

Cub Cadet®

PTO DRIVEN -

DESIGNED
TO FIT:

GRASS COLLECTION SYSTEM

MODEL YEAR:

2014-Newer

Series:

Z-Force Series

- 48", 54" & 60" DECKS

COLLECTION SYSTEM

MODEL # 59A30045150

ALTERNATE

MODEL # 21120901B



LZ Models:

LZ 48 - 53ATDAGB050
LZ 60 - 53ANDAGD050

SZ Models:

SZ 48 - 53ATDFJB050
SZ 60 - 53ANDFJD050

LX Models:

LX 48 - 17AIDAUB010
LX 54 - 17AIDAUC010
LX 60 - 17AIDAUD010

SX Models:

SX 48 - 17AIDGJB010
SX 54 - 17AIDGJC010
SX 60 - 17AIDGJD010

OPERATOR'S MANUAL

ASSEMBLY • OPERATION • MAINTENANCE

RESIDENTIAL BAGGING SYSTEM

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SAFETY

1. Read the operator's manual carefully and familiarize yourself with the proper use of your attachment. Do not allow anyone who is not acquainted with the Safety Instructions to use your attachment.
2. Know the controls and how to stop them quickly. **READ THE OPERATOR'S MANUAL!**
3. Do not allow children to operate the machine. Do not allow adults to operate it without proper instruction.
4. Be especially watchful of children and pets entering into the area while operating.
5. Keep your eyes and mind on your machine while mowing or operating your attachment. Don't let others distract you.
6. Do not attempt to operate your machine when not in the driver's seat.
7. Always shut off blades and engine when emptying the container.
8. Stop machine, shut off deck attachment, set parking brake, shut off engine and remove ignition key before removing clogs, removing or replacing hose, boot, blower cone, or performing any maintenance.
9. Mow across the face of slopes (not more than 10 degrees); never up and down the face.
10. It is recommended that the container be emptied when half full while operating on slopes. Start mowing on slopes when the container is empty.
11. Inspect your lawn and remove any foreign objects before mowing. Never deliberately run the mower across any foreign object.
12. Wear hearing protection.
13. Wear eye protection to prevent debris from getting into your eyes.

SAFETY

WARNING! NEVER operate the mower unless the discharge guard and either the deflector assembly or the vacuum collector adapter are fastened securely in place.

WARNING! Do not work around the mower deck boot or the blower area until you are certain that the mower blades and the blower impeller have stopped rotating.

WARNING! To avoid serious injury, perform maintenance on the vacuum collector; **ONLY AFTER STOPPING THE MOWER'S ENGINE AND WAITING FOR ALL MOVING PARTS TO COME TO A COMPLETE STOP.** Set the parking brake. Always remove the ignition key before beginning maintenance.

WARNING! For your own personal safety, **ALWAYS mow ACROSS the face of slopes and NEVER UP and DOWN the face. NEVER attempt to mow excessively steep slopes, and use caution when turning on any slope.**

Safety Alert Symbol



This Safety Alert Symbol means: **“ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!”**

This symbol is used to call attention to safety precautions that should be followed by the operator to avoid accidents. When you see this symbol, carefully read the message that follows and heed its advice. Failure to comply with safety precautions could result in death or serious bodily injury.

Safety Signs

The signal words **DANGER**, **WARNING**, and **CAUTION** are used on the equipment safety signs. These words are intended to alert the viewer to the existence and the degree of hazard seriousness.



White letters on **RED**

This signal word indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



Black letters on **ORANGE**

This signal word indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

It may also be used to alert against unsafe practices.



Black letters on **YELLOW**

This signal word indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury.

It may also be used to alert against unsafe practices.

PECO LIMITED WARRANTY FOR NEW PRODUCTS

A. WHAT IS UNDER WARRANTY?

PECO extends the following warranties to the original purchaser of each new PECO consumer product subject to the following limitations.

- 1. PRODUCT WARRANTY:** Any part of any consumer product, which is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, as PECO elects, without charge for parts or labor, if the defect appears within 12 months from the date of delivery of the product to the original purchaser. ALL DEFECTIVE PARTS MUST BE RETURNED TO PECO FOR INSPECTION TO DETERMINE VALIDITY OF WARRANTY CLAIMS. Freight and mailing will be borne by the customer.
- 2. PARTS REPLACED DURING WARRANTY:** Any new PECO part which is furnished in performance of this warranty and is defective in material or workmanship as delivered to the purchaser will be repaired or replaced, before the expiration of the original warranty period, whichever is later.
- 3. COMMERCIAL USE:** Products put to personal use around a single household or residence is considered 'Residential'; Products put to any business use (agricultural, commercial, or industrial) or used at multiple locations is considered 'Commercial.' Products designated as 'Commercial' are warranted for 12 months from the date of delivery of the product to the original purchaser when used for in commercial applications. Products designated as 'Residential' are warranted for 90 days from the date of delivery of the product to the original purchaser when in commercial applications.

B. SECURING WARRANTY ADJUSTMENTS

Call PECO for Return Authorization. Damaged or broken parts other than engines or batteries, must be returned to New PECO, Inc. at 10 Walden Drive, Arden, NC 28704 before any warranty adjustment can be authorized. At the time of requesting warranty adjustment, the purchaser must present evidence of the date of delivery of the product. The purchaser shall pay any charge for the product to and from Arden, NC.

C. ITEMS NOT COVERED BY PECO WARRANTY

Engines and batteries attached to PECO products are covered under a separate warranty by the respective manufacturer.

D. UNAPPROVED ALTERATION OR MODIFICATION

All obligations of New PECO, Inc. under this warranty shall be terminated if products are altered or modified in ways not approved by New PECO, Inc.

E. ACCIDENTS AND NORMAL MAINTENANCE

The warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper use or abuse of products. The cost of normal maintenance and normal replacement of service items such as belts, cutting blades, hoses, etc., which are not defective shall be paid for by the purchaser.

F. NO REPRESENTATIONS ADDITIONAL WARRANTIES, DISCLAIMER

Neither New PECO, Inc. nor any company affiliated with it makes any warranties, representations or promises as to the quality of performance of its products other than those set forth herein. Except as described above, New PECO, Inc. makes no other warranties AND SPECIFICALLY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES OF FITNESS AND MERCHANTABILITY.

G. PRODUCTS USED FOR RENTAL OR LEASE PURPOSES ARE WARRANTIED FOR 45 DAYS FROM DATE OF ORIGINAL SALE ONLY

H. REMEDIED EXCLUSIVE

The only remedies the purchaser has in connection with the breach or performance of any warranty on New PECO, Inc. consumer products are set forth above. In no event will PECO be liable for special incidental or consequential damages.

1. NO SERVICE CENTER WARRANTY

The selling Service Center makes no warranty on his own on any item warranted by New PECO, Inc. unless he delivers to purchaser a separate written warranty certificate specifically warranting the item. The dealer has no authority to make any representation or promise on behalf of PECO or to modify the terms of this warranty in any way.

Section I - INTRODUCTION & DESCRIPTION

1-1 Introduction

Your grass collection system has been designed to give you a low maintenance, simple, and effective way to collect the grass clippings from your mower. This manual is provided to give you the necessary instructions to properly mount and operate the collection system on your mower. Please read this manual thoroughly. Understand what each control is for and how to use it. Observe all safety decal precautions on the machine and noted throughout the manual.

NOTE: All references made to right, left, front, rear, top or bottom are as viewed from the normal operator's position on the mower.

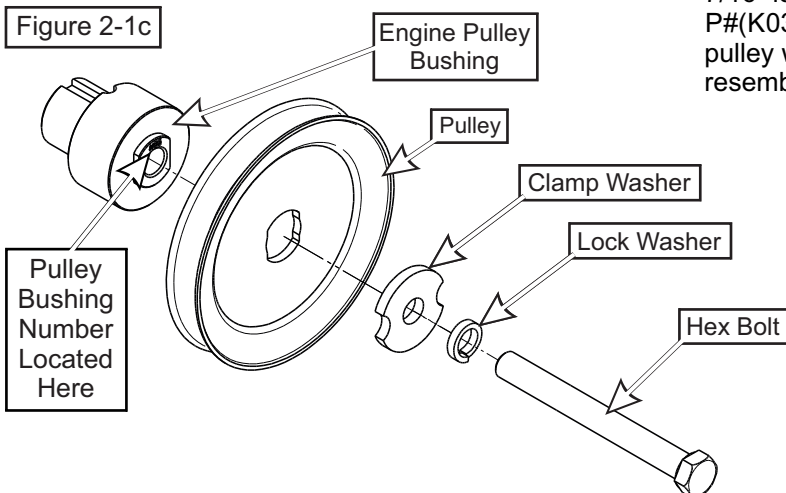
1-2 Description

The grass collection system is designed for turf maintenance where there is a need to collect the grass clippings as the mower cuts the turf. It is also used for picking up leaves in pre-season and post-season clean-up. The blower, mounted on the right side of the unit, uses a belt and gearbox system from the engine PTO shaft. Drive train protection comes through belt slippage. The blower draws grass clippings from the discharge area of the cutting deck back to the (2) - 4 cubic foot collection bags P#(G0003) at the rear portion of the mower frame. The operator can engage the blower with a spring-lock engagement handle on the right side of the unit. Once the bags are full with clippings, they can be easily released for dumping.

Section II - INSTALLATION FOR USE

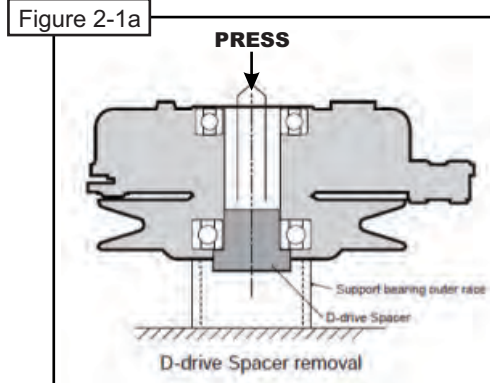
Collection System May Require Dealer Installation!

Please refer to Page 16 for further details.

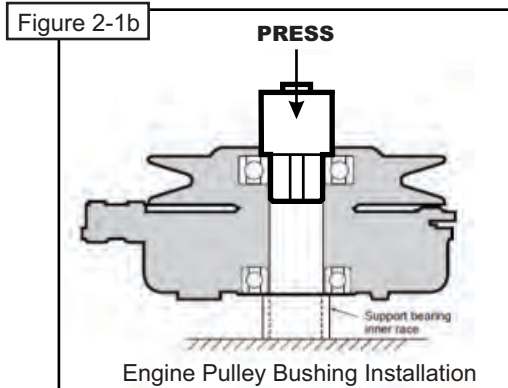


2-1 Preparation Of Mower

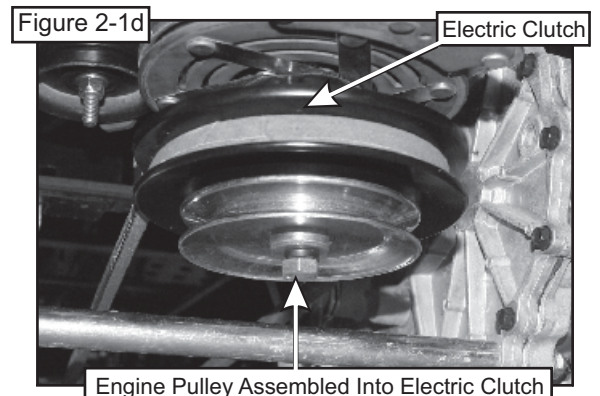
From the underside of the engine, disconnect the wiring harness attached to the electric clutch. Remove the bolt and electric clutch from the mower. Refer to Figure 2-1a. Remove the D-drive spacer using an arbor press or equivalent. On removal, adjacent bearing OUTER race must be supported or bearing damage may occur. Refer to Figure 2-1b.



The engine pulley assembly must be installed using an arbor press or equivalent. Upon installation, opposite bearing inner race must be supported or bearing damage may occur. Refer to Figure 2-1c.



Once the Engine Pulley Bushing P#(S0220) is installed, reattach the clutch assembly to the mower and then review Figure 2-1c. To assemble and fasten the Engine Pulley, align Pulley hole to the Engine Pulley Bushing and fasten using (1) Clamp Washer P#(K0278), (1) 7/16" lock washer P#(K0140), and 7/16"-20 x 4" hex bolt P#(K0359). Torque the bolt to 55 ft./lbs. The added pulley will power the collection system and should resemble Figure 2-1d when installed.



2-2 Rear Frame Bracket & Right Frame Bracket Installation

Figure 2-2a

Remove hardware from the rear guard assembly, shown circled in Figure 2-2A.

Secure the rear frame bracket P#(A1204) to the rear guard of the mower, using (4) 5/16"-18 x 1" phillips truss head zinc machine screws P#(K0504) and (4) 5/16"-18 flange nuts P#(K1178). Refer to Figure 2-2b.

Secure the right frame bracket P#(A1208) to the rear guard of the mower using (2) 5/16"-18 x 1-1/2" HHCS P#(K1157) and (2) 5/16"-18 nylon flange locknuts P#(K2516). Refer to Figure 2-2b.

