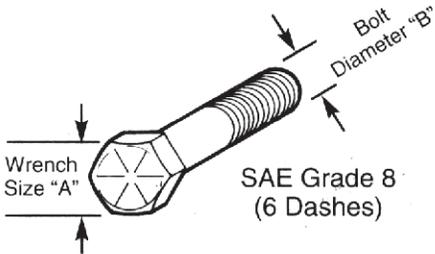
## AMERICAN Bolt Head Markings



SAE Grade 2  
(No Dashes)



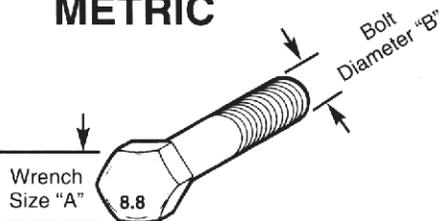
SAE Grade 5  
(3 Dashes)



SAE Grade 8  
(6 Dashes)

WRENCH SIZE (IN.) "A"	BOLT DIAMETER (IN.) "B" AND THREAD SIZE	SAE GRADE 2	SAE GRADE 5	SAE GRADE 8
7/16	1/4 - 20 UNC	6 (7)	8 (11)	12 (16)
7/16	1/4 - 28 UNF	6 (8)	10 (13)	14 (18)
1/2	5/16 - 18 UNC	11 (15)	17 (23)	25 (33)
1/2	5/16 - 24 UNF	13 (17)	19 (26)	27 (37)
9/16	3/8 - 16 UNC	20 (27)	31 (42)	44 (60)
9/16	3/8 - 24 UNF	23 (31)	35 (47)	49 (66)
5/8	7/16 - 14 UNC	32 (43)	49 (66)	70 (95)
5/8	7/16 - 20 UNF	36 (49)	55 (75)	78 (106)
3/4	1/2 - 13 UNC	49 (66)	76 (103)	106 (144)
3/4	1/2 - 20 UNF	55 (75)	85 (115)	120 (163)
7/8	9/16 - 12 UNC	70 (95)	109 (148)	153 (207)
7/8	9/16 - 18 UNF	79 (107)	122 (165)	172 (233)
15/16	5/8 - 11 UNC	97 (131)	150 (203)	212 (287)
15/16	5/8 - 18 UNF	110 (149)	170 (230)	240 (325)
1-1/8	3/4 - 10 UNC	144 (195)	266 (360)	376 (509)
1-1/8	3/4 - 16 UNF	192 (260)	297 (402)	420 (569)
1-5/16	7/8 - 9 UNC	166 (225)	430 (583)	606 (821)
1-5/16	7/8 - 14 UNF	184 (249)	474 (642)	668 (905)
1-1/2	1 - 8 UNC	250 (339)	644 (873)	909 (1232)
1-1/2	1 - 12 UNF	274 (371)	705 (955)	995 (1348)
1-1/2	1 - 14 UNF	280 (379)	721 (977)	1019 (1381)
1-11/16	1-1/8 - 7 UNC	354 (480)	795 (1077)	1288(1745)
1-11/16	1-1/8 - 12 UNF	397 (538)	890 (1206)	1444 (1957)
1-7/8	1-1/4 - 7 UNC	500 (678)	1120 (1518)	1817 (2462)
1-7/8	1-1/4 - 12 UNF	553 (749)	1241 (1682)	2013 (2728)
2-1/16	1-3/8 - 6 UNC	655 (887)	1470 (1992)	2382 (3228)
2-1/16	1-3/8 - 12 UNF	746 (1011)	1672 (2266)	2712 (3675)
2-1/4	1-1/2 - 6 UNC	870 (1179)	1950 (2642)	3161 (4283)
2-1/4	1-1/2 - 12 UNF	979 (1327)	2194 (2973)	3557 (4820)

## METRIC



Numbers appearing on bolt heads indicate ASTM class.

Proper torque for metric fasteners used on Peco equipment.  
Recommended torque in foot pounds (newton Meters).\*

WRENCH SIZE (mm) "A"	BOLT DIA. (mm) "B"	ASTM 4.6	ASTM 8.8	ASTM 9.8	ASTM 10.9
8	5	1.8 (2.4)		5.1 (6.9)	6.5 (8.8)
10	6	3 (4)		8.7 (12)	11.1 (15)
13	8	7.3 (10)		21.1 (29)	27 (37)
16	10	14.5 (20)		42 (57)	53 (72)
18	12	25 (34)	74 (100)	73 (99)	93 (126)
21	14	40 (54)	118 (160)	116 (157)	148 (201)
24	16	62 (84)	167 (226)	181 (245)	230 (312)
30	20	122 (165)	325 (440)		449 (608)
33	22		443 (600)		611 (828)
36	24	211 (286)	563 (763)		778 (1054)
41	27		821 (1112)		1138 (1542)
46	30	418 (566)	1119 (1516)		1547 (2096)

\*Use 75% of the specified torque value for plated fasteners. Use 85% of the specified torque values for lubricated fasteners.

**NOTES**



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