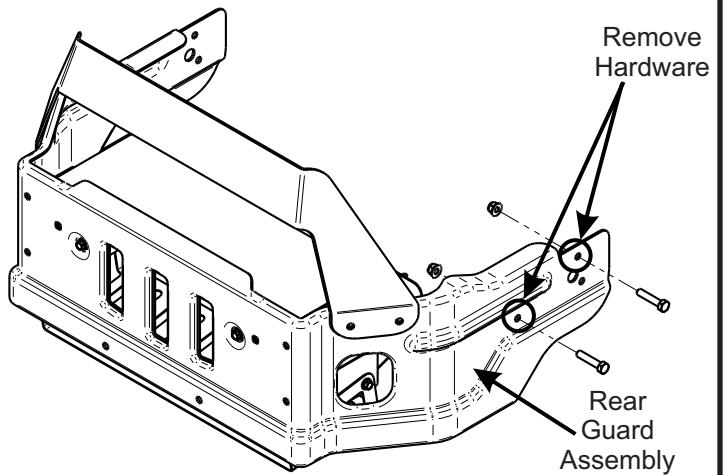
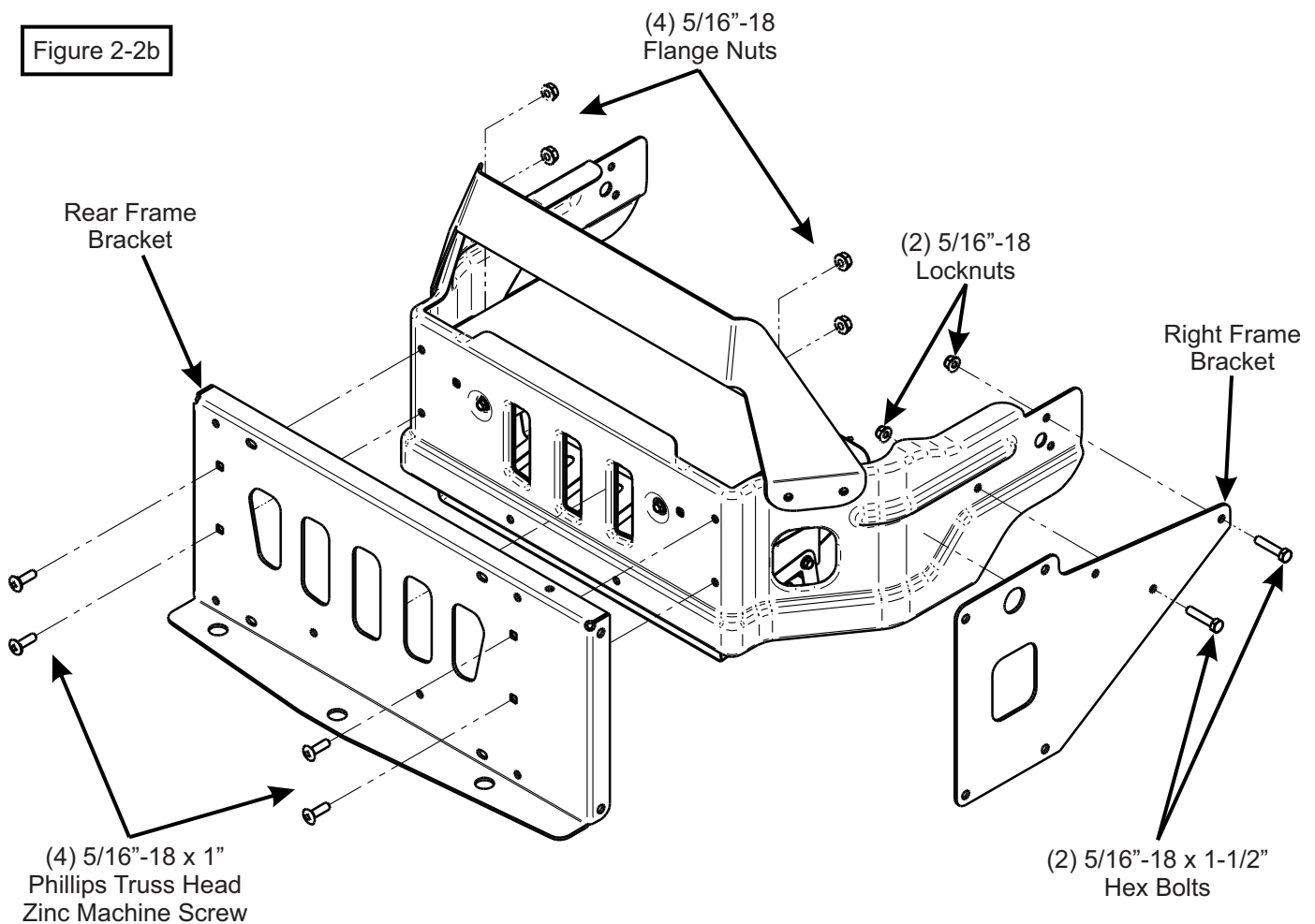


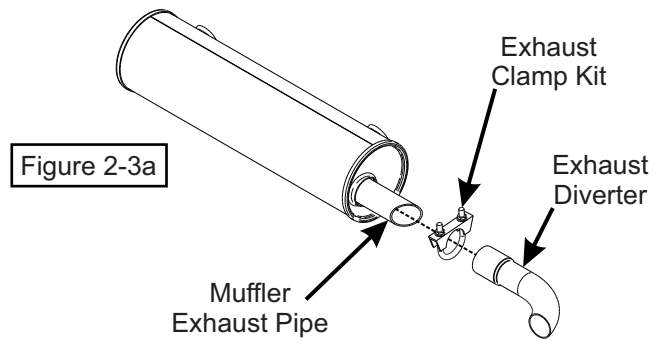
Figure 2-2b



2-3 Exhaust Diverter Installation

For LZ & SZ Models Only With Round Exhaust Pipe -

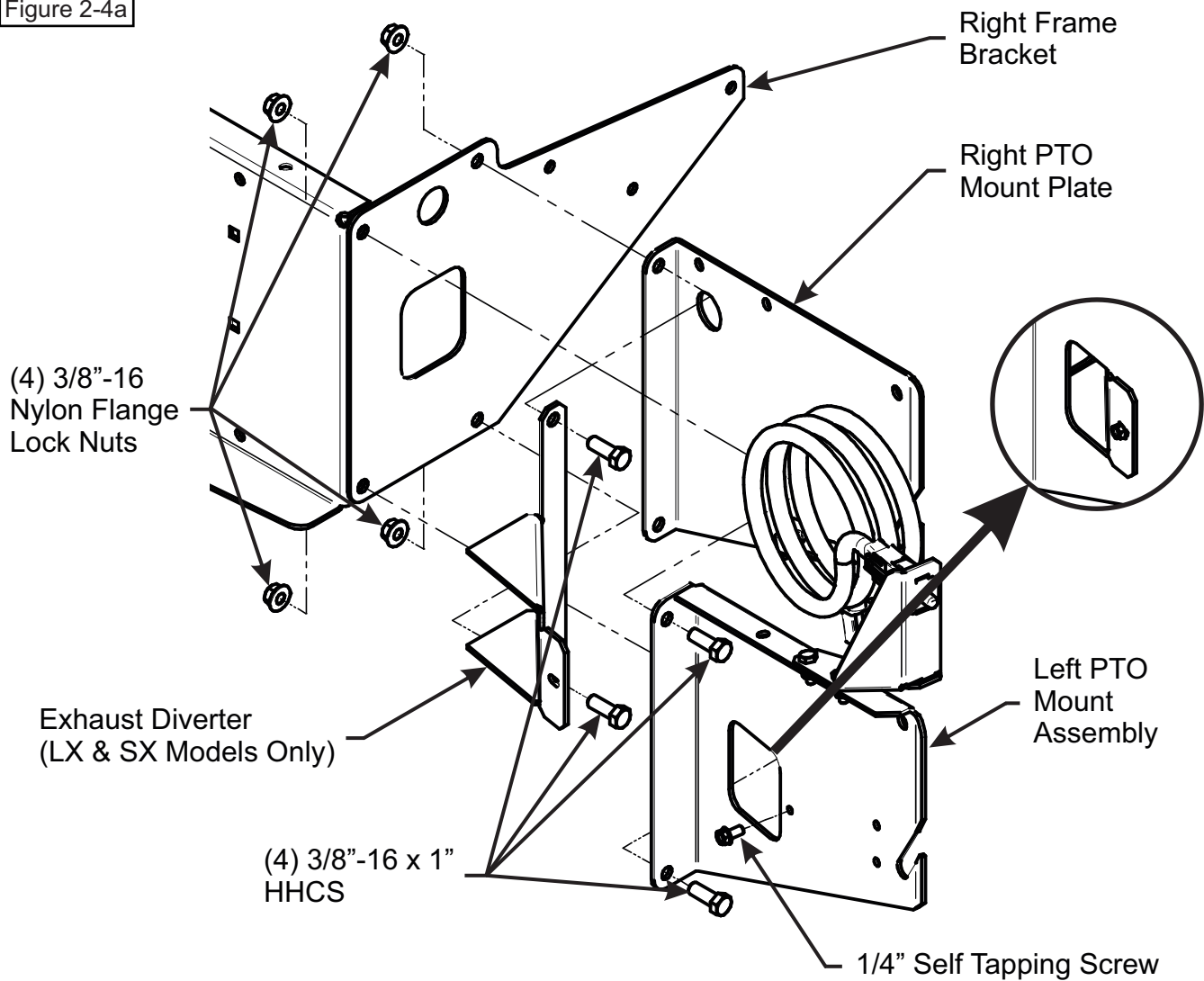
Attach (1) exhaust diverter P#(B0693) to the muffler exhaust pipe. Secure the diverter using (1) exhaust clamp kit P#(X1064). Do not tighten the exhaust clamp until the PTO mount plate components have been installed and the exhaust diverter has been positioned correctly. Refer to Figure 2-3a for positioning.



2-4 PTO Mount Plate Component Installation

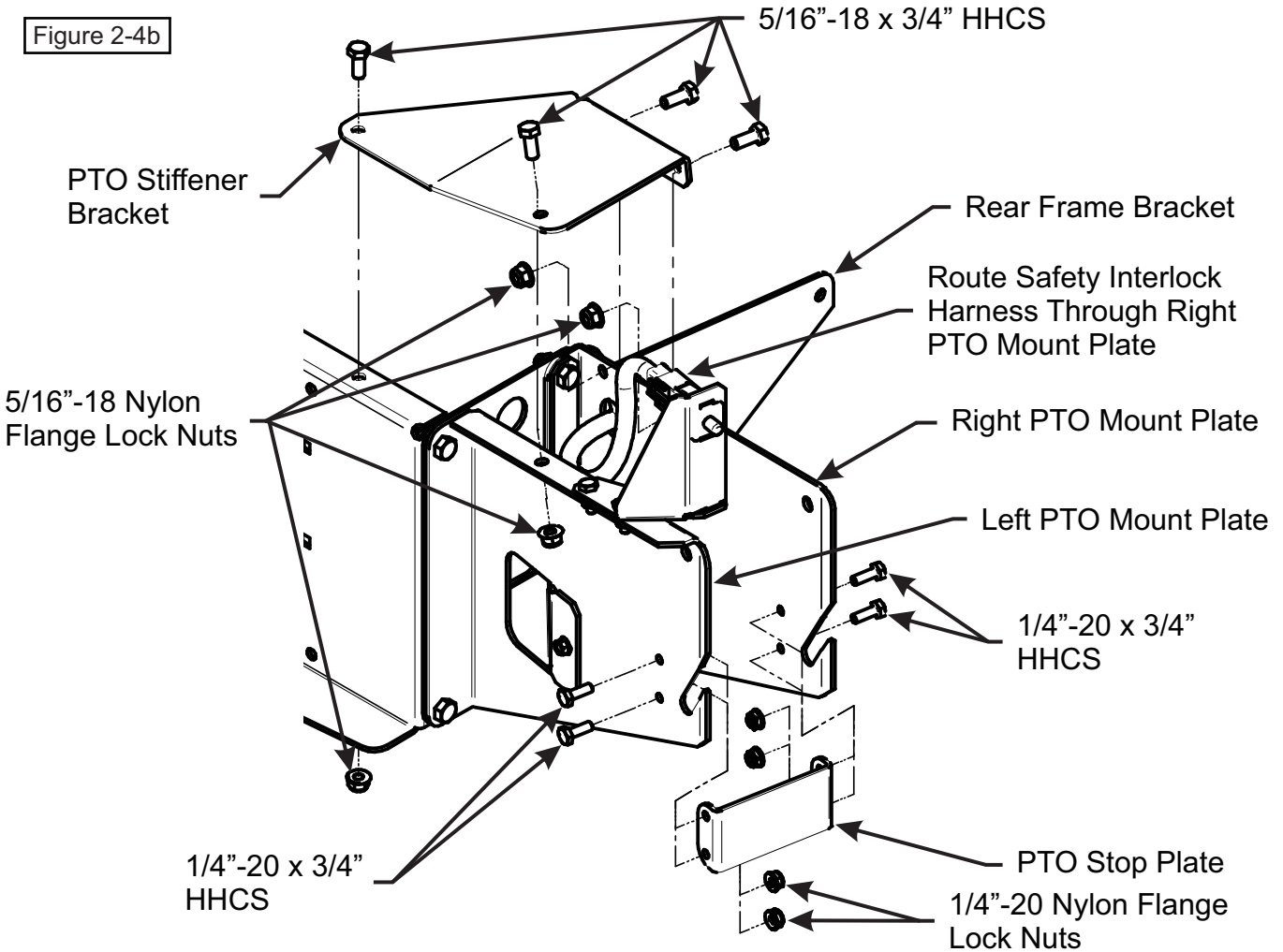
Secure the right PTO mount plate P#(B0859) & exhaust diverter P#(C0091) to the right frame bracket using (2) 3/8"-16 x 1" HHCS P#(K1191) and (2) 3/8"-16 nylon flange lock nuts P#(K2038). Secure the left PTO mount assembly P#(A1991) to the right frame bracket using (2) 3/8"-16 x 1" HHCS P#(K1191) and (2) 3/8"-16 nylon flange lock nuts P#(K2038). Do not tighten the hardware completely until all the components have been installed. Secure the exhaust diverter P#(C0091) to the left PTO mount assembly using (1) 1/4" self tapping screw P#(K0353). Refer to Figure 2-4a.

Figure 2-4a

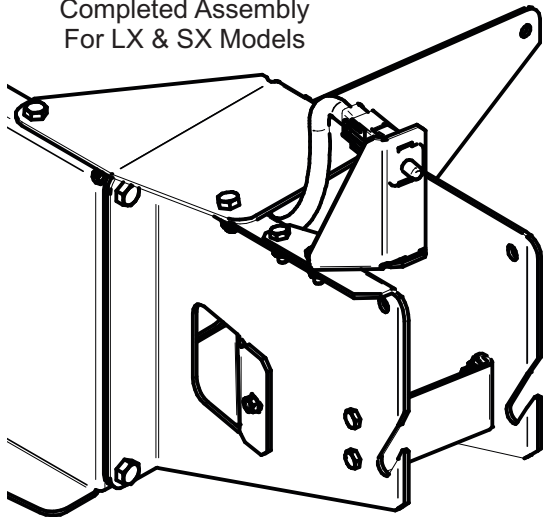


2-4 PTO Mount Plate Component Installation (Cont.)

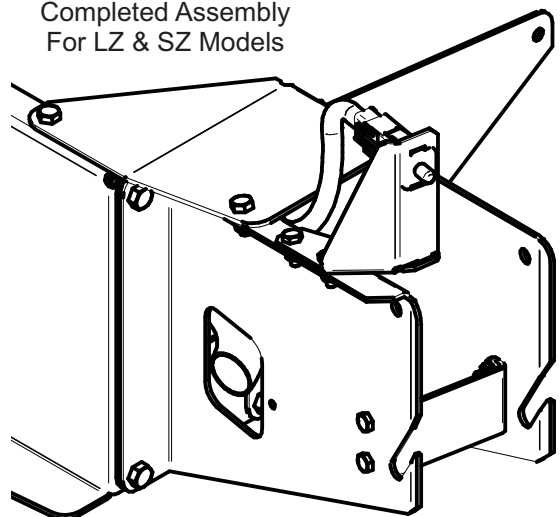
Secure the PTO stiffener bracket P#(B0861) to the rear frame bracket and left and right PTO mount plates using (4) 5/16"-18 x 3/4" HHCS P#(K1153) and (4) 5/16"-18 nylon flange locknuts P#(K2516). Secure the PTO stop plate P#(B0733) to the left and right PTO mount plates using (4) 1/4"-20 x 3/4" HHCS P#(K1222) and (4) 1/4"-20 nylon flange locknuts P#(K2014). Tighten all PTO mount plate component hardware at this time. Refer to Figure 2-4b.



Completed Assembly
For LX & SX Models



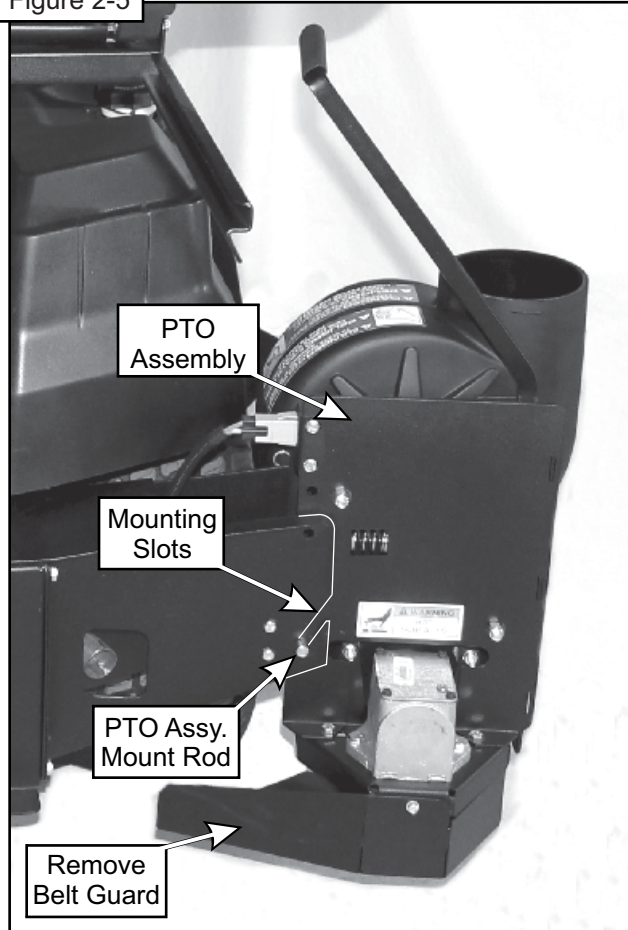
Completed Assembly
For LZ & SZ Models



2-5 PTO Assembly Installation

Remove (3) 1/4"-20 x 1/2" HHSTS P#(K0353) from the PTO assembly to remove the belt guard. Insert the mount rod of the PTO assembly P#(A1842), into the mounting slots on the PTO mount plates, as shown in Figure 2-5.

Figure 2-5



2-6 Belt Installation/Removal & Adjustment

Installation/Removal: Loosen the (4) 5/16"-18 x 3/4" HHCS P#(K1153) that secure the gear box base plate. Loosen the adjustment bolt (1) 3/8"-16 x 2" hex bolt P#(K0348). Slide the gearbox towards the mower until there is enough clearance for the kevlar belt to slide over both the engine and gearbox pulleys. Install the A76K kevlar belt P#(M0274). Pivot PTO assembly to align holes, then fasten by inserting (1) PTO mount pin P#(B0274). Secure the mount pin using (1) hair pin clip P#(K0086). Refer to Figures 2-6a through 2-6d.

Adjustment: To adjust the belt tension, turn the adjustment bolt clockwise until there is 1" of deflection, with 10-11lbs of pressure applied to the center of the belt. When proper tension is achieved, tighten the (4) 5/16"-18 x 3/4" HHCS that secure the gear box base plate to the PTO assembly. Replace the belt guard and (3) 1/4"-20 x 1/2" HHSTS. Refer to Figure 2-6d.

Figure 2-6a

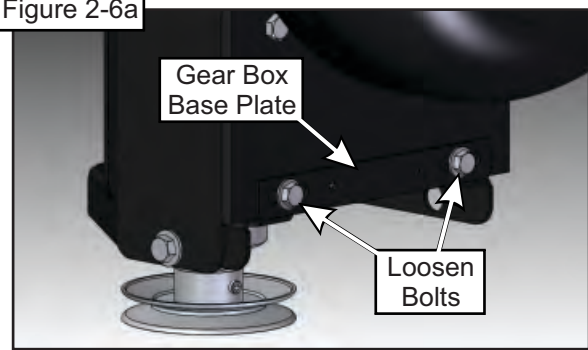


Figure 2-6b

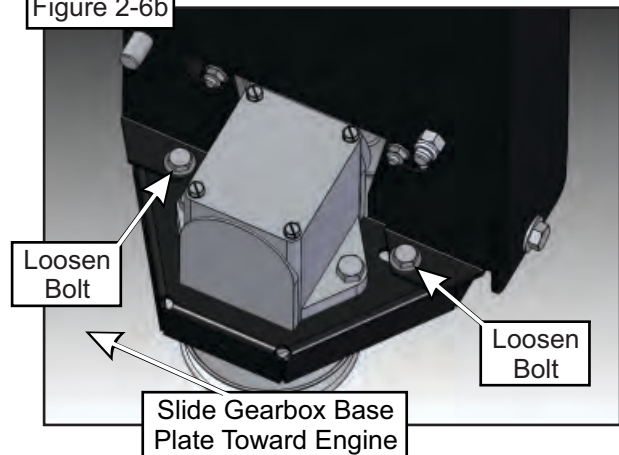


Figure 2-6c

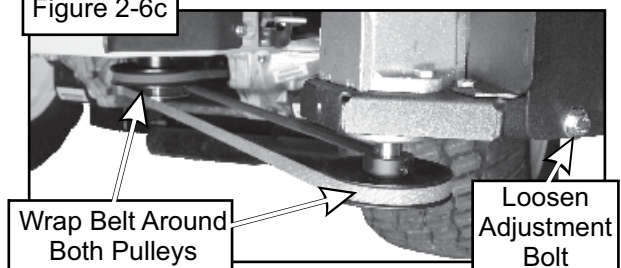
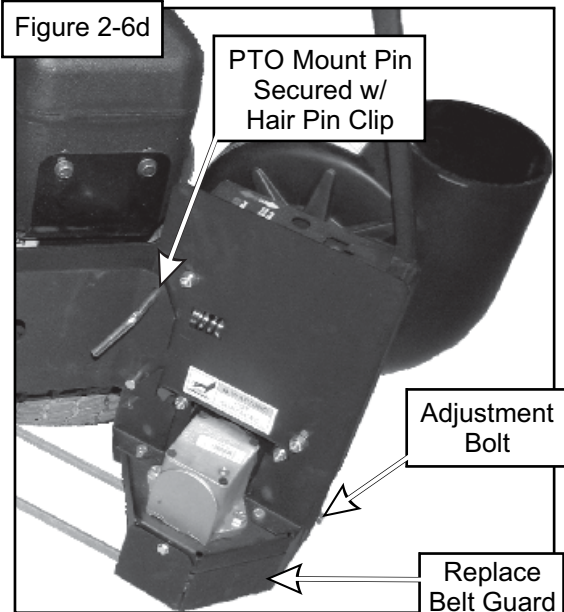
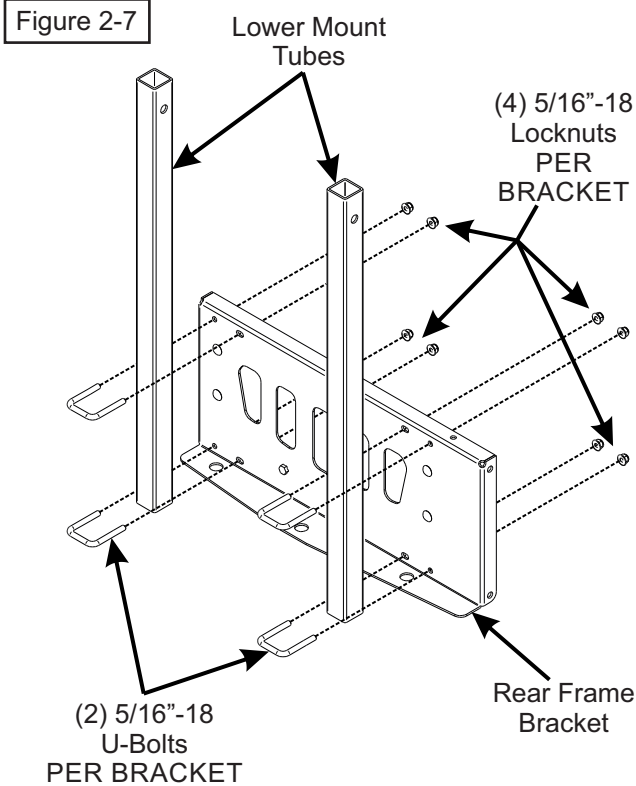


Figure 2-6d



2-7 Lower Mount Tube Installation

Secure the (2) lower mount tubes P#(B0640) to the rear frame bracket using (2) 5/16"-15 u-bolts P#(K1098) and (4) 5/16"-18 nylon flange locknuts P#(K2516) PER TUBE. Refer to Figure 2-7.

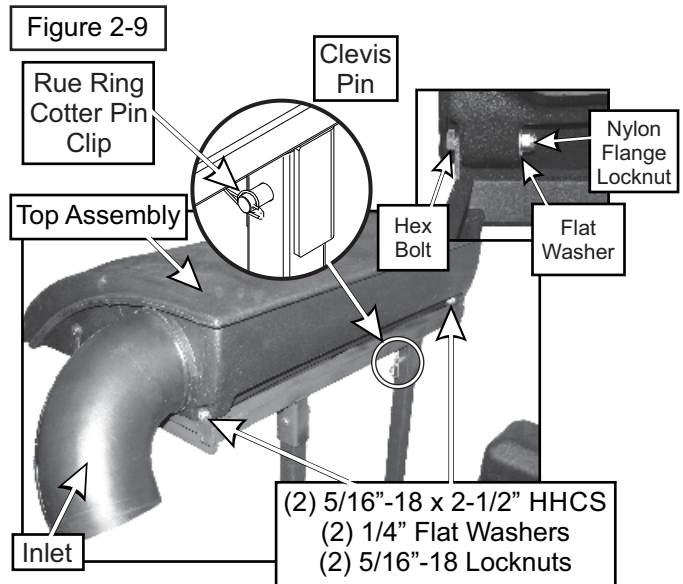


2-8 Upper Frame Assembly Installation

Lift the upper frame assembly P#(A1114) into position, and slide onto the lower mount tubes as shown in Figure 2-9 and secure with (2) 1/2" x 2-1/4" clevis pins P#(K0133) and (2) Rue Ring cotter pin clips P#(K1437). **Note:** It is recommended that someone assist you when installing the upper frame assembly.

2-9 Top Assembly To Upper Frame Assembly Installation

Position the top assembly P#(A1148) above the upper frame assembly as shown in Figure 2-9. Fasten the top assembly to the upper frame assembly using (2) 5/16"-18 x 2-1/2" HHCS P#(K0125), (2) 1/4" flat washers P#(K0037), and (2) 5/16"-18 nylon flange locknuts P#(K2516). Leave the locknuts slightly loose, to allow the top assembly to open and close easily. Refer to Figure 2-10 for hardware location.

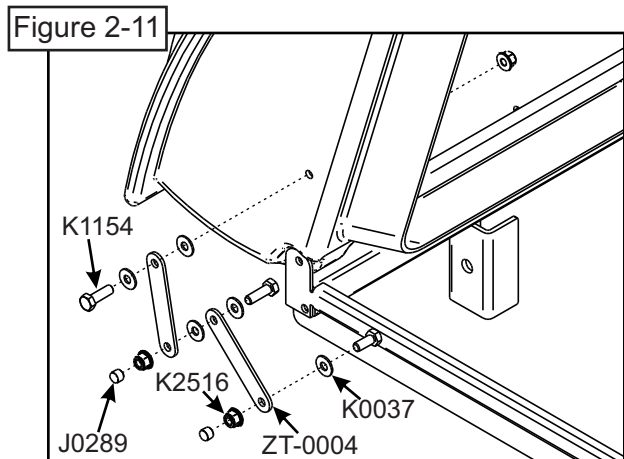


2-10 Inlet Installation

Insert the Inlet P#(V0019) into the hole on the top assembly from the inside and then snap the inlet into place. The inlet should pivot freely about the hole.

2-11 Hinge Kit Assembly Installation

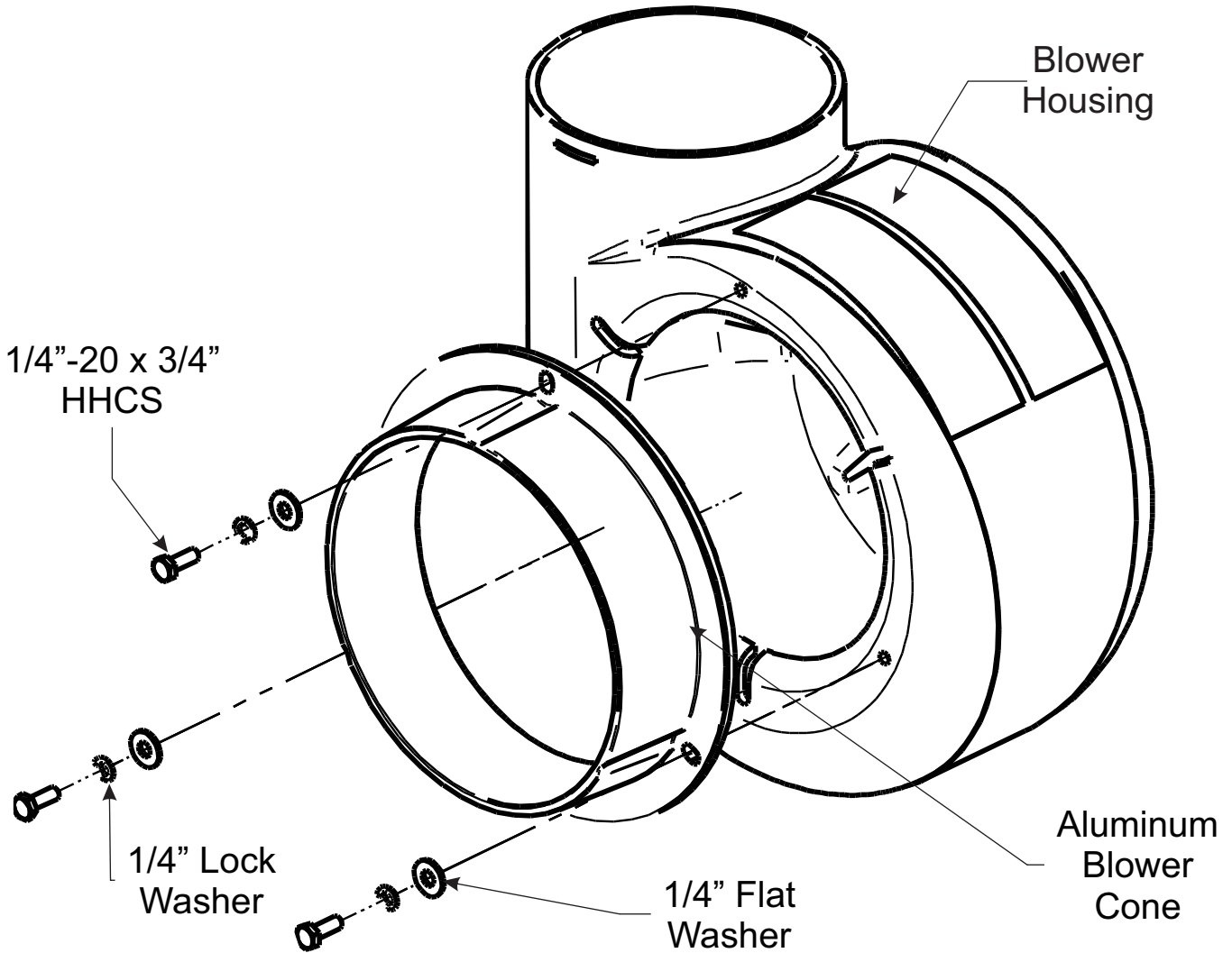
Assemble the hinge kit as shown in Figure 2-11, using (2) 5/16"-18 x 1" HHCS P#(K1154), (3) 5/16"-18 nylon flange locknuts P#(K2516), (5) 1/4" flat washers P#(K0037) and (2) swing arm brackets P#(ZT-0004). Place (1) vinyl cap P#(J0289) on the end of the hex bolts as shown in Figure 2-11. Leave the nuts loose enough to allow fluid movement of the top when opening and closing. When opened, the top should rest on the middle joint of the hinge allowing it to remain up.



2-12 Blower Cone Installation

Secure the 8" aluminum blower cone P#(E8004) to the plastic blower housing, using (3) 1/4"-20 x 3/4" HHCS P#(K1222), (3) 1/4" flat washers P#(K0037) and (3) 1/4" lock washers P#(K0039). Refer to Figure 2-12.

Figure 2-12



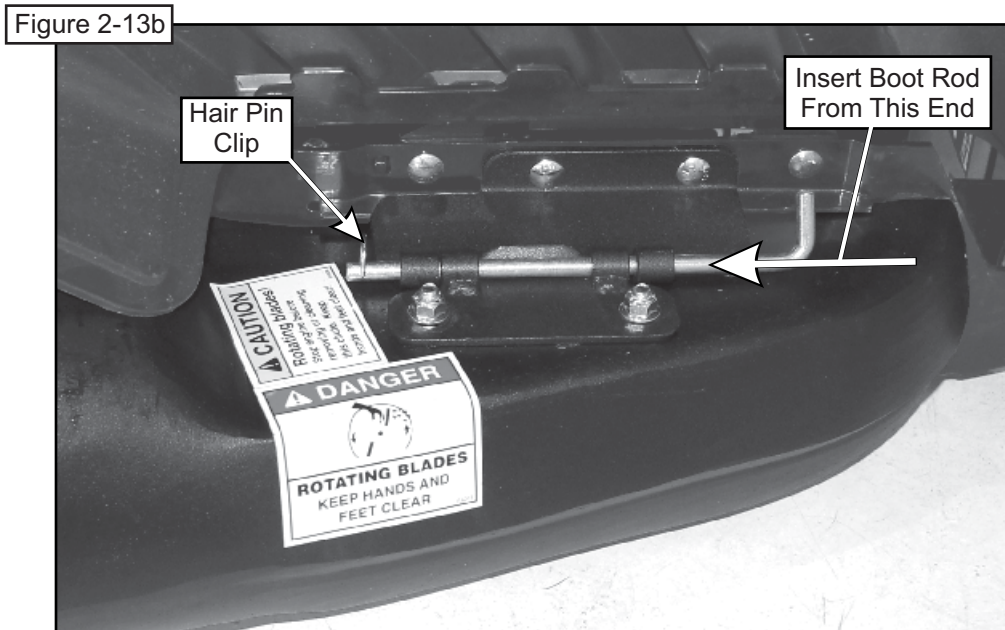
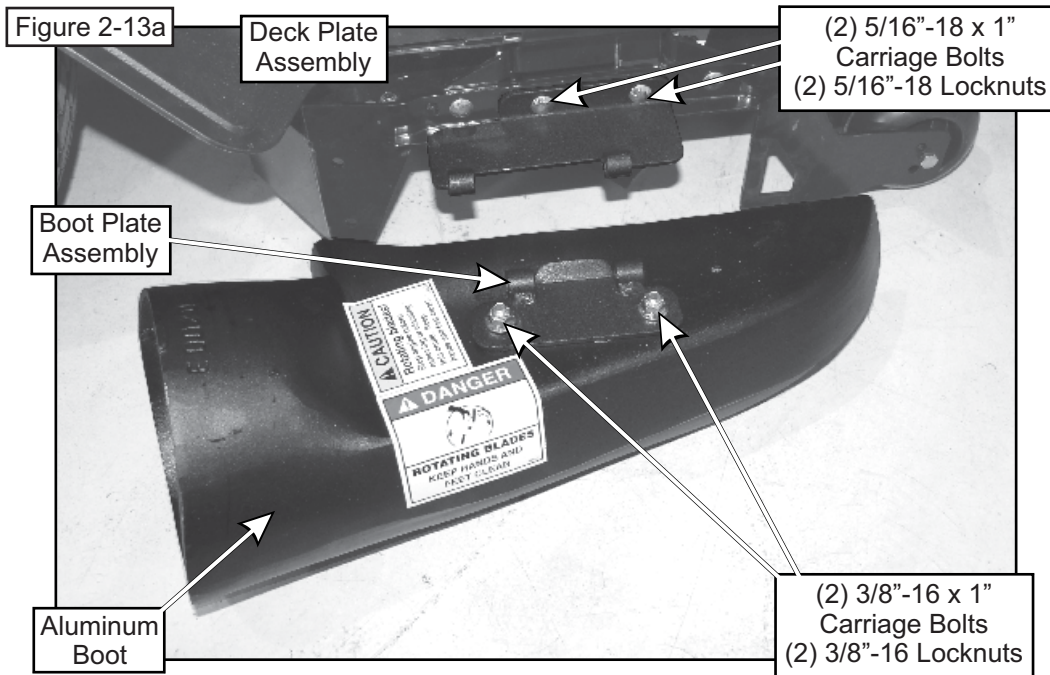
2-13 Boot To Mower Deck Installation

NOTE: The boot kit assembly is designed to fit the 48" and 60" deck. To ensure a snug fit between the boot and the mower deck, follow the instructions in this step thoroughly, and remove and tighten all hardware in the sequence specified.

Lift the grass deflector on the mower deck. Secure the deck plate assembly P#(A1960) to the discharge chute of the mower deck using (2) 5/16"-18 x 1" carriage bolts P#(K1144) and (2) 5/16"-18 nylon flange locknuts P#(K2516). Refer to Figure 2-13a.

Secure the boot plate assembly P#(A1961) to the aluminum boot P#(E0026) using (2) 3/8"-16 x 1" carriage bolts P#(K1182) and (2) 3/8"-16 nylon flange locknuts P#(K2038). Insert the carriage bolts from the inside of the boot so the threads are on the outside of the boot (Figure 2-13a). This will prevent grass clippings from collecting on the bolt threads.

Align the mount holes in the boot plate assembly with the mounting holes in the deck plate assembly and insert (1) boot rod P#(B0288) into the mounting holes. Secure the boot rod with (1) hair pin clip P#(K0099). Refer to Figure 2-13b.



2-14 Length Of Hose Adjustment

The hoses in steps 2-15 and 2-16 must be cut to fit your machine. Follow steps 2-15 and 2-16. do not cut the hoses until you have tried to fit them on your machine. Remember that the hoses have to be long enough to adjust for the blower assembly's movement as well as allow for enough clamping surface between the inlet, blower assembly, and the deck boot.

Note: The upper hose should be no shorter than 32".

2-15 Upper Hose Installation

Fasten the inlet to the plastic top by sliding the inlet from the inside of the top to the outside and lock into place. Slide a pre-assembled hose clamp P#(J0060) onto both ends of the 6" upper hose (Figure 2-15). Then slide one end of the 6" hose onto the inlet. Make sure there is about a two-inch overlap between the hose end and the container inlet. Proceed to slide the opposite end of the 6" hose onto the outlet of the blower assembly. Make sure both ends of the hose are clearly attached to the inlet and the blower assembly inlet. Tighten the hose clamps.

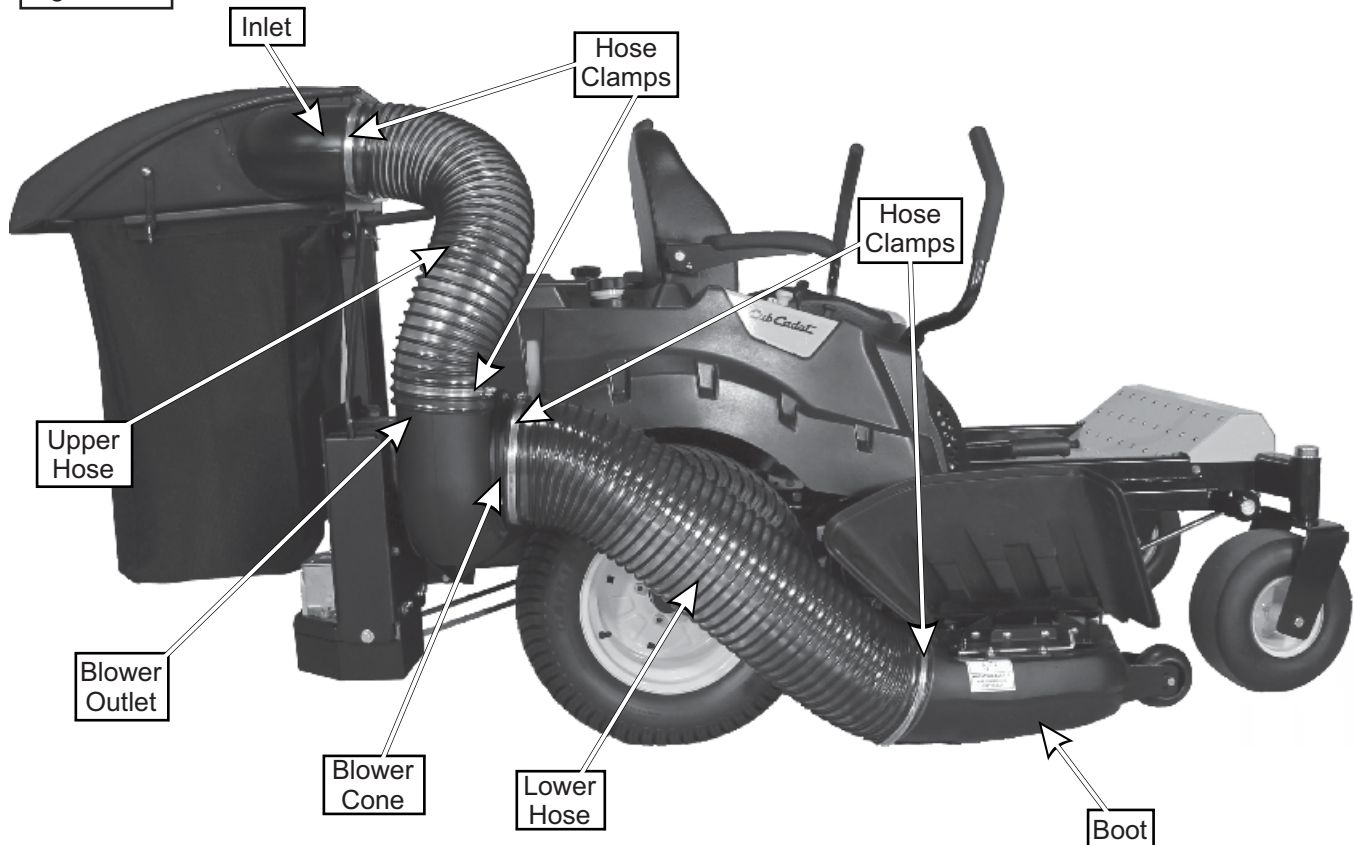
2-16 Lower Hose To Blower Cone Installation

Slide a pre-assembled hose clamp P#(J0080) over both ends of the lower hose. Then proceed to slide the lower hose onto the blower cone. Tighten the hose clamp. The assembly should look like Figure 2-16.

2-17 Lower Hose To Boot Installation

Take the unattached end of the lower hose and slide it over the circular end of the boot. Use the lower hose clamp to secure the hose to the boot (Figure 2-15). Tip: Before securing clamp rotate hose counter-clockwise (away from yourself) approximately 1" to aid in retaining boot to mower deck.

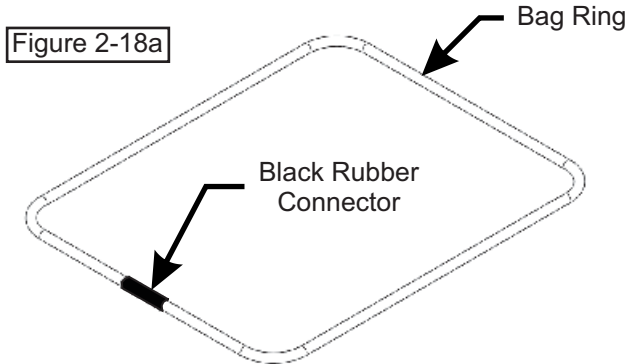
Figure 2-15



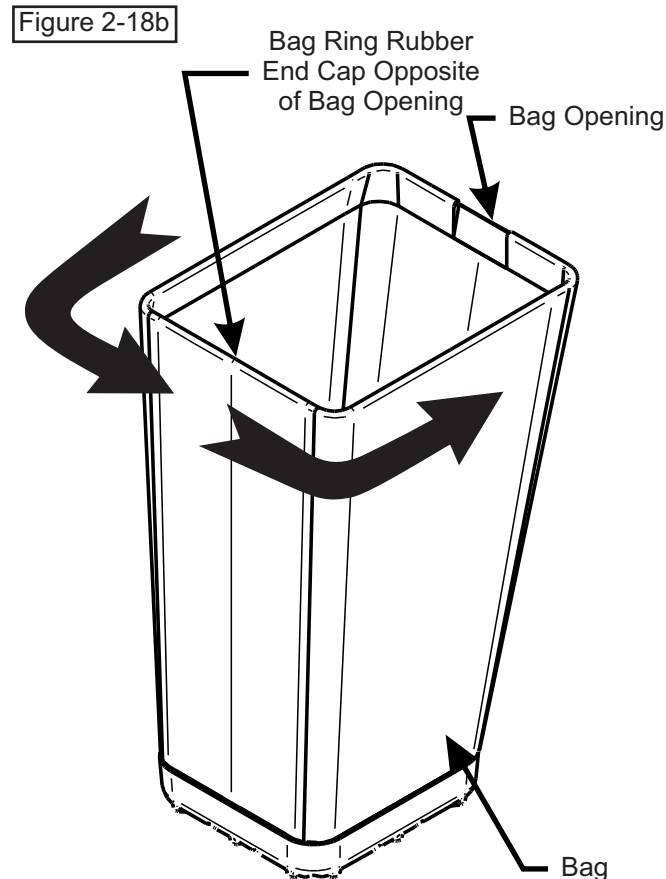
2-18 Installation/Removal Of Collection Bags

IMPORTANT!

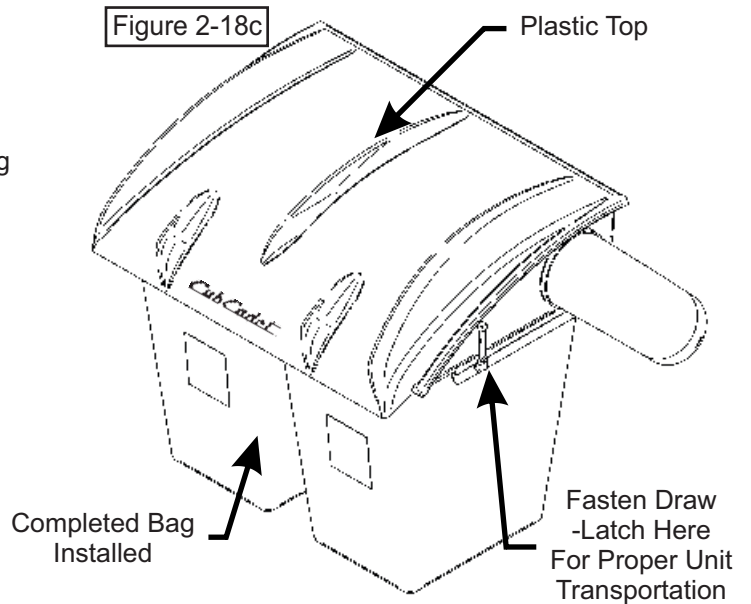
To prevent bag wear, install (1) Black Rubber End Cap P#(F0010), as shown in Figure 2-18a, on each Bag Ring after rotating bag 360°.



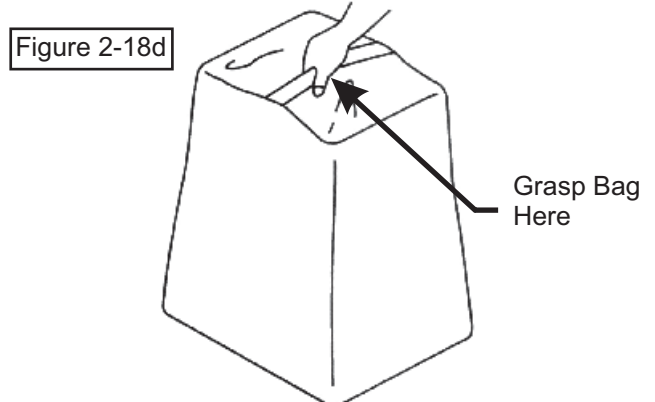
To complete the bag installation, place the seam openings of the bag and the bag ring openings together. Place the rubber bag ring connector on both ends of the bag ring and turn the bag one half turn (180°) so the rubber end cap is located opposite to the opening in the bag (Figure 2-18b). Do this for each bag.



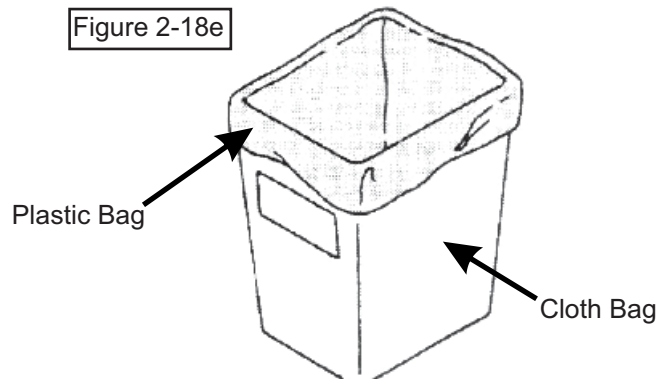
Install the completed assemblies onto the support frame and close the plastic top. Fasten the draw-latches to hold the plastic top closed (Figure 2-18c).



To empty the bag, first unlatch and lift top, next remove the bag and bag ring by sliding rearward, then grasp the loop on the bottom of the bag, and last turn it upside down to empty the collected debris (Figure 2-18d). Repeat for the other bag. Reinstall both bags, line with plastic bags if desired, close the plastic top and reattach the draw latches.



Plastic lawn and leaf bags, 33 gallon size, may be used inside the cloth bags. Be sure to leave enough plastic bag hanging over the frame so the plastic bags can be twist tied before emptying (Figure 2-18e).



2-19 Weight Kit Installation

Note:

- Installing a weight kit is mandatory for safe operation of the collection system.
- When installing the weight bar, you should have another person to help position the weight.
- If removing PTO assembly for side-discharge mowing, please also remove the weight kit.

Installation:

To install left mount plate (A) perform the following;

- Remove (1) existing torx screw (B) from front left side of mower. Retain screw for later use.
- Remove (1) existing hex bolt from bottom left side of mower.
- Align left mount plate (A) to holes in mower where hardware removed.
- Fasten left mount plate (A) to front left side of mower using (1) torx screw, removed previously.
- Fasten left mount plate (A) to bottom left side of mower using (1) 3/8" flat washer (D) P#(K0047) & (1) 3/8"-16 x 1-1/4" hex bolt (E) P#(K1192).

Repeat process to install right mount plate (C).

Position weight bar (F) onto left & right mount plates and fasten using (1) 1/2"-13 u-bolt (G) and (2) 1/2"-13 flanged lock nuts (H) per side.

Refer to Figure 2-20a, 2-20b & 2-20c.

Figure 2-20a

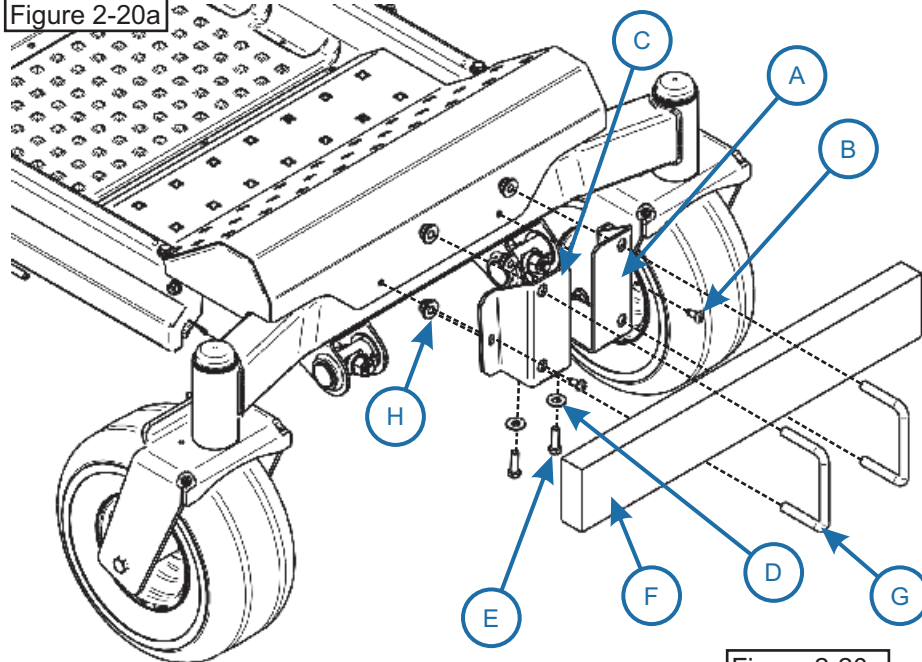


Figure 2-20b

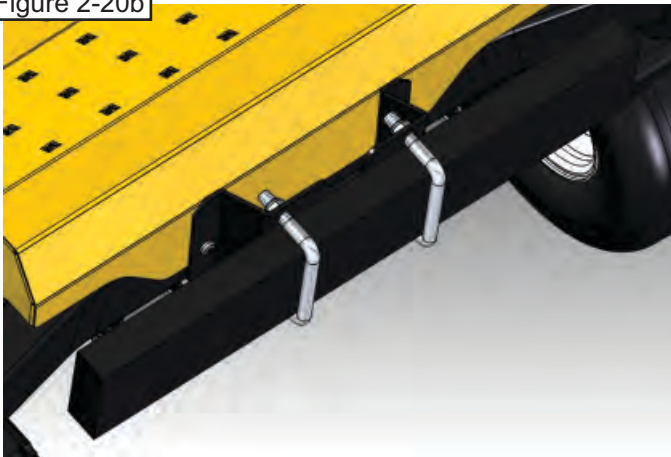


Figure 2-20c



2-20 Safety Interlock Harness Installation Figure 2-20a

LZ Model

Collection System May Require Dealer Installation!

Before installing, please verify the presence of an auxiliary 5-way male connector in the mower's electrical harness. The connector is located underneath the operator's seat, in front of the battery. For early production LZ Models without the connector, a dealer must perform the complete collection system installation. If the connector is present, or an early production SZ Model, dealer installation of the collection system is not required.



WARNING

To Prevent Serious Injury- Proper Installation Of Safety Interlock Harness Is Mandatory. Please Check That All Interlock Points Work Correctly Once Installed.

Dealer Installation

Early Production LZ Models;

- Without auxiliary 5-way male connector.
- Interconnects between right steering lever plunger switch & mower's harness, located underneath operator's seat. See Figure 2-20a.
- Dealer must disassemble the left & right pods along with the seat box to make the electrical connection.

End-User Installation

Early Production SZ Models;

- Without auxiliary 5-way male connector.
- Interconnects between plunger switch & mower's harness, located underneath front left corner of floor panel, near the brake. See Figure 2-20b.
- Connection point requires additional harness length to make connection. Please disconnect standard harness P#(P0209) from Left PTO Mount Assembly P#(A1991) and attach Harness Extension P#(P0263) in-between. See Figure 2-20c.

Current Production LZ & SZ Models;

- Auxiliary 5-way male connector present
- Connects to mower's harness, located underneath operator's seat, in front of battery. See Figure 2-20a & 2-20b.

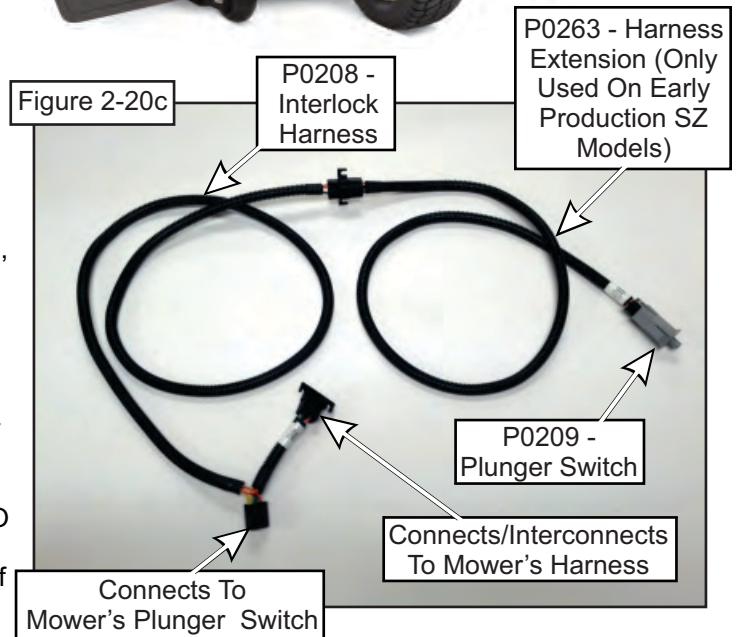
Harness Routing & Connecting;

- First, route the Safety Interlock Harness (w/ Extension, if applicable) along the mower to the connection point. See Figure 2-20c. When choosing a path for the harness, make sure it will not contact moving parts or high heat components. Next, remove any slack from the harness, loop and fasten the excess using (1) zip-tie P#(J0245). Then, secure the harness to the mower frame with the remaining (6) zip ties. Last, check harness operation only after complete collection system is installed. With the mower running, deck PTO off, and not sitting in the operator's seat, engage the PTO. If correctly installed, the mower should turn off. If the mower does not turn off, check the steps above and each connection point.

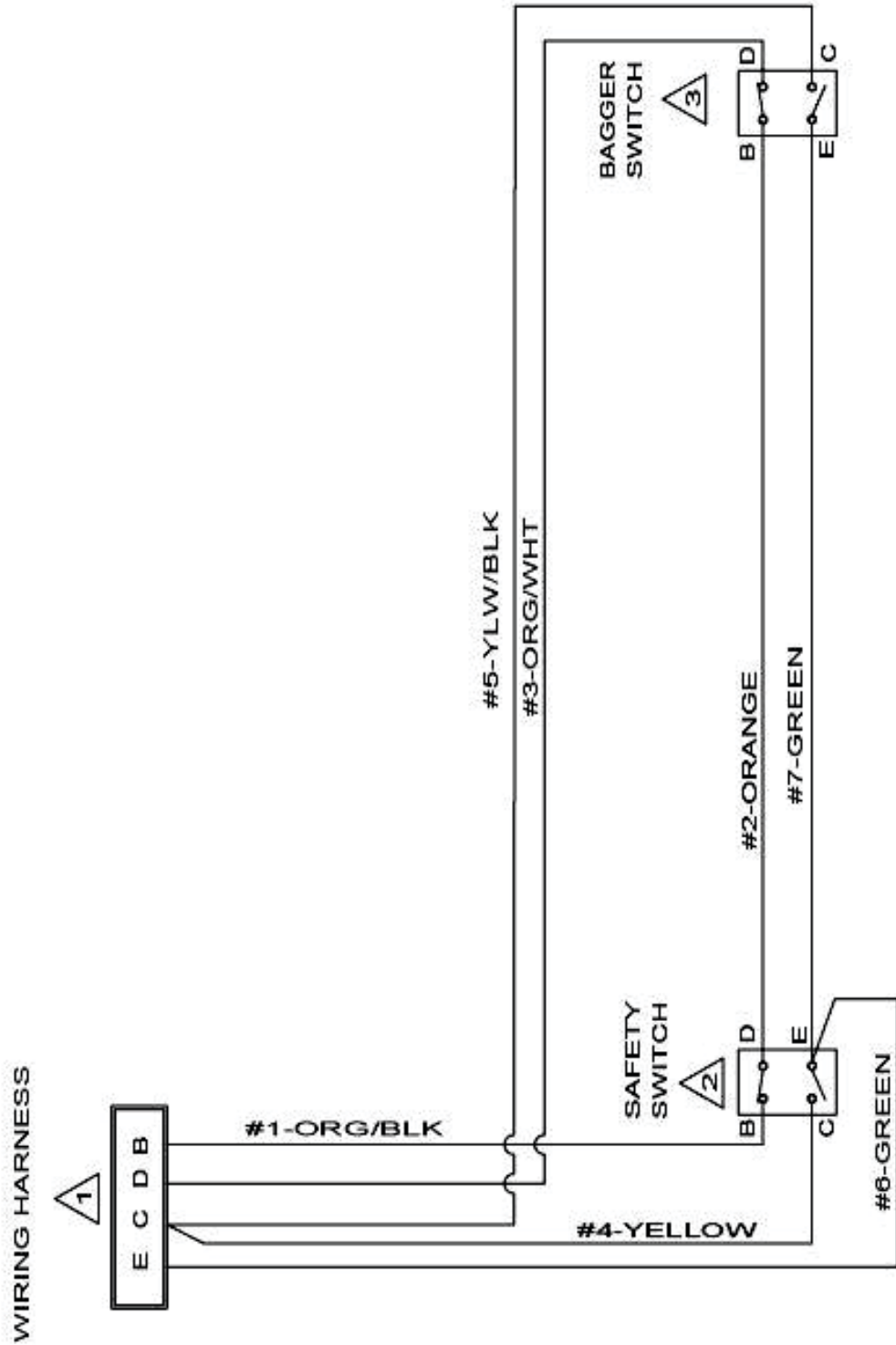
Figure 2-20b SZ Model



Figure 2-20c



P0208
Safety Interlock
Wiring Harness



2-21 Impeller Blade Removal/Replacement



BEFORE REMOVING/REPLACING THE IMPELLER BLADES, BE SURE THE MOWER IS TURNED OFF, THE PTO ASSEMBLY IS DISENGAGED AND THE NEGATIVE CABLE IS REMOVED FROM THE BATTERY. FAILURE TO DO SO MAY RESULT IN SEVERE INJURY OR DEATH.

REMOVAL

STEP 1: Remove the blower cone P#(V0016) from the blower housing located on the PTO assembly P#(A1878). With the blower cone removed, you will have access to the impeller blade assembly P#(A1839). Refer to Figure 2-21.

STEP 2: Remove the 5/16"-24 LH x 1-1/4" hex bolt P#(K1171) and washer P#(K1446).

STEP 3: Insert the 1/2"-13 x 1" hex bolt (K1231) into the threads on the blade assembly and tighten. The blade should break free from the shaft.

STEP 4: Remove the blade assembly and key P#(J0254) from the PTO shaft.

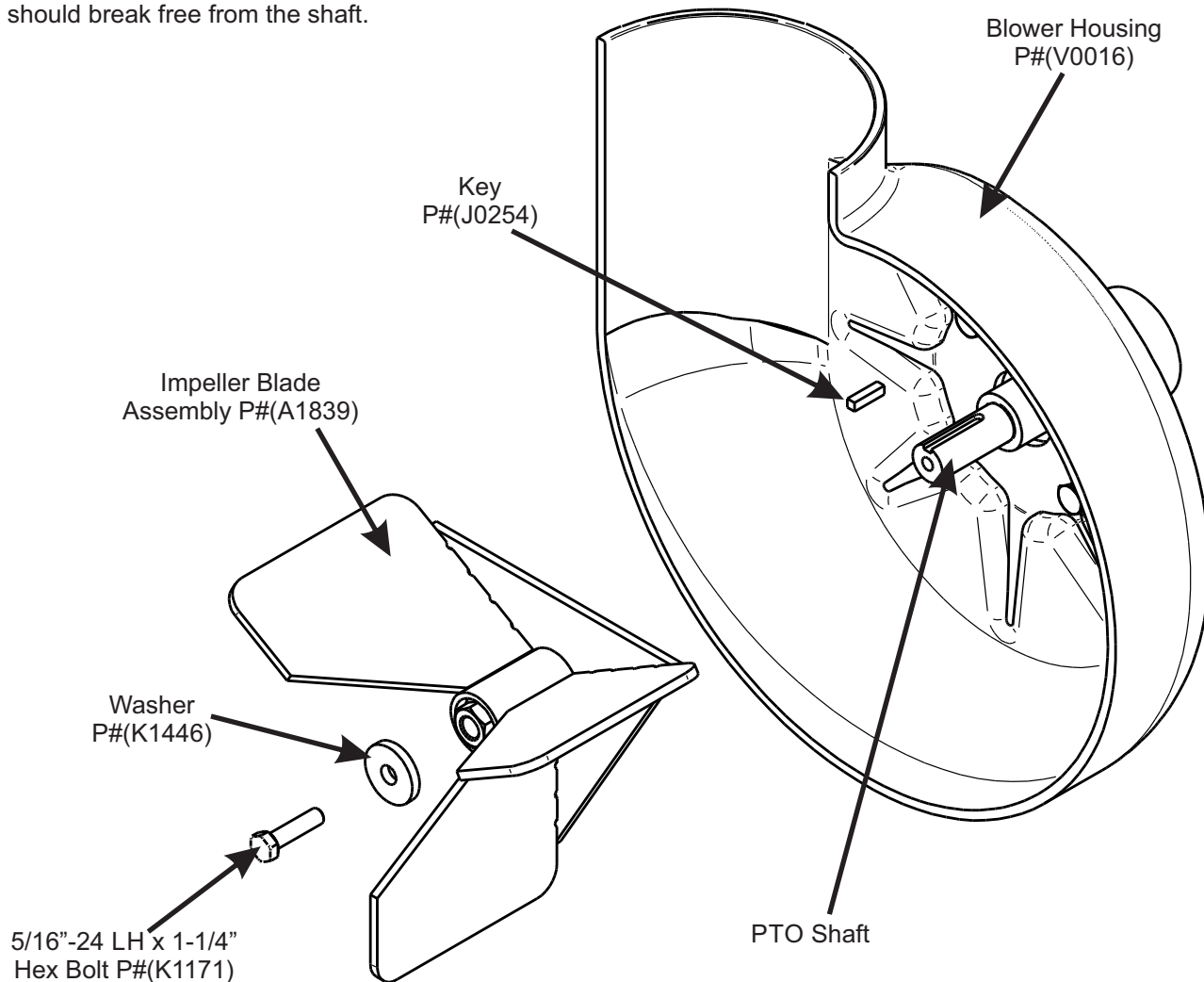
Note: If necessary, use a break-free agent to aid in the removal of the blade.

INSTALLATION

STEP 1: Insert the key P#(J0254) into the key way on the PTO shaft.

STEP 2: Insert the blade assembly P#(A1839) onto the PTO shaft.

STEP 3: Secure the blade assembly to the PTO shaft with (1) washer P#(K1446) and (1) 5/16"-24 LH x 1-1/4" hex bolt. Torque the bolt to 19 ft./lbs.





Unit Model #: 59A30045150 (21120901B)

Mower & Type: Cub Cadet Z-Force Series 48", 54" & 60" Decks

Mower Models: Z-Force - LZ 48-53AIDAGB050 / LZ 60-53ANDAGD050 / SZ 48-53AIDFJB050 / SZ 60-53ANDFJD050

Z-Force - LX 48-17AIDAU010 / LX 54-17AIDAU010 / LX 60-17AIDAU010 / SX 48-17AIDGJB010 / SX 54-17AIDGJC010 / SX 60-17AIDGJD010

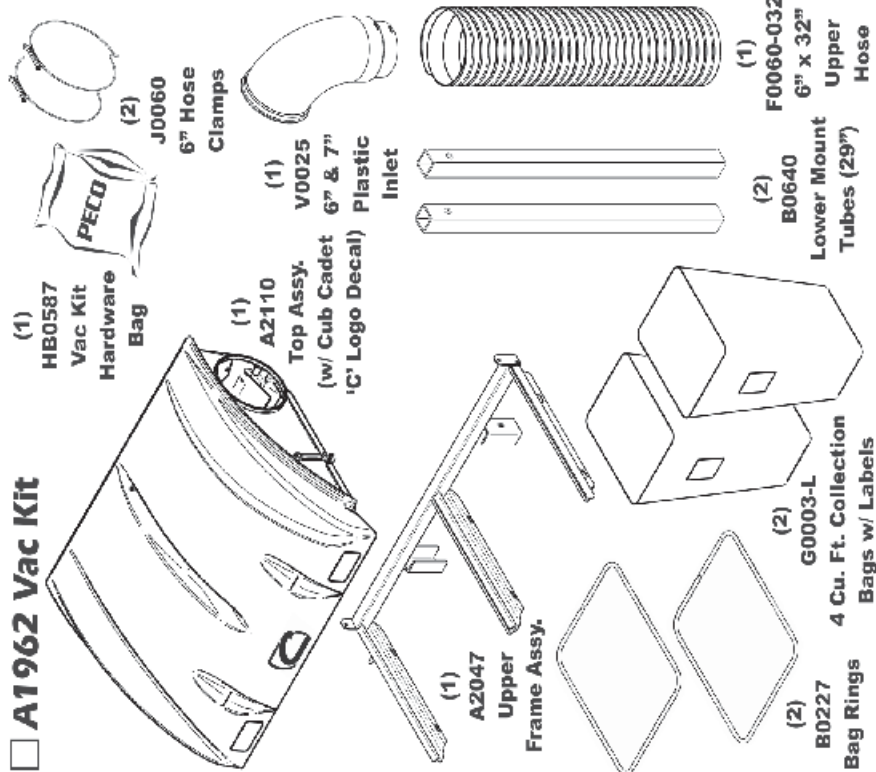
Owner's Manual: Q0475

Vac/Drive Type: P2B+ (9 Cu. Ft.) PTO Driven

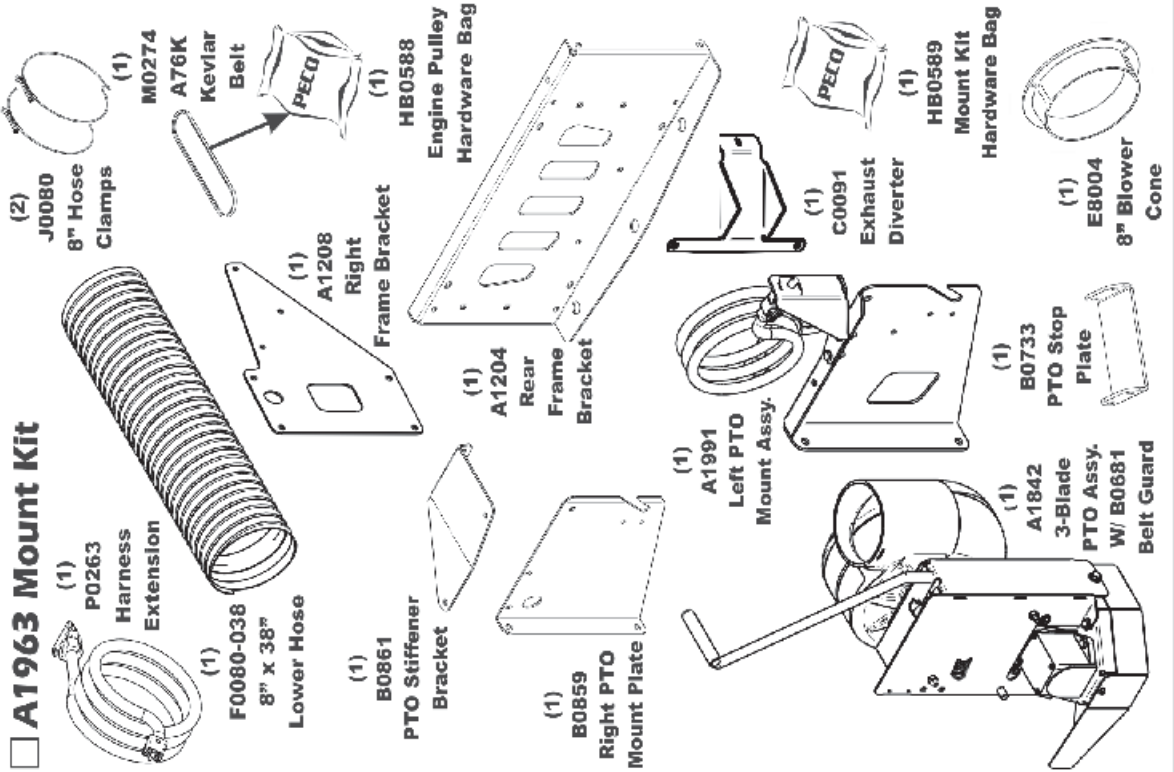
Revision #: 2 - Updated Components For 2017 - 12/12/17 JPS

Fits Year(s): 2014 & Newer

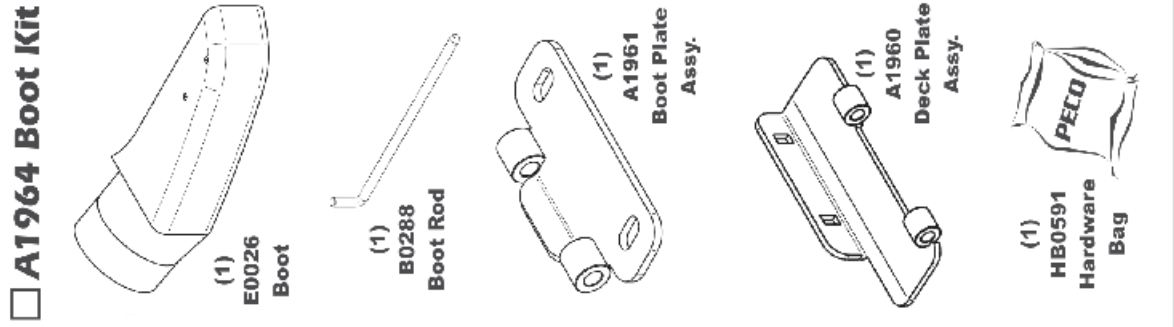
□ A1962 Vac Kit



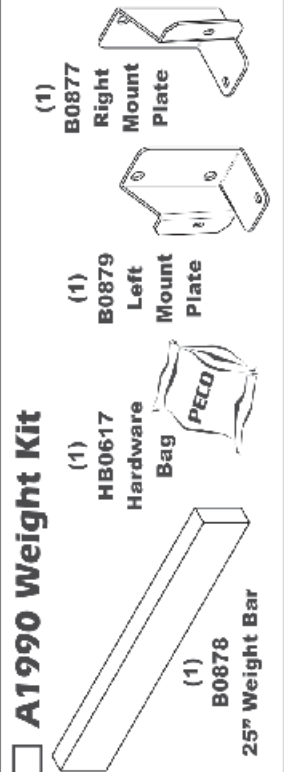
□ A1963 Mount Kit



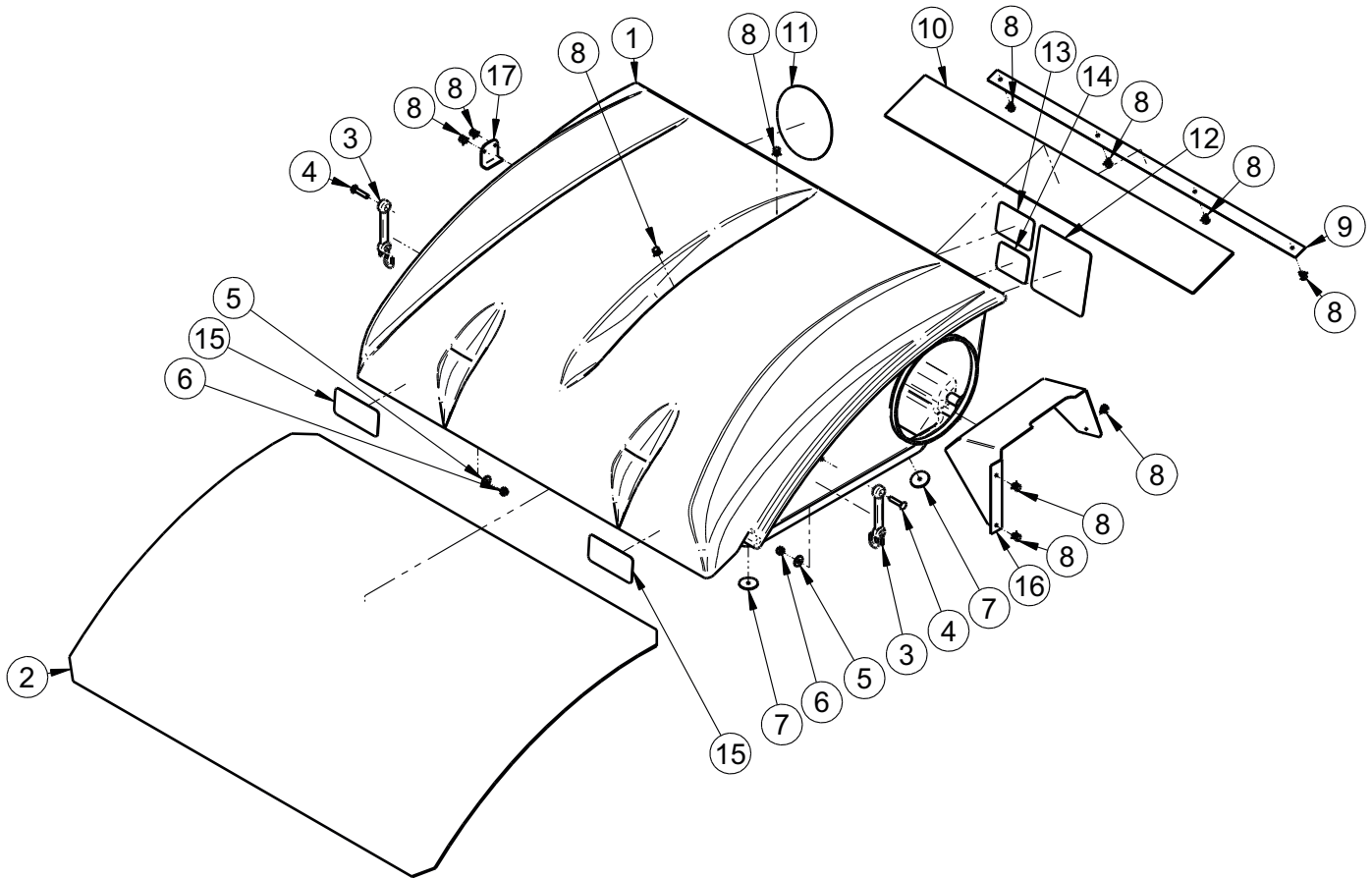
□ A1964 Boot Kit



□ A1990 Weight Kit

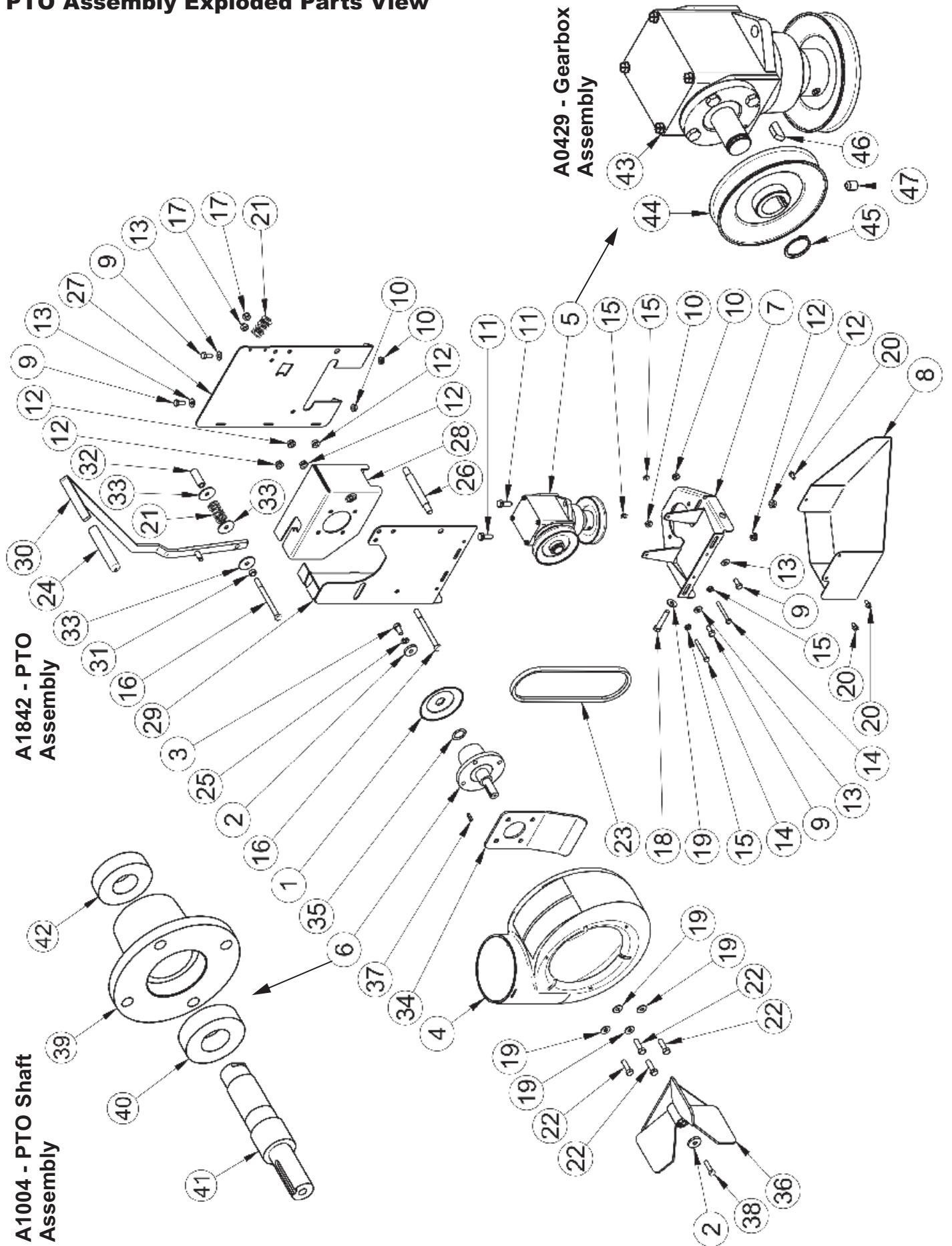


A2110 Top Assembly Exploded Parts View



Item #	Part #	Desc.	Qty.
1	V2000	Pro 2 Bagger Top / Gen. 2	1
2	V2001	Screen	1
3	J4009	Short Rubber Strap w/ S-Hook	2
4	K1030	1/4"-20 x 1-1/4" Carriage Bolt	2
5	K0037	Flat Washer / 1/4" (.75 OD x .312 ID x .060 T)	2
6	K1128	1/4"-20 Nyloc Nut	2
7	K0062	3/16" x 1-1/2" Fender Washer, Z	2
8	K0114	Black Plastic Rivet	11
9	C0067	Dust Guard Mnt. Brkt.	1
10	V1117	Dust Guard	1
11	R0022	Decal / Built In The USA / Lg	1
12	R1069	Decal / Warning - Turn Off Blower	1
13	R1054	Decal / Important Check Hoses	1
14	R1051	Decal / Warning - Use Hearing Protection	1
15	R1057	Decal / 2" x 4" Red Reflector	2
16	C0026	Grass Deflector	1
17	B0676	Hinge Stop Pl.	1

PTO Assembly Exploded Parts View



PTO Assembly Exploded Parts View Description

A1842 - PTO Assembly

Item #	Part #	Desc.	Qty.
1	M0266	A-Section Pulley	1
2	K1446	Washer (1.187 OD x .380 ID x .187 T)	2
3	K1190	HHCS / 3/8"-16 x 3/4"	1
4	V0015	Blower Hsg.	1
5	A0429	Gear Box Assy.	1
6	A1004	PTO Shaft Assy.	1
7	A1003	PTO Base Plate Assy.	1
8	B0681	Pulley Guard / Gear Box Assy.	1
9	K1153	HHCS / 5/16"-18 x 3/4"	4
10	K1178	Flange Nut / 5/16"-18	4
11	K1191	HHCS / 3/8"-16 x 1" / G5	2
12	K1215	Flange Nut / 3/8"-16	6
13	K0037	Flat Washer / 1/4" (.75 OD x .312 ID x .060 T)	4
14	K1150	HHCS / 1/4"-20 x 2-1/4"	2
15	K1126	Flange Nut / 1/4"-20	4
16	K1202	HHCS / 3/8"-16 x 4-1/2" / G5	2
17	K1216	Nyloc Nut / 3/8"-16	2
18	K0348	HHCS / 3/8"-16 x 2" All Thread	1
19	K0042	Flat Washer / 5/16" (.875 OD x .380 ID x .075 T)	5
20	K0353	HHSTS / 1/4"-20 x 1/2"	3
21	J0303	Spring	2
22	K1192	HHCS / 3/8"-16 x 1-1/4"	4
23	M0267	Kevlar Belt / A28K	1
24	V1151	Black Handle Grip (5/8" ID x 4-3/4" L)	1
25	K0048	Lock Washer / 3/8"	1
26	B0505	Mount Rod / PTO Arm	1
27	B0506	Lt. PTO Arm	1
28	B0642	Mount Bracket / Blower Hsg.	1
29	B0643	Rt. PTO Arm	1
30	A1137	PTO Handle Assy.	1
31	B0510	Spacer Bushing / Small	1
32	B0511	Spacer Bushing / Large	1
33	K0403	Flat Washer (1-1/2" OD x 3/8" ID x .092 T)	3
34	B0739	Stiffener Plate / Blower Hsg.	1
35	K0070	Flat Washer (1.295 OD x .881 ID x .020 T)	1
36	A1839	3-Blade Impeller Assy.	1
37	J0254	Key / 3/16" x 3/16" x 3/4"	1
38	K1171	HHCS / 5/16"-24 LH x 1-1/4" / G5 w/ Patch Coating	1

A1004 - PTO Shaft Assembly

Item #	Part #	Description	Qty.
39	E0015	Housing / PTO Shaft	1
40	N0147	Bearing (2.0472 OD, 0.9843 ID, 0.5906 W)	1
41	B0460	PTO Shaft	1
42	N0165	Bearing	1

A0429 - Gearbox Assembly

Item #	Part #	Description	Qty.
43	A0431	Gear Box	1
44	A0498	Pulley Assy. / Gear Box	2
45	K0360	Snap Ring / 7/8" Shaft	2
46	J0272	Woodruff Key / #9	2
47	K0035	Set Screw / 5/16"-18	2

SAFETY DECALS

To promote safe operation, New PECO, Inc. supplies safety decals on all products manufactured. Damage can occur to safety decals either through shipment, use or reconditioning. Contact your local Service Center for replacement decals.



Part# R0023
Cub Cadet
Logo



Part #: R2007
Never Use Hands Label



Part #: R2008
Rotating Blades Label



Part #: R1100
Engage-Disengage Label



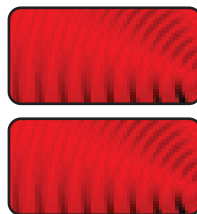
Part #: R4037
Warning: Hot Surface Label



Part #: R1052
Small Warning: Turn Off Blower Label



Part #: R1054
Important Label



Part #: R1057 - (2)



Part #: R1069
Warning: Turn Off Blower Label



Part # R0024
Danger Keep Hands
Clear



Part #: R1051
Warning: Hearing Protection Label



Part # R0025
Danger Rotating
Blades

SECTION III OPERATING INSTRUCTIONS

3-1 General Safety

Only qualified people familiar with this operator's manual and the mower's operator's manual should operate this machine.

3-2 Operation And Tips On Mowing

- A. Perform BEFORE EACH USE the maintenance list in paragraph 4-1.
- B. Start mower.
- C. With the mower at high idle speed, engage the mower deck.
- D. While seated in the operator's seat, pull the engagement handle of the PTO assembly towards the operator's seat until the handle slides into position in the retaining slot. With the PTO assembly engaged, you can proceed to operate the control levers of the mower.

NOTE: If the collection system does not appear to be collecting the grass clippings, disengage the deck and PTO assembly, then, engage the parking brake and turn the mower off. Proceed to section 3-3, and review the sections regarding PTO assembly installation and belt installation/removal and adjustment. Check upper and lower hoses for any clogs.

To obtain the maximum effectiveness from your collection system the tips listed below should be followed:

- * Watch your speed- Normal conditions will allow a speed of up to approximately 5 mph, but thick, heavy damp conditions will require reduced ground speed.
- * Mow with sharp blades- A sharp blade cuts cleaner.
- * Wet grass and leaves will decrease effectiveness and will increase horsepower requirements.
- * Mow at higher cutting heights- Remove and mulch no more than 2" of grass length with each mowing. (Experts recommend not cutting off more than 1/3 of the grass blade length at any given time.)
- * Mow twice, at different height settings, (high, then low), if grass is extra tall.
- * Remember that horsepower requirements will vary with the mowing conditions such as type and height of turf grass, moisture content, amount of leaves, whether the terrain is flat or hilly, etc.

3-3 Disengagement Of The PTO Assy.

- A. To disengage the PTO assembly, slide the engagement handle out of the retaining slot and push the engagement handle away from the operator's seat.

WARNING: The PTO assembly blades will continue to spin. DO NOT TOUCH the PTO assembly, pulleys, or the belt until the tractor is turned off. DO NOT adjust the belt tension until the mower is turned off. Refer to the belt adjustment section of the manual.

3-4 Unloading The Collection System

NOTE: To determine when the collection bags are full, follow the following steps:

- A. Stop the forward movement of the mower.
- B. Disengage the mower deck.
- C. Disengage the blower.
- D. Engage the parking brake.
- E. Once the parking brake has been engaged, then and only then, walk behind the mower and check the collection bags by first unhooking the rubber strap with S-hook that secures the plastic top, then lift the plastic hood. Load in bags should not exceed the height of the installed bag.
- F. To remove the bags from the frame slide bags out and turn bags over to deposit clippings.
- G. Slide empty bags back onto the frame and secure plastic top with the rubber strap with S-hook.

NOTE: Do not allow collection bags to become over-filled as potential damage may occur to your equipment. Also, be sure to clean the hood screen as needed.

SECTION I - MAINTENANCE

4-1 Maintenance Checklist

NOTE: REMOVE PTO ASSEMBLY BEFORE RAISING DECK FOR MAINTENANCE.

Before each use:

1. Check blades and spindles to be sure that no foreign objects, such as wire or steel strapping bands, are wrapped around them.
2. Inspect blades for wear. Replace if necessary. If it is necessary to sharpen the blades, remove the blades from the spindles before sharpening. DO NOT sharpen blades while still attached to the mower.

3. Make sure all shields are in place and in good condition. Repair or replace any missing or damaged shields.
4. Perform lubrication per paragraph 4-2.
5. Listen for abnormal sounds, which might indicate loose parts, damaged bearings, or other damage. Correct any deficiency before continuing operation.
6. With the engine off, engage the blower assembly. Check the belt tension and inspect the pulley belt for cracks or tears.
7. Check for wear or deterioration of the upper or lower hoses. If there are any portions of the hose that have been torn or worn through, replace immediately.

After Each Use:

1. Clean all debris from machine especially from the container, underneath the belt shields, and safety decals. Replace any missing or illegible decals.
2. Inspect the unit for worn or damaged components. Repair or replace before the next use. Any replacement component installed during repair shall include the component's current safety decal specified by the manufacturers to be affixed to the component.
3. Under normal usage, the bag material is subject to deterioration and wear and should therefore be frequently checked for necessary replacement. Any replacement bag should be checked to ensure compliance with the original manufacturer's recommendations or specifications.
4. Check belt for proper tension.

4-2 Lubrication

Gearbox:

1. Every 20 hours of use: Check oil levels in gearbox.
2. First 60 hours of use: Change oil.
3. Every 100 hours of use: Change oil.

NOTE: Oil in gearbox should cover the gears. If not, drain the gearbox and fill using an 80W-90 gear oil. The gearbox ships with 6.0 oz. of oil, but we recommend replacing with a measured 5.5 oz. to fill the gearbox. **DO NOT OVERFILL!**

Blower Assembly:

NOTE: The following is for older PTO models that contain a greaseable zirc fitting. Newer models contain maintenance-free bearings and are without a greasable fitting.

1. On initial use: Grease the fitting on the blower shaft.
2. Every 25 hours of use: Re-grease the grease fitting.

NOTE: Use only white lithium based grease for lubrication of the shaft on the blower assembly.

SECTION V - PARTS & SERVICE

5-1 Parts And Service Information

Collection system owners should record the name and telephone number of their Service Center. Your Service Center will be happy to supply replacement parts, accessories, and do any service or repairs to your collection system. If for any reason your Service Center is unable to service your collection system or supply replacement parts, contact New PECO, Inc. and include the following information on the chart below.

DOCUMENT THE FOLLOWING INFORMATION FOR FUTURE REFERENCE

Unit Model Number: _____

Unit Engine Size: _____

Unit Serial Number: _____

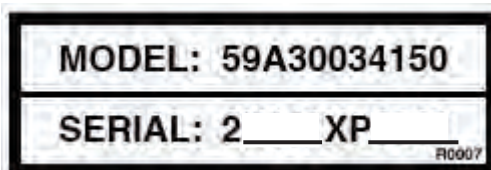
Date of purchase: ____ / ____ / ____

Dealer/Distributor Name: _____

Address: _____ **State:** _____ **Zip:** _____

Phone Number: _____

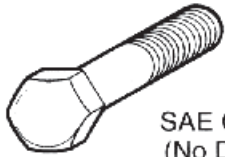
THE SERIAL NUMBER PLATE IS LOCATED ON THE TOP ASSEMBLY



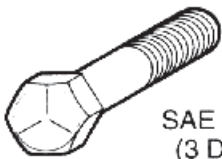
TORQUE SPECIFICATIONS

Proper torque for American fasteners used on Peco equipment.
Recommended Torque in Foot Pounds (Newton Meters).*

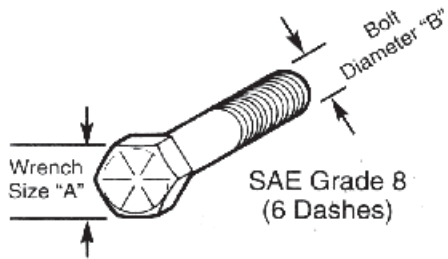
AMERICAN Bolt Head Markings



SAE Grade 2
(No Dashes)



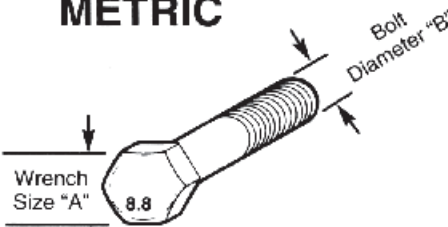
SAE Grade 5
(3 Dashes)



SAE Grade 8
(6 Dashes)

WRENCH SIZE (IN.) "A"	BOLT DIAMETER (IN.) "B" AND THREAD SIZE	SAE GRADE 2	SAE GRADE 5	SAE GRADE 8
7/16	1/4 - 20 UNC	6 (7)	8 (11)	12 (16)
7/16	1/4 - 28 UNF	6 (8)	10 (13)	14 (18)
1/2	5/16 - 18 UNC	11 (15)	17 (23)	25 (33)
1/2	5/16 - 24 UNF	13 (17)	19 (26)	27 (37)
9/16	3/8 - 16 UNC	20 (27)	31 (42)	44 (60)
9/16	3/8 - 24 UNF	23 (31)	35 (47)	49 (66)
5/8	7/16 - 14 UNC	32 (43)	49 (66)	70 (95)
5/8	7/16 - 20 UNF	36 (49)	55 (75)	78 (106)
3/4	1/2 - 13 UNC	49 (66)	76 (103)	106 (144)
3/4	1/2 - 20 UNF	55 (75)	85 (115)	120 (163)
7/8	9/16 - 12 UNC	70 (95)	109 (148)	153 (207)
7/8	9/16 - 18 UNF	79 (107)	122 (165)	172 (233)
15/16	5/8 - 11 UNC	97 (131)	150 (203)	212 (287)
15/16	5/8 - 18 UNF	110 (149)	170 (230)	240 (325)
1-1/8	3/4 - 10 UNC	144 (195)	266 (360)	376 (509)
1-1/8	3/4 - 16 UNF	192 (260)	297 (402)	420 (569)
1-5/16	7/8 - 9 UNC	166 (225)	430 (583)	606 (821)
1-5/16	7/8 - 14 UNF	184 (249)	474 (642)	668 (905)
1-1/2	1 - 8 UNC	250 (339)	644 (873)	909 (1232)
1-1/2	1 - 12 UNF	274 (371)	705 (955)	995 (1348)
1-1/2	1 - 14 UNF	280 (379)	721 (977)	1019 (1381)
1-11/16	1-1/8 - 7 UNC	354 (480)	795 (1077)	1288(1745)
1-11/16	1-1/8 - 12 UNF	397 (538)	890 (1206)	1444 (1957)
1-7/8	1-1/4 - 7 UNC	500 (678)	1120 (1518)	1817 (2462)
1-7/8	1-1/4 - 12 UNF	553 (749)	1241 (1682)	2013 (2728)
2-1/16	1-3/8 - 6 UNC	655 (887)	1470 (1992)	2382 (3228)
2-1/16	1-3/8 - 12 UNF	746 (1011)	1672 (2266)	2712 (3675)
2-1/4	1-1/2 - 6 UNC	870 (1179)	1950 (2642)	3161 (4283)
2-1/4	1-1/2 - 12 UNF	979 (1327)	2194 (2973)	3557 (4820)

METRIC



Numbers appearing on bolt heads indicate ASTM class.

Proper torque for metric fasteners used on Peco equipment.
Recommended torque in foot pounds (newton Meters).*

WRENCH SIZE (mm) "A"	BOLT DIA. (mm) "B"	ASTM 4.8	ASTM 8.8	ASTM 9.8	ASTM 10.9
8	5	1.8 (2.4)		5.1 (6.9)	6.5 (8.8)
10	6	3 (4)		8.7 (12)	11.1 (15)
13	8	7.3 (10)		21.1 (29)	27 (37)
16	10	14.5 (20)		42 (57)	53 (72)
18	12	25 (34)	74 (100)	73 (99)	93 (126)
21	14	40 (54)	118 (160)	116 (157)	148 (201)
24	16	62 (84)	167 (226)	181 (245)	230 (312)
30	20	122 (165)	325 (440)		449 (608)
33	22		443 (600)		611 (828)
36	24	211 (286)	563 (763)		778 (1054)
41	27		821 (1112)		1138 (1542)
46	30	418 (566)	1119 (1516)		1547 (2096)

*Use 75% of the specified torque value for plated fasteners. Use 85% of the specified torque values for lubricated fasteners.

Notes

Cub Cadet®

Cub Cadet LLC

P.O. Box 361131
Cleveland, Ohio 44136-0019
Phone: 1-877-282-8684

MTD Products Limited

Kitchener, ON N2G 4J1
1-800-668-1